

Chemical Process Design And Integration Solution

Towards Sustainable Chemical Processes describes a comprehensive framework for sustainability assessment, design and the processes optimization of chemical engineering. Beginning with the analysis and assessment in the early stage of chemical products' initiating, this book focuses on the combination of science sustainability and process system engineering, involving mathematical models, industrial ecology, circular economy, energy planning, process integration and sustainability engineering. All chapters throughout answered two fundamental questions in depth: (1) what tools and models are available to be used to assess and design sustainable chemical processes, (2) what the core theories and concepts are to get into the sustainable chemical process fields. Therefore, Towards Sustainable Chemical Processes is an indispensable guide for chemical engineers, researchers, students, practitioners and consultants in sustainability related area. Provides innovative, novel and comprehensive methods and models for sustainability assessment, design and optimization, and synthesis and integration of chemical engineering processes Combines sustainability science with process system engineering Integrates mathematical models, industrial ecology, circular economy, energy planning, process integration and sustainability engineering Includes new case studies related to renewable energy, resource management, process synthesis and process integration

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

The environmental impact of industrial waste is one of the most serious challenges facing the chemical process industries. From a focus on end-of-pipe treatment in the 1970s, chemical manufacturers have increasingly implemented pollution prevention policies in which pollutants are mitigated at the source or separated and recovered and then reused or sold. This book is the first to present systematic techniques for cost-effective pollution prevention, altering what has been an art that depends on experience and subjective opinion into a science rooted in fundamental engineering principles and process integration. Step-by-step procedures are presented that are widely applicable to the chemical, petrochemical, petroleum, pharmaceutical, food, and metals industries. Various levels of sophistication ranging from graphical methods to algebraic procedures and mathematical optimization, numerous applications and case studies, and integrated software for optimizing waste recovery systems make Pollution Prevention through Process Integration: Systematic Design Tools a must read for a wide spectrum of practicing engineers, environmental scientists, plant managers, advanced undergraduate and graduate students, and researchers in the areas of pollution prevention and process integration. Allows the reader to establish pollution-prevention targets for a process and then develop implementable, cost-effective solutions Contains step-by-step procedures that can be applied to environmental problems in a wide variety of process industries Integrates pollution prevention with other process objectives Author is internationally recognized for pioneering work in developing mass integration science and technology

"Batch Chemical Process Integration: Analysis, Synthesis and Optimization" is an excellent source of information on state-of-the-art mathematical and graphical techniques for analysis, synthesis and optimization of batch chemical plants. It covers recent techniques in batch process integration with a particular focus on the capabilities of the mathematical techniques. There is a section on graphical techniques as well as performance comparison between graphical and mathematical techniques. Prior to delving into the intricacies of wastewater minimisation and heat integration in batch processes, the book introduces the reader to the basics of scheduling which is aimed at capturing the essence of time. A chapter on the synthesis of batch plants to highlight the importance of time in design of batch plants is also presented through a real-life case study. The book is targeted at undergraduates and postgraduate students, researchers in batch process integration, practising engineers and technical managers.

Introduction to Process Engineering and Design covers basic principles to design alternate systems, develop process diagrams and select the best alternative to be adopted. Multiple industrial examples provided in the book will enhance the skills of the readers for innovative designs. Salient Features: • Focuses on process design of chemical plants and equipment • State-of-the-art technique of supercritical extraction, reactive distillation, short path distillation discussed • Process Flow-charts are provided throughout the book

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

A complete overview and considerations in process equipment design Handling and storage of large quantities of materials is crucial to the chemical engineering of a wide variety

of products. Process Equipment Design explores in great detail the design and construction of the containers – or vessels – required to perform any given task within this field. The book provides an introduction to the factors that influence the design of vessels and the various types of vessels, which are typically classified according to their geometry. The text then delves into design and other considerations for the construction of each type of vessel, providing in the process a complete overview of process equipment design. Chemical Engineering Process Simulation is ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. This book will help you predict the characteristics of a process using mathematical models and computer-aided process simulation tools, as well as model and simulate process performance before detailed process design takes place. Content coverage includes steady and dynamic simulations, the similarities and differences between process simulators, an introduction to operating units, and convergence tips and tricks. You will also learn about the use of simulation for risk studies to enhance process resilience, fault finding in abnormal situations, and for training operators to control the process in difficult situations. This experienced author team combines industry knowledge with effective teaching methods to make an accessible and clear comprehensive guide to process simulation. Ideal for students, early career researchers, and practitioners, as it guides you through chemical processes and unit operations using the main simulation softwares that are used in the industrial sector. Covers the fundamentals of process simulation, theory, and advanced applications Includes case studies of various difficulty levels to practice and apply the developed skills Features step-by-step guides to using Aspen Plus and HYSYS for process simulations available on companion site Helps readers predict the characteristics of a process using mathematical models and computer-aided process simulation tools

26th European Symposium on Computer Aided Process Engineering contains the papers presented at the 26th European Society of Computer-Aided Process Engineering (ESCAPE) Event held at Portorož Slovenia, from June 12th to June 15th, 2016. Themes discussed at the conference include Process-product Synthesis, Design and Integration, Modelling, Numerical analysis, Simulation and Optimization, Process Operations and Control and Education in CAPE/PSE. Presents findings and discussions from the 26th European Society of Computer-Aided Process Engineering (ESCAPE) Event

Interplant Resource Integration: Optimization and Allocation presents an introduction to the planning and implementation methods for interplant resource integration. The analytic tools provided in this book can be used for the tasks of formulating mathematical programming model(s) to maximize the achievable overall savings and also for devising the "fair" distribution scheme(s) to allocate individual financial benefits among the participating plants. Offers tools for gaining economic benefit and environmental friendliness Presents methods for realistically feasible solutions Provides concrete mathematical modeling procedures Familiarizes readers with various network synthesis approaches and shows alternative viewpoints that can be adopted to model the interactions of participating members in an interplant resource integration scheme Aimed at chemical engineers, process engineers, industrial chemists, mechanical engineers in the fields of chemical processing and plant engineering.

Traditionally, process design and control system design are performed sequentially. It is only recently displayed that a simultaneous approach to the design and control leads to significant economic benefits and improved dynamic performance during plant operation. Extensive research in issues such as 'interactions of design and control', 'analysis and design of plant wide control systems', 'integrated methods for design and control' has resulted in impressive advances and significant new technologies that have enriched the variety of instruments available for the design engineer in her endeavour to design and operate new processes. The field of integrated process design and control has reached a maturity level that mingles the best from process knowledge and understanding and control theory on one side, with the best from numerical analysis and optimisation on the other. Direct implementation of integrated methods should soon become the mainstream design procedure. Within this context 'The Integration of Process Design and Control', bringing together the developments in a variety of topics related to the integrated design and control, will be a real asset for design engineers, practitioners and researchers. Although the individual chapters reach a depth of analysis close to the frontier of current research status, the structure of the book and the autonomous nature of the chapters make the book suitable for a newcomer in the area. The book comprises four distinct parts: Part A: Process characterization and controllability analysis Part B: Integrated process design and control ⊣ Methods Part C: Plant wide interactions of design and control Part D: Integrated process design and control ⊣ Extensions By the end of the book, the reader will have developed a commanding comprehension of the main aspects of integrated design and control, the ability to critically assess the key characteristics and elements related to the interactions between design and control and the capacity to implement the new technology in practice. * This book brings together the latest developments in a variety of topics related to integrated design and control. * It is a valuable asset for design engineers, practitioners and researchers. * The structure of the book and the nature of its chapters also make it suitable for a newcomer to the field.

This comprehensive volume brings together an extensive collection of systematic computer-aided tools and methods developed in recent years for CO₂ capture applications, and presents a structured and organized account of works from internationally acknowledged scientists and engineers, through: Modeling of materials and processes based on chemical and physical principles Design of materials and processes based on systematic optimization methods Utilization of advanced control and integration methods in process and plant-wide operations The tools and methods described are illustrated through case studies on materials such as solvents, adsorbents, and membranes, and on processes such as absorption / desorption, pressure and vacuum swing adsorption, membranes, oxycombustion, solid looping, etc. Process Systems and Materials for CO₂ Capture: Modelling, Design, Control and Integration should become the essential introductory resource for researchers and industrial practitioners in the field of CO₂ capture technology

who wish to explore developments in computer-aided tools and methods. In addition, it aims to introduce CO₂ capture technologies to process systems engineers working in the development of general computational tools and methods by highlighting opportunities for new developments to address the needs and challenges in CO₂ capture technologies.

"The book provides a practical guide to chemical process design and integration for students and practicing process engineers in industry"--

Sustainable Design through Process Integration: Fundamentals and Applications to Industrial Pollution Prevention, Resource Conservation, and Profitability Enhancement, Second Edition, is an important textbook that provides authoritative, comprehensive, and easy-to-follow coverage of the fundamental concepts and practical techniques on the use of process integration to maximize the efficiency and sustainability of industrial processes. The book is ideal for adoption in process design and sustainability courses. It is also a valuable guidebook to process, chemical, and environmental engineers who need to improve the design, operation, performance, and sustainability of industrial plants. The book covers pressing and high growth topics, including benchmarking process performance, identifying root causes of problems and opportunities for improvement, designing integrated solutions, enhancing profitability, conserving natural resources, and preventing pollution. Written by one of the world's foremost authorities in integrated process design and sustainability, the new edition contains new chapters and updated materials on various aspects of process integration and sustainable design. The new edition is also packed with numerous new examples and industrial applications. Allows the reader to methodically develop rigorous targets that benchmark the performance of industrial processes then develop cost-effective implementations Contains state-of-the-art process integration and improvement approaches and techniques including graphical, algebraic, and mathematical methods Covers topics and applications that include profitability enhancement, mass and energy conservation, synthesis of innovative processes, retrofitting of existing systems, design and assessment of water, energy, and water-energy-nexus systems, and reconciliation of various sustainability objectives

With growing global competition, the process industries must spare no effort in insuring continuous process improvement in terms of Increasing profitability; Conservation of resources and Prevention of pollution. The question is how can engineers achieve these goals for a given process with numerous units and streams? Until recently conventional approaches to process design and operation put emphasis only on individual units and parts of the process. A more powerful integrated approach was lacking. The new field of Process Integration looks towards the processing plant as a whole in its attempt to find solutions and improvements. Research over the past two decades has resulted in many techniques that allow engineers to better understand complex facilities and significantly enhance their performance. This textbook presents a comprehensive and authoritative treatment of the concepts, tools and applications of Process Integration. Emphasis is given to systematic ways of analyzing process performance. Graphical, algebraic and mathematical procedures are presented in detail. In addition to covering the fundamentals of the subject, the book also includes numerous case studies and examples that illustrate how Process Integration is solving actual industrial problems. Systematic methodology for analyzing the process as an integrated system, identifying global insights of the process, and generating optimum strategies and solutions Proper mix of fundamental principles, insightful tools, and industrial applications Generic techniques that are applicable to a wide variety of processing facilities Packed with case studies, practical tools, charts, tables, and performance criteria Extensive bibliography to provide ready access to process integration literature Excellent review of state-of-the-art technology, development trends, and future research directions

A comprehensive and example oriented text for the study of chemical process design and simulation *Chemical Process Design and Simulation* is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software. A comprehensive and practical resource, the text uses both Aspen Plus and Aspen Hysys simulation software. The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys. The text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors, separators, and heat exchangers. The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used. In addition, to aid in comprehension, solutions to examples of real problems are included. The final section covers plant design and simulation of processes using nonconventional components. This important resource: Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real-world examples Covers both processes with conventional organic chemicals and processes with more complex materials such as solids, oil blends, polymers and electrolytes Presents examples that are solved using a new version of Aspen software, ASPEN One 9 Written for students and academics in the field of process design, *Chemical Process Design and Simulation* is a practical and accessible guide to the chemical process design and simulation using proven software.

This book offers a comprehensive coverage of process simulation and flowsheeting, useful for undergraduate students of Chemical Engineering and Process Engineering as theoretical and practical support in Process Design, Process Simulation, Process Engineering, Plant Design, and Process Control courses. The main concepts related to process simulation and application tools are presented and discussed in the framework of typical problems found in engineering design. The topics presented in the chapters are organized in an inductive way, starting from the more simplistic simulations up to some complex problems.

The proposed book will be divided into three parts. The chapters in Part I provide an overview of certain aspect of process retrofitting. The focus of Part II is on computational techniques for solving process retrofit problems. Finally, Part III addresses retrofit applications from diverse process industries. Some chapters in the book are contributed by practitioners whereas others are from academia. Hence, the book includes both new developments from research and also practical considerations. Many chapters include examples with realistic data. All these feature make

the book useful to industrial engineers, researchers and students.

Chemical process design involves the invention or synthesis of a process to transform raw materials into a desired product. Using a minimum of mathematics, this book offers chemical engineers a complete guide to selecting & connecting the steps for a well-designed process. Flowsheet synthesis, the choice of reactor & separator, distillation sequencing, & economic trade-offs are explored in detail. Special emphasis is placed on energy efficiency, waste minimization, & health & safety considerations, with worked examples & case studies presented to illustrate important points.

"The authors have provided all the elements required for complete understanding of the basic concepts in heat recovery and water minimization in chemical and related processes, and followed these with carefully selected and developed problems and solutions in order to ensure that the concepts delivered can be applied." Simon Perry, The University of Manchester. This graduate textbook covers fundamentals of the key areas of Process Integration and Intensification for intra-process heat recovery (Heat Integration), inter-process heat recovery and cogeneration (Total Site) as well as water conservation. Step by step working sessions are illustrated for deeper understanding of the taught materials. The textbook also provides a wealth of pointers as well as further information for readers to acquire more extensive materials on the diverse industrial applications and the latest development trends in Process Integration and Intensification. It is addressed to graduate students as well as professionals to help the effectively application of Process Integration and Intensification in plant design and operation. Historically, the term quality was used to measure performance in the context of products, processes and systems. With rapid growth in data and its usage, data quality is becoming quite important. It is important to connect these two aspects of quality to ensure better performance. This book provides a strong connection between the concepts in data science and process engineering that is necessary to ensure better quality levels and takes you through a systematic approach to measure holistic quality with several case studies. Features: Integrates data science, analytics and process engineering concepts Discusses how to create value by considering data, analytics and processes Examines metrics management technique that will help evaluate performance levels of processes, systems and models, including AI and machine learning approaches Reviews a structured approach for analytics execution

To achieve environmental sustainability in industrial plants, resource conservation activities such as material recovery have begun incorporating process integration techniques for reusing and recycling water, utility gases, solvents, and solid waste. Process Integration for Resource Conservation presents state-of-the-art, cost-effective techniques

Presents comprehensive coverage of process intensification and integration for sustainable design, along with fundamental techniques and experiences from the industry Drawing from fundamental techniques and recent industrial experiences, this book discusses the many developments in process intensification and integration and focuses on increasing sustainability via several overarching topics such as Sustainable Manufacturing, Energy Saving Technologies, and Resource Conservation and Pollution Prevention Techniques. Process Intensification and Integration for Sustainable Design starts discussions on: shale gas as an option for the production of chemicals and challenges for process intensification; the design and techno-economic analysis of separation units to handle feedstock variability in shale gas treatment; RO-PRO desalination; and techno-economic and environmental assessment of ultrathin polysulfone membranes for oxygen-enriched combustion. Next, it looks at process intensification of membrane-based systems for water, energy, and environment applications; the design of internally heat-integrated distillation column (HIDiC); and graphical analysis and integration of heat exchanger networks with heat pumps. Decomposition and implementation of large-scale interplant heat integration is covered, as is the synthesis of combined heat and mass exchange networks (CHAMENs) with renewables. The book also covers optimization strategies for integrating and intensifying housing complexes; a sustainable biomass conversion process assessment; and more. Covers the many advances and changes in process intensification and integration Provides side-by-side discussions of fundamental techniques and recent industrial experiences to guide practitioners in their own processes Presents comprehensive coverage of topics relevant, among others, to the process industry, biorefineries, and plant energy management Offers insightful analysis and integration of reactor and heat exchanger network Looks at optimization of integrated water and multi-regenerator membrane systems involving multi-contaminants Process Intensification and Integration for Sustainable Design is an ideal book for process engineers, chemical engineers, engineering scientists, engineering consultants, and chemists.

This practical how-to-do book deals with the design of sustainable chemical processes by means of systematic methods aided by computer simulation. Ample case studies illustrate generic creative issues, as well as the efficient use of simulation techniques, with each one standing for an important issue taken from practice. The didactic approach guides readers from basic knowledge to mastering complex flow-sheets, starting with chemistry and thermodynamics, via process synthesis, efficient use of energy and waste minimization, right up to plant-wide control and process dynamics. The simulation results are compared with flow-sheets and performance indices of actual industrial licensed processes, while the complete input data for all the case studies is also provided, allowing readers to reproduce the results with their own simulators. For everyone interested in the design of innovative chemical processes.

The first guide to compile current research and frontline developments in the science of process intensification (PI), Re-Engineering the Chemical Processing Plant illustrates the design, integration, and application of PI principles and structures for the development and optimization of chemical and industrial plants. This volume updates professionals on emerging PI equipment and methodologies to promote technological advances and operational efficacy in chemical, biochemical, and engineering environments and presents clear examples illustrating the implementation and application of specific process-intensifying equipment and methods in various commercial arenas.

Industrial Chemical Process Analysis and Design uses chemical engineering principles to explain the transformation of basic raw materials into major chemical products. The book discusses traditional processes to create products like nitric acid, sulphuric acid, ammonia, and methanol, as well as more novel products like bioethanol and biodiesel. Historical perspectives show how current chemical processes have developed over years or even decades to improve their yields, from the discovery of the chemical reaction or physico-chemical principle to the industrial process needed to yield commercial quantities. Starting with an introduction to process design, optimization, and safety, Martin then provides stand-alone chapters—in a case study fashion—for commercially important chemical production processes. Computational software tools like MATLAB®, Excel, and Chemcad are used throughout to aid process analysis. Integrates principles of chemical engineering, unit operations, and chemical reactor engineering to understand process synthesis and analysis Combines traditional computation and modern software tools to compare different solutions for the same problem Includes historical perspectives and traces the improving efficiencies of commercially important chemical production processes Features worked examples and end-of-chapter problems with solutions to show the application of concepts

discussed in the text

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries

This book explains the concept of wearable computing, need for wearable technology, its advantages, application areas, state of art developments in this area, required material and technology, possible future applications including cyborg developments and the need for this sphere of influence in the future. The scope encompasses three major components, wearable computing (next generation of conventional computing, ergonomics), wearable technology (medical support, rehabilitation engineering, assistive technology support devices, army/combat usage) and allied technologies (miniature components, reliability, high performance integration, cyber physical systems, robotics). Aids reader to recognize the need and functional operations of a wearable computing device Includes diversified examples and case studies from different domains Presents a hybrid concept relating medical care and augmented reality Illustrates product level description examples and research ideas for future development Introduces various wearable technologies and other related technologies for enabling wearable computing This book is aimed at senior undergraduate, graduate students and researchers in computer and biomedical engineering, bioinstrumentation, biosensors, and assistive technology.

This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

Applications in Design and Simulation of Sustainable Chemical Processes addresses the challenging applications in designing eco-friendly but efficient chemical processes, including recent advances in chemistry and catalysis that rely on renewable raw materials. Grounded in the fundamental knowledge of chemistry, thermodynamics, chemical reaction engineering and unit operations, this book is an indispensable resource for developing and designing innovating chemical processes by employing computer simulations as an efficient conceptual tool. Targeted to graduate and post graduate students in chemical engineering, as well as to professionals, the book aims to advance their skills in process innovation and conceptual design. The work completes the book Integrated Design and Simulation of Chemical Processes by Elsevier (2014) authored by the same team. Includes comprehensive case studies of innovative processes based on renewable raw materials Outlines Process Systems Engineering approach with emphasis on systematic design methods Employs steady-state and dynamic process simulation as problem analysis and flowsheet creation tool Applies modern concepts, as process integration and intensification, for enhancing the sustainability

As the range of feedstocks, process technologies and products expand, biorefineries will become increasingly complex manufacturing systems. Biorefineries and Chemical Processes: Design, Integration and Sustainability Analysis presents process modelling and integration, and whole system life cycle analysis tools for the synthesis, design, operation and sustainable development of biorefinery and chemical processes. Topics covered include: Introduction: An introduction to the concept and development of biorefineries. Tools: Included here are the methods for detailed economic and environmental impact analyses; combined economic value and environmental impact analysis; life cycle assessment (LCA); multi-criteria analysis; heat integration and utility system design; mathematical programming based optimization and genetic algorithms. Process synthesis and design: Focuses on modern unit operations and innovative process flowsheets. Discusses thermochemical and biochemical processing of biomass, production of chemicals and polymers from biomass, and processes for carbon dioxide capture. Biorefinery systems: Presents biorefinery process synthesis using whole system analysis. Discusses bio-oil and algae biorefineries, integrated fuel cells and renewables, and heterogeneous catalytic reactors. Companion website: Four case studies, additional exercises and examples are available online, together with three supplementary chapters which address waste and emission minimization, energy storage and control systems, and the optimization and reuse of water. This textbook is designed to bridge a gap between engineering design and sustainability assessment, for advanced students and practicing process designers and engineers.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations --

Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Sustainability in the Design, Synthesis and Analysis of Chemical Engineering Processes is an edited collection of contributions from leaders in their field. It takes a holistic view of sustainability in chemical and process engineering design, and incorporates economic analysis and human dimensions. Ruiz-Mercado and Cabezas have brought to this book their experience of researching sustainable process design and life cycle sustainability evaluation to assist with development in government, industry and academia. This book takes a practical, step-by-step approach to designing sustainable plants and processes by starting from chemical engineering fundamentals. This method enables readers to achieve new process design approaches with high influence and less complexity. It will also help to incorporate sustainability at the early stages of project life, and build up multiple systems level perspectives. Ruiz-Mercado and Cabezas' book is the only book on the market that looks at process sustainability from a chemical engineering fundamentals perspective. Improve plants, processes and products with sustainability in mind; from conceptual design to life cycle assessment Avoid retro fitting costs by planning for sustainability concerns at the start of the design process Link sustainability to the chemical engineering fundamentals

Market_Desc: · Professionals· Undergraduates Special Features: This timely volume:· Reflects the recent significant advances made in the process industries· Covers how environmental issues have affected chemical process design· Presented in an accessible, easy to understand way About The Book: This book deals with the design and integration of chemical processes, emphasizing the conceptual issues that are fundamental to the creation of the process. Chemical process design requires the selection of a series of processing steps and their integration to form a complete manufacturing system. The text emphasizes both the design and selection of the steps as individual operations and their integration. Also, the process will normally operate as part of an integrated manufacturing site consisting of a number of processes serviced by a common utility system. The design of utility systems has been dealt with in the text so that the interactions between processes and the utility system and interactions between different processes through the utility system can be exploited to maximize the performance of the site as a whole.

Since its first development in the 1970s, Process Integration (PI) has become an important methodology in achieving more energy efficient processes. This pioneering handbook brings together the leading scientists and researchers currently contributing to PI development, pooling their expertise and specialist knowledge to provide readers with a comprehensive and up-to-date guide to the latest PI research and applications. After an introduction to the principles of PI, the book reviews a wide range of process design and integration topics ranging from heat and utility systems to water, recycling, waste and hydrogen systems. The book considers Heat Integration, Mass Integration and Extended PI as well as a series of applications and case studies. Chapters address not just operating and capital costs but also equipment design and operability issues, through to buildings and supply chains. With its distinguished editor and international team of expert contributors, Handbook of Process Integration (PI) is a standard reference work for managers and researchers in all energy-intensive industries, as well as academics with an interest in them, including those designing and managing oil refineries, petrochemical and power plants, as well as paper/pulp, steel, waste, food and drink processors. This pioneering handbook provides a comprehensive and up-to-date guide to the latest process integration research and applications Reviews a wide range of process design and integration topics ranging from heat and utility systems to water, recycling, waste and hydrogen systems Chapters also address equipment design and operability issues, through to buildings and supply chains Pinch analysis and related techniques are the key to design of inherently energy-efficient plants. This book shows engineers how to understand and optimize energy use in their processes, whether large or small. Energy savings go straight to the bottom line as increased profit, as well as reducing emissions. This is the key guide to process integration for both experienced and newly qualified engineers, as well as academics and students. It begins with an introduction to the main concepts of pinch analysis, the calculation of energy targets for a given process, the pinch temperature and the golden rules of pinch-based design to meet energy targets. The book shows how to extract the stream data necessary for a pinch analysis and describes the targeting process in depth. Other essential details include the design of heat exchanger networks, hot and cold utility systems, CHP (combined heat and power), refrigeration and optimization of system operating conditions. Many tips and techniques for practical application are covered, supported by several detailed case studies and other examples covering a wide range of industries, including buildings and other non-process situations. The only dedicated pinch analysis and process integration guide, fully revised and expanded supported by free downloadable energy targeting software The perfect guide and reference for chemical process, food and biochemical engineers, plant engineers and professionals concerned with energy optimisation, including building designers Covers the practical analysis of both new and existing systems, with full details of industrial applications and case studies

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