

Chemical Process Industries Austin G Tshreve Fifth Edition

Safety in the Process Industries aims to ensure the safety of people involved in process plants, especially those who face its immediate hazards and dangers. The book is divided into four parts. Part I covers topics such as the history of process hazards and attitudes in health and safety; laws concerned with the health and safety in the process industry; and the definitions of different terms related to health and safety. Part II discusses the electrical, chemical, and physical hazards in the process industries, as well as the dangers of flammability and corrosion. Part III talks about hazard control design; protective instrumentation; and maintenance and inspection. Part IV tackles topics related to the management of health and safety in industry processes such as emergency planning; safety training; and protection the working environment. The text is recommended for people concerned in the management, development, planning, design, construction, operation, inspection and maintenance of process plants, as well as those who oversee its safety.

Environmental Organic Chemistry for Engineers clearly defines the principles of environmental organic chemistry and the role they play in forming remediation strategies. In this reference, the author explores parameter estimation methods, the thermodynamics, and kinetics needed to predict the fate, transports, and reactivity of organic compounds in air, water, and soils. The book's four part treatment starts with the classification of organic molecules and physical properties of natural organic matter, halocarbons, phenols, polyaromatic hydrocarbons,

organophosphates, and surfactants. An overview of remediation technologies and a discussion of the interactions that lead to physical properties that affect chemical distribution in the environment is also detailed, as are the important reaction classes of organic molecules, including substituent effects and structure and activity relationships found in Part Two and Three. Part four is devoted to the strengths and weaknesses of different remediation technologies and when they should be employed. Clearly defines the principles of environmental organic chemistry and the role they play in forming remediation strategies Includes the tools and methods for classifying environmental contaminants found in air, water, and soil Presents a wide-range of remediation technologies and when they should be deployed for maximum effect

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. * Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. * Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. * Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End

of chapter references also are provided.

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book's preparation.

CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers' Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor's Fee, Contingency / 33 Total Multiplier / 34 Complete Plant Estimating Charts / 34 Cost per Ton of Product / 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

Substantially revising and updating the classic reference in the field, this handbook offers a valuable overview and myriad details on current chemical processes, products, and practices. No other source offers as much data on the chemistry, engineering, economics, and infrastructure of the industry. The Handbook serves a spectrum of individuals, from those who

are directly involved in the chemical industry to others in related industries and activities. It provides not only the underlying science and technology for important industry sectors, but also broad coverage of critical supporting topics. Industrial processes and products can be much enhanced through observing the tenets and applying the methodologies found in chapters on Green Engineering and Chemistry (specifically, biomass conversion), Practical Catalysis, and Environmental Measurements; as well as expanded treatment of Safety, chemistry plant security, and Emergency Preparedness. Understanding these factors allows them to be part of the total process and helps achieve optimum results in, for example, process development, review, and modification. Important topics in the energy field, namely nuclear, coal, natural gas, and petroleum, are covered in individual chapters. Other new chapters include energy conversion, energy storage, emerging nanoscience and technology. Updated sections include more material on biomass conversion, as well as three chapters covering biotechnology topics, namely, Industrial Biotechnology, Industrial Enzymes, and Industrial Production of Therapeutic Proteins.

Separation Process Principles with Applications Using Process Simulator, 4th Edition is the most comprehensive and up-to-date treatment of the major separation operations in the chemical industry. The 4th edition focuses on using process simulators to design separation processes and prepares readers for professional practice. Completely rewritten to enhance clarity, this fourth edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help

highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well.

The fifth edition of the Kirk-Othmer Encyclopedia of Chemical Technology builds upon the solid foundation of the previous editions, which have proven to be a mainstay for chemists, biochemists, and engineers at academic, industrial, and government institutions since publication of the first edition in 1949. The new edition includes necessary adjustments and modernisation of the content to reflect changes and developments in chemical technology. Presenting a wide scope of articles on chemical substances, properties, manufacturing, and uses; on industrial processes, unit operations in chemical engineering; and on fundamentals and scientific subjects related to the field. The Encyclopedia describes established technology along with cutting edge topics of interest in the wide field of chemical technology, whilst uniquely providing the necessary perspective and insight into pertinent aspects, rather than merely presenting information. * Set began publication in January 2004 * Over 1,000 articles * More than 600 new or updated articles * 27 volumes

"Written by engineers for engineers (with over 150 International Editorial Advisory Board members), this highly lauded resource provides up-to-the-minute information on the chemical processes, methods, practices, products, and

standards in the chemical, and related, industries. "

With a focus on actual industrial processes, e.g. the production of light alkenes, synthesis gas, fine chemicals, polyethylene, it encourages the reader to think "out of the box" and invent and develop novel unit operations and processes.

Reflecting today's emphasis on sustainability, this edition contains new coverage of biomass as an alternative to fossil fuels, and process intensification. The second edition includes: New chapters on Process Intensification and Processes for the Conversion of Biomass Updated and expanded chapters throughout with 35% new material overall Text boxes containing case studies and examples from various different industries, e.g. synthesis loop designs, Sasol I Plant, Kaminsky catalysts, production of Ibuprofen, click chemistry, ammonia synthesis, fluid catalytic cracking Questions throughout to stimulate debate and keep students awake! Richly illustrated chapters with improved figures and flow diagrams Chemical Process Technology, Second Edition is a comprehensive introduction, linking the fundamental theory and concepts to the applied nature of the subject. It will be invaluable to students of chemical engineering, biotechnology and industrial chemistry, as well as practising chemical engineers. From reviews of the first edition: "The authors have blended process technology, chemistry and thermodynamics in an elegant manner... Overall this is a welcome

addition to books on chemical technology.”– The Chemist “Impressively wide-ranging and comprehensive... an excellent textbook for students, with a combination of fundamental knowledge and technology.” – Chemistry in Britain (now Chemistry World)

Chemical Engineering and Chemical Process Technology is a theme component of Encyclopedia of Chemical Sciences, Engineering and Technology Resources in the global Encyclopedia of Life Support Systems (EOLSS), which is an integrated compendium of twenty Encyclopedias. Chemical engineering is a branch of engineering, dealing with processes in which materials undergo changes in their physical or chemical state. These changes may concern size, energy content, composition and/or other application properties. Chemical engineering deals with many processes belonging to chemical industry or related industries (petrochemical, metallurgical, food, pharmaceutical, fine chemicals, coatings and colors, renewable raw materials, biotechnological, etc.), and finds application in manufacturing of such products as acids, alkalis, salts, fuels, fertilizers, crop protection agents, ceramics, glass, paper, colors, dyestuffs, plastics, cosmetics, vitamins and many others. It also plays significant role in environmental protection, biotechnology, nanotechnology, energy production and sustainable economical development. The Theme on Chemical Engineering and

Chemical Process Technology deals, in five volumes and covers several topics such as: Fundamentals of Chemical Engineering; Unit Operations – Fluids; Unit Operations – Solids; Chemical Reaction Engineering; Process Development, Modeling, Optimization and Control; Process Management; The Future of Chemical Engineering; Chemical Engineering Education; Main Products, which are then expanded into multiple subtopics, each as a chapter. These five volumes are aimed at the following five major target audiences: University and College students Educators, Professional practitioners, Research personnel and Policy analysts, managers, and decision makers and NGOs.

This book bridges the gap between theory and practice. It provides fundamental information on heterogeneous catalysis and the practicalities of the catalysts and processes used in producing ammonia, hydrogen and methanol via hydrocarbon steam reforming. It also covers the oxidation reactions in making formaldehyde from methanol, nitric acid from ammonia and sulphuric acid from sulphur dioxide. Designed for use in the chemical industry and by those in teaching, research and the study of industrial catalysts and catalytic processes. Students will also find this book extremely useful for obtaining practical information which is not available in more conventional textbooks.

Survey of Industrial Chemistry arose from a need for a basic text dealing with

industrial chemistry for use in a one semester, three-credit senior level course taught at the University of Wisconsin-Eau Claire. This edition covers all important areas of the chemical industry, yet it is reasonable that it can be covered in 40 hours of lecture. Also an excellent resource and reference for persons working in the chemical and related industries, it has sections on all important technologies used by these industries: a one-step source to answer most questions on practical, applied chemistry. Young scientists and engineers just entering the workforce will find it especially useful as a readily available handbook to prepare them for a type of chemistry quite different than they have seen in their traditional coursework, whether graduate or undergraduate.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully

updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information

for eleven chemical processes—including seven brand new to this edition.

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First published: Chemical process equipment / Stanley M. Walas. 1988.

This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass

transfer accompanied by a chemical reaction are covered. SALIENT FEATURES : • A balanced coverage of theoretical principles and applications. • Important recent developments in mass transfer equipment and practice are included. • A large number of solved problems of varying levels of complexities showing the applications of the theory are included. • Many end-chapter exercises. • Chapter-wise multiple choice questions. • An Instructors manual for the teachers.

Handbook of Chemical Technology and Pollution Control integrates industrial chemistry with pollution control and environmental chemistry. This unified approach provides practicing professionals and consultants with a concise yet authoritative handbook covering the Key Features, relative importance, and environmental impact of currently operating chemical processes. It also meets the critical needs of students training for industrial careers. Handbook of Chemical Technology and Pollution Control considers community, municipal, power generation, industrial, and transportation components of environmental impact. The book covers the major inorganic and organic commodity chemicals; aluminum, iron and steel, and copper production; pulp and paper; fermentation; petroleum production and refining. It also includes key topics and process details for major peterochemicals and large-scale consumer and engineering polymers. This single, convenient volume describes aspects of recycling at the industrial

and post-consumer levels, and emphasizes a quantitative approach as used in the author's well-known lifecycle work with disposable and reusable cups.

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Key Features

- * Covers historical background and new developments in a single, authoritative handbook
- * Presents integrated treatment of chemical technology with emission control chemistry
- * Includes tables throughout that give current and trend data
- * Considers community, municipal, power generation, industrial, and transportation components of environmental impact
- * Provides many references to further reading
- * Contains review questions that offer working experience with the information and concepts

Foundations and Industrial Applications of Microwaves and Radio Frequency Fields Physical and Chemical Processes

G. Roussy Universite de Nancy 1, France
J. A. Pearce University of Texas at Austin, USA

This book presents microwave and radio frequency techniques from the point of view of industrial applications, with special attention to electromagnetic energy and material interaction at the microscopic level. Starting with a review of the complete set of macroscopic governing equations--including conduction processes--it then addresses microscopic interaction effects, describing many results from spectroscopic studies. Finally, industrial applications, including the emerging new field of microwave catalysis, are addressed. The technology presented is applied

in the mineral, textile, paper, ceramic, chemical and last, but not least, the food industry.

This new edition follows the original format, which combines a detailed case study - the production of phthalic anhydride - with practical advice and comprehensive background information. Guiding the reader through all major aspects of a chemical engineering design, the text includes both the initial technical and economic feasibility study as well as the detailed design stages. Each aspect of the design is illustrated with material from an award-winning student design project. The book embodies the "learning by doing" approach to design. The student is directed to appropriate information sources and is encouraged to make decisions at each stage of the design process rather than simply following a design method. Thoroughly revised, updated, and expanded, the accompanying text includes developments in important areas and many new references.

Over the last three decades the process industries have grown very rapidly, with corresponding increases in the quantities of hazardous materials in process, storage or transport. Plants have become larger and are often situated in or close to densely populated areas. Increased hazard of loss of life or property is continually highlighted with incidents such as Flixborough, Bhopal, Chernobyl, Three Mile Island, the Phillips 66 incident, and Piper Alpha to name but a few. The field of Loss Prevention is, and continues to, be of supreme importance to countless companies, municipalities and

governments around the world, because of the trend for processing plants to become larger and often be situated in or close to densely populated areas, thus increasing the hazard of loss of life or property. This book is a detailed guidebook to defending against these, and many other, hazards. It could without exaggeration be referred to as the "bible" for the process industries. This is THE standard reference work for chemical and process engineering safety professionals. For years, it has been the most complete collection of information on the theory, practice, design elements, equipment, regulations and laws covering the field of process safety. An entire library of alternative books (and cross-referencing systems) would be needed to replace or improve upon it, but everything of importance to safety professionals, engineers and managers can be found in this all-encompassing reference instead. Frank Lees' world renowned work has been fully revised and expanded by a team of leading chemical and process engineers working under the guidance of one of the world's chief experts in this field. Sam Mannan is professor of chemical engineering at Texas A&M University, and heads the Mary Kay O'Connor Process Safety Center at Texas A&M. He received his MS and Ph.D. in chemical engineering from the University of Oklahoma, and joined the chemical engineering department at Texas A&M University as a professor in 1997. He has over 20 years of experience as an engineer, working both in industry and academia. New detail is added to chapters on fire safety, engineering, explosion hazards, analysis and suppression, and new appendices feature more recent disasters. The many

thousands of references have been updated along with standards and codes of practice issued by authorities in the US, UK/Europe and internationally. In addition to all this, more regulatory relevance and case studies have been included in this edition. Written in a clear and concise style, Loss Prevention in the Process Industries covers traditional areas of personal safety as well as the more technological aspects and thus provides balanced and in-depth coverage of the whole field of safety and loss prevention. - A must-have standard reference for chemical and process engineering safety professionals - The most complete collection of information on the theory, practice, design elements, equipment and laws that pertain to process safety - Only single work to provide everything; principles, practice, codes, standards, data and references needed by those practicing in the field

A facility is only as efficient and profitable as the equipment that is in it: this highly influential book is a powerful resource for chemical, process, or plant engineers who need to select, design or configures plant sucessfully and profitably. It includes updated information on design methods for all standard equipment, with an emphasis on real-world process design and performance. The comprehensive and influential guide to the selection and design of a wide range of chemical process equipment, used by engineers globally • Copious examples of successful applications, with supporting schematics and data to illustrate the functioning and performance of equipment Revised edition, new material includes updated equipment cost data, liquid-solid and

solid systems, and the latest information on membrane separation technology Provides equipment rating forms and manufacturers' data, worked examples, valuable shortcut methods, rules of thumb, and equipment rating forms to demonstrate and support the design process Heavily illustrated with many line drawings and schematics to aid understanding, graphs and tables to illustrate performance data

The definitive guide for the general chemical analyses of non-petroleum based organic products such as paints, dyes, oils, fats, and waxes. * Chemical tables, formulas, and equations * Covers all of the chemical processes which utilize organic chemicals *

Physical properties for the most common organic chemicals Contents: Safety

Considerations in Process Industries * Industrial Pollution Prevention and Waste

Management * Edible Oils, Fats, and Waxes * Soaps and Detergents * Sugar and

Other Sweeteners * Paints, Pigments, and Industrial Coatings * Dyestuffs, Finishing and Dyeing of Textiles * Industrial Fermentation * Pharmaceutical Industry

*Agrochemicals * Chemical Explosives * Petroleum Processing and Petrochemicals

*Polymers and Plastics

Contents: Introduction, Qualitative Methods of Risk Assessment, Quantitative Methods of Risk Assessment-I: Consequence Analysis, Quantitative Methods of Risk

Assessment-II: Rapid Risk Assessment, Quantitative Methods of Risk Assessment-III:

Probabilistic Hazard Assessment, Studies on Chain, of Accidents (Domino Effects),

Methods of Hazard Identification, Screening and Ranking, Application of Risk Analysis

in Process Design.

This two-volume set features selected articles from the Fifth Edition of Wiley's prestigious Kirk-Othmer Encyclopedia of Chemical Technology. This compact reference features the same breadth and quality of coverage found in the original, but with a focus on topics of particular interest to food technologists, chemists, chemical and process engineers, consultants, and researchers and educators in food and agricultural businesses, alcohol and beverage industries, and related fields.

As the chemical process industry is among the most energy demanding sectors, chemical engineers are endeavoring to contribute towards sustainable future. Due to the limitation of fossil fuels, the need for energy independence, as well as the environmental problem of the greenhouse gas effect, there is a large increasing interest in the research and development of chemical processes that require less capital investment and reduced operating costs and lead to high efficiency. The use of heat pumps is a hot topic due to many advantages, such as low energy requirements as well as an increasing number of industrial applications. Therefore, in the current book, authors are focusing on use of heat pumps in the chemical industry, providing an overview of heat pump technology as applied in the chemical process industry, covering both theoretical and practical aspects: working principle, applied thermodynamics, theoretical

background, numerical examples and case studies, as well as practical applications. The worked-out examples have been included to instruct students, engineers and process designers about how to design various heat pumps used in the industry. Reader friendly resources namely relevant equations, diagrams, figures and references that reflect the current and upcoming heat pump technologies, will be of great help to all readers from the chemical and petrochemical industry, biorefineries and other related areas.

Development of a new chemical plant or process from concept evaluation to profitable reality is often an enormously complex problem. Generally, a plant-design project moves to completion through a series of stages which may include inception, preliminary evaluation of economics and market, data development for a final design, final economic evaluation, detailed engineering design, procurement, erection, startup, and production. The general term plant design includes all of the engineering aspects involved in the development of either a new, modified, or expanded industrial plant. In this context, individuals involved in such work will be making economic evaluations of new processes, designing individual pieces of equipment for the proposed new ventures, or developing a plant layout for coordination of the overall operation. Because of the many design duties encountered, the engineer involved is many times referred to as a design

engineer. If the latter specializes in the economic aspects of the design, the individual may be referred to as a cost engineer. On the other hand, if he or she emphasizes the actual design of the equipment and facilities necessary for carrying out the process, the individual may be referred to as a process design engineer. The material presented in this book is intended to aid the latter in developing rapid chemical designs without becoming unduly involved in the often complicated theoretical underpinnings of these useful notes, charts, tables, and equations.

A timely, hands-on guide to environmental issues and regulatory standards for the petroleum industry. Environmental analysis and testing methods are an integral part of any current and future refining activities. Today's petroleum refining industry must be prepared to meet a growing number of challenges, both environmental and regulatory. *Environmental Analysis and Technology for the Refining Industry* focuses on the analytical issues inherent in any environmental monitoring or cleanup program as they apply to today's petroleum industry, not only during the refining process, but also during recovery operations, transport, storage, and utilization. Designed to help today's industry professionals identify test methods for monitoring and cleanup of petroleum-based pollutants, the book provides examples of the application of environmental

regulationsto petroleum refining and petroleum products, as well as currentand proposed methods for the mitigation of environmental effectsand waste management. Part I introduces petroleum technology, refining, and products, andreviews the nomenclature used by refiners, environmentalscientists, and engineers. Part II discusses environmentaltechnology and analysis, and provides information on environmentalregulation and the impact of refining. Coverage includes: * In-depth descriptions of analyses related to gaseous emissions,liquid effluents, and solid waste * A checklist of relevant environmental regulations * Numerous real-world examples of the application of environmentalregulations to petroleum refining and petroleum products * An analysis of current and proposed methods of environmentalprotection and waste management

Written by an author with over 38 years of experience in the chemical and petrochemical process industry, this handbook will present an analysis of the process steps used to produce industrial hydrocarbons from various raw materials. It is the first book to offer a thorough analysis of external factors effecting production such as: cost, availability and environmental legislation. An A-Z list of raw materials and their properties are presented along with a commentary regarding their cost and availability. Specific processing operations described in the book include: distillation, thermal cracking and coking, catalytic

methods, hydroprocesses, thermal and catalytic reforming, isomerization, alkylation processes, polymerization processes, solvent processes, water removal, fractionation and acid gas removal. Flow diagrams and descriptions of more than 250 leading-edge process technologies An analysis of chemical reactions and process steps that are required to produce chemicals from various raw materials Properties, availability and environmental impact of various raw materials used in hydrocarbon processing

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Fuel cells are a very promising technology for the clean and efficient production of power. Fuel Cell Technology is an up-to-date survey of the development of this

technology and will be bought by researchers and graduate students in materials control and chemical engineering working at universities and institutions and researchers and technical managers in commercial companies working in fuel cell technology.

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