

Corrosion Control In The Oil And Gas Industry

This greatly updated and expanded third edition of Corrosion Control in Petroleum Production is written for non-experts who have the responsibility for corrosion management of subsurface, surface, and subsea equipment used for producing and processing oil and natural gas. It provides an overview and reference on the different corrosion threats, the methods for controlling corrosion, and the establishment of a management system based on risk and continuous improvement. The authors, Robert Franco and Tim Bieri, have distilled 80 years of personal experience--as well as the experience from multiple reviewers and contributors--into one comprehensive reference. Included are hundreds of photographs, figures, and tables to illustrate the practical aspects and essential theory of corrosion control and materials selection.

Corrosion is a huge issue for materials, mechanical, civil and petrochemical engineers. With comprehensive coverage of the principles of corrosion engineering, this book is a one-stop text and reference for students and practicing corrosion engineers. Highly illustrated, with worked examples and definitions, it covers basic corrosion principles, and more advanced information for postgraduate students and professionals. Basic principles of electrochemistry and chemical thermodynamics are incorporated to make the book accessible for students and engineers who do not have prior knowledge of this area. Each form of corrosion covered in the book has a definition, description, mechanism, examples and preventative methods. Case histories of failure are cited for each form. End of chapter questions are accompanied by an online solutions manual. * Comprehensively covers the principles of corrosion engineering, methods of corrosion protection and corrosion processes and control in selected engineering environments * Structured for corrosion science and engineering classes at senior undergraduate and graduate level, and is an ideal reference that readers will want to use in their professional work * Worked examples, extensive end of chapter exercises and accompanying online solutions and written by an expert from a key petrochemical university

The petroleum and chemical industries contain a wide variety of corrosive environments, many of which are unique to these industries. Oil and gas production operations consume a tremendous amount of iron and steel pipe, tubing, pumps, valves, and sucker rods. Metallic corrosion is costly. However, the cost of corrosion is not just financial. Beyond the huge direct outlay of funds to repair or replace corroded structures are the indirect costs – natural resources, potential hazards, and lost opportunity. Wasting natural resources is a direct contradiction to the growing need for sustainable development. By selecting the correct material and applying proper corrosion protection methods, these costs can be reduced, or even eliminated. This book provides a minimum design requirement for consideration when designing systems in order to prevent or control corrosion damage safely and economically, and addresses:

- Corrosion problems in petroleum and chemical industries
- Requirements for corrosion control
- Chemical control of corrosive environments
- Corrosion inhibitors in refineries and petrochemical plants
- Materials selection and service life of materials
- Surface preparation, protection and maintainability
- Corrosion monitoring - plant inspection techniques and laboratory corrosion testing techniques

Intended for engineers and industry personnel working in the petroleum and chemical industries, this book is also a valuable resource for research and development teams, safety engineers, corrosion specialists and researchers in chemical engineering, engineering and materials science.

This book treats corrosion as it occurs and affects processes in real-world situations, and thus points the way to practical solutions. Topics described include the conditions in which petroleum products are corrosive to metals; corrosion mechanisms of petroleum products; which parts of storage tanks containing crude oils and petroleum products undergo corrosion; dependence of corrosion in tanks on type of petroleum products; aggressiveness of petroleum products to polymeric material; how microorganisms take part in corrosion of tanks and pipes containing petroleum products; which corrosion monitoring methods are used in systems for storage and transportation of petroleum products; what corrosion control measures should be chosen; how to choose coatings for inner and outer surfaces of tanks containing petroleum products; and how different additives (oxygenates, aromatic solvents) to petroleum products and biofuels influence metallic and polymeric materials. The book is of interest to corrosion engineers, materials engineers, oil and gas engineers, petroleum engineers, chemists, chemical engineers, mechanical engineers, failure analysts, scientists, and students, designers of tanks, pipelines and other systems for storage and transportation fuels, technicians. The book is of interest to corrosion engineers, materials engineers, oil and gas engineers, petroleum engineers, chemists, chemical engineers, mechanical engineers, failure analysts, scientists, and students, designers of tanks, pipelines and other systems for storage and transportation fuels, technicians. The book is of interest to corrosion engineers, materials engineers, oil and gas engineers, petroleum engineers, chemists, chemical engineers, mechanical engineers, failure analysts, scientists, and students, designers of tanks, pipelines and other systems for storage and transportation fuels, technicians.

Microorganisms are ubiquitously present in petroleum reservoirs and the facilities that produce them. Pipelines, vessels, and other equipment used in upstream oil and gas operations provide a vast and predominantly anoxic environment for microorganisms to thrive. The biggest technical challenge resulting from microbial activity in these engineered environments is the impact on materials integrity. Oilfield microorganisms can affect materials integrity profoundly through a multitude of elusive (bio)chemical mechanisms, collectively referred to as microbiologically influenced corrosion (MIC). MIC is estimated to account for 20 to 30% of all corrosion-related costs in the oil and gas industry. This book is intended as a comprehensive reference for integrity engineers, production chemists, oilfield microbiologists, and scientists working in the field of petroleum microbiology or corrosion. Exhaustively researched by leaders from both industry and academia, this book discusses the latest technological and scientific advances as well as relevant case studies to convey to readers an understanding of MIC and its effective management. Originally published in 1994, this second edition of Corrosion in the Petrochemical Industry collects peer-reviewed articles written by experts in the field of corrosion that were specifically chosen for this book because of their relevance to the petrochemical industry. This edition expands coverage of the different forms of corrosion, including the effects of metallurgical variables on the corrosion of several alloys. It discusses protection methods, including discussion of corrosion inhibitors and corrosion resistance of aluminum, magnesium, stainless steels, and nickels. It also includes a section devoted specifically to petroleum and petrochemical industry related issues.

Corrosion control in the aerospace industry has always been important, but is becoming more so with the ageing of the aircraft fleet. Corrosion control in the aerospace industry provides a comprehensive

review of the subject with real-world perspectives and approaches to corrosion control and prevention. Part one discusses the fundamentals of corrosion and the cost of corrosion with chapters on such topics as corrosion and the threat to aircraft structural integrity and the effect of corrosion on aluminium alloys. Part two then reviews corrosion monitoring, evaluation and prediction including non-destructive evaluation of corrosion, integrated health and corrosion monitoring systems, modelling of corrosion and fatigue on aircraft structures and corrosion control in space launch vehicles. Finally, Part three covers corrosion protection and prevention, including chapters which discuss coating removal techniques, novel corrosion schemes, greases and their role in corrosion control and business strategies in fleet maintenance. With its distinguished editor and team of expert contributors, Corrosion control in the aerospace industry is a standard reference for everyone involved in the maintenance and daily operation of aircraft, as well as those concerned with aircraft safety, designers of aircraft, materials scientists and corrosion experts. Discusses the fundamentals of corrosion and the cost of corrosion to the aerospace industry Examines the threat corrosion poses to aircraft structural integrity and the effect of corrosion on the mechanical behaviour of aircraft Reviews methods for corrosion monitoring, evaluation and prediction examining both current practices and future trends

Corrosion is a naturally occurring cost, worth billions in the oil and gas sector. New regulations, stiffer penalties for non-compliance and aging assets are all leading companies to develop new technology, procedures and bigger budgets catering to one prevailing method of prevention, cathodic protection. Cathodic Corrosion Protection Systems: A Guide for Oil and Gas Industries trains on all the necessary reports, inspection criteria, corrective measures and critical standards needed on various oil and gas equipment, structures, tanks, and pipelines. Demands in the cathodic protection market have driven development for better devices and methods, helping to prolong the equipment and pipeline's life and integrity. Going beyond just looking for leaks, this handbook gives the engineer and manager all the necessary tools needed to put together a safe cathodic protection system, whether it is for buried casing while drilling, offshore structures or submarine pipelines. Understand how to install, inspect and engage the right cathodic protection systems for various oil and gas equipment, tanks, and pipelines Properly construct the right procedure and anodes with all relevant US and International standards that apply Gain knowledge concerning techniques, equipment, measurements and test methods used in real-world field scenarios

This comprehensive handbook covers all aspects of cathodic protection in terms of both practice and theory.

The corrosion of carbon steels in amine units used for gas treatment in refining operations is a major problem for the petrochemical industry. Maximising amine unit reliability, together with improving throughput, circulation and treatment capacity, requires more effective ways of measuring and predicting corrosion rates. However, there has been a lack of data on corrosion. This valuable report helps to remedy this lack of information by summarising findings from over 30 plants. It covers such amine types as methyl diethanolamine (MDEA), diethanolamine (DEA), monoethanolamine (MEA) and di-isopropanolamine (DIPA), and makes recommendations on materials and process parameters to maximise amine unit efficiency and reliability. Covers such amine types as Methyl Diethanolamine (MDEA) and Di-isopropanolamine Makes recommendations on materials and process parameters to maximise amine unit efficiency and reliability

This book addresses corrosion problems and their solutions at facilities in the oil refining and petrochemical industry, including cooling water and boiler feed water units. Further, it describes and analyzes corrosion control actions, corrosion monitoring, and corrosion management. Corrosion problems are a perennial issue in the oil refining and petrochemical industry, as they lead to a deterioration of the functional properties of metallic equipment and harm the environment – both of which need to be protected for the sake of current and future generations. Accordingly, this book examines and analyzes typical and atypical corrosion failure cases and their prevention at refineries and petrochemical facilities, including problems with: pipelines, tanks, furnaces, distillation columns, absorbers, heat exchangers, and pumps. In addition, it describes naphthenic acid corrosion, stress corrosion cracking, hydrogen damages, sulfidic corrosion, microbiologically induced corrosion, erosion-corrosion, and corrosion fatigue occurring at refinery units. At last, fouling, corrosion and cleaning are discussed in this book.

Underground pipelines transporting liquid petroleum products and natural gas are critical components of civil infrastructure, making corrosion prevention an essential part of asset-protection strategy.

Underground Pipeline Corrosion provides a basic understanding of the problems associated with corrosion detection and mitigation, and of the state of the art in corrosion prevention. The topics covered in part one include: basic principles for corrosion in underground pipelines, AC-induced corrosion of underground pipelines, significance of corrosion in onshore oil and gas pipelines, numerical simulations for cathodic protection of pipelines, and use of corrosion inhibitors in managing corrosion in underground pipelines. The methods described in part two for detecting corrosion in underground pipelines include: magnetic flux leakage, close interval potential surveys (CIS/CIPS), Pearson surveys, in-line inspection, and use of both electrochemical and optical probes. While the emphasis is on pipelines transporting fossil fuels, the concepts apply as well to metallic pipes for delivery of water and other liquids. Underground Pipeline Corrosion is a comprehensive resource for corrosion, materials, chemical, petroleum, and civil engineers constructing or managing both onshore and offshore pipeline assets; professionals in steel and coating companies; and academic researchers and professors with an interest in corrosion and pipeline engineering. Reviews the causes and considers the detection and prevention of corrosion to underground pipes Addresses a lack of current, readily available information on the subject Case studies demonstrate how corrosion is managed in the underground pipeline industry

Corrosion Protection for the Oil and Gas Industry: Pipelines, Subsea Equipment, and Structures summarizes the main causes of corrosion and requirements for materials protection, selection of corrosion-resistant materials and coating materials commonly used for corrosion protection, and the limitations to their use, application, and repair. This book focuses on the protection of steels against corrosion in an aqueous environment, either immersed in seawater or buried. It also includes guidelines for the design of cathodic protection systems and reviews of cathodic protection methods, materials, installation, and monitoring. It is concerned primarily with the external and internal corrosion protection of onshore pipelines and subsea pipelines, but reference is also made to the protection of other equipment, subsea structures, risers, and shore approaches. Two case studies, design examples, and the author's own experiences as a pipeline integrity engineer are featured in this book. Readers will develop a high quality and in-depth understanding of the corrosion protection methods available and apply them to solve corrosion engineering problems. This book is aimed at students, practicing engineers, and scientists as an introduction to corrosion protection for the oil and gas industry, as well as to overcoming corrosion issues.

A variable game changer for those companies operating in hostile, corrosive marine environments, Corrosion Control for Offshore Structures provides critical corrosion control tips and techniques that will prolong structural life while saving millions in cost. In this book, Ramesh Singh explains the ABCs of prolonging structural life of platforms and pipelines while reducing cost and decreasing the risk of failure. Corrosion Control for Offshore Structures places major emphasis on the popular use of cathodic protection (CP) combined with high efficiency coating to prevent subsea corrosion. This reference begins with the fundamental science of corrosion and structures and then moves on to cover more advanced topics such as cathodic protection, coating as corrosion prevention using mill applied coatings, field applications, and the advantages and limitations of some common coating systems. In addition, the author provides expert

insight on a number of NACE and DNV standards and recommended practices as well as ISO and Standard and Test Methods. Packed with tables, charts and case studies, Corrosion Control for Offshore Structures is a valuable guide to offshore corrosion control both in terms of its theory and application. Prolong the structural life of your offshore platforms and pipelines Understand critical topics such as cathodic protection and coating as corrosion prevention with mill applied coatings Gain expert insight on a number of NACE and DNV standards and recommended practices as well as ISO and Standard Test Methods.

Addresses the steps necessary to design oil and gas handling facilities considering key environment parameters which influence CO₂ corrosion risk in different parts of the facilities. It considers corrosion control through the use of corrosion allowance on steel and deployment of inhibitors. This is the first document which tackles all aspects necessary to address CO₂ corrosion design of all items of oil field equipment and facilities incorporating production, processing and transportation.

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According to NACE (National Association of Corrosion Engineers), the total annual cost of corrosion in petroleum refining takes up \$3.7 billion in the US alone. Corrosion control is always a challenge for the downstream industry, but as the quality of feedstock is declining due to refineries accepting more of the heavy and shale gas and oil resources that are more readily available today, refinery managers, petroleum and natural gas engineers are unprepared for the new set of corrosion problems that are showing up in their equipment and processing units. Oil and Gas Corrosion Prevention: From Surface Facilities to Refineries quickly gets the engineer and manager up to speed on the latest types of corrosion common for these lower grade crude oils and gases as well as the best prevention methods for all of the major sections of the refinery, especially desalting and sulfur recovery units, which are the most common problem areas for unconventional feedstocks. Also covering the unique midstream sections, or point of entry to the refinery, as well as the major critical refinery equipment, Oil and Gas Corrosion Prevention: From Surface Facilities to Refineries offers the perfect quick cross-reference for the oil and gas community. Gets engineers and managers up to speed on the latest types of corrosion common for lower grade crude oils and gases Provides the best prevention methods for all of the major sections of the refinery, especially desalting and sulfur recovery units Covers additional topics such as unique midstream sections, or point of entry to the refinery, as well as major critical refinery equipment

Details the proper methods to assess, prevent, and reduce corrosion in the oil industry using today's most advanced technologies This book discusses upstream operations, with an emphasis on production, and pipelines, which are closely tied to upstream operations. It also examines protective coatings, alloy selection, chemical treatments, and cathodic protection—the main means of corrosion control. The strength and hardness levels of metals is also discussed, as this affects the resistance of metals to hydrogen embrittlement, a major concern for high-strength steels and some other alloys. It is intended for use by personnel with limited backgrounds in chemistry, metallurgy, and corrosion and will give them a general understanding of how and why corrosion occurs and the practical approaches to how the effects of corrosion can be mitigated. Metallurgy and Corrosion Control in Oil and Gas Production, Second Edition updates the original chapters while including a new case studies chapter. Beginning with an introduction to oilfield metallurgy and corrosion control, the book provides in-depth coverage of the field with chapters on: chemistry of corrosion; corrosive environments; materials; forms of corrosion; corrosion control; inspection, monitoring, and testing; and oilfield equipment. Covers all aspects of upstream oil and gas production from downhole drilling to pipelines and tanker terminal operations Offers an introduction to corrosion for entry-level corrosion control specialists Contains detailed photographs to illustrate descriptions in the text Metallurgy and Corrosion Control in Oil and Gas Production, Second Edition is an excellent book for engineers and related professionals in the oil and gas production industries. It will also be an asset to the entry-level corrosion control professional who may have a theoretical background in metallurgy, chemistry, or a related field, but who needs to understand the practical limitations of large-scale industrial operations associated with oil and gas production.

With the oil and gas industry facing new challenges—deeper offshore installations, more unconventional oil and gas transporting through pipelines, and refinery equipment processing these opportunity feedstocks--new corrosion challenges are appearing, and the oil and gas industry's infrastructure is only as good as the quality of protection provided and maintained. Essentials of Coating, Painting, and Linings for the Oil, Gas, and Petrochemical Industries is the first guide of its kind to directly deliver the necessary information to prevent and control corrosion for the components on the offshore rig, pipelines underground and petrochemical equipment. Written as a companion to Cathodic Corrosion Protection Systems, this must-have training tool supplies the oil and gas engineer, inspector and manager with the full picture of corrosion prevention methods specifically catered for oil and gas services. Packed with real world case studies, critical qualifications, inspection criteria, suggested procedure tests, and application methods, Essentials of Coating, Painting, and Linings for the Oil, Gas and Petrochemical Industries is a required straightforward reference for any oil and gas engineer and manager. Understand how to select, prime and apply the right coating system for various oil and gas equipment and pipelines – both upstream and downstream Train personnel with listed requirements, evaluation material and preparation guides, including important environmental compliance considerations Improve the quality of your equipment, refinery and pipeline with information on repair and rejection principles

The effect of corrosion in the oil industry leads to the failure of parts. This failure results in shutting down the plant to clean the facility. The annual cost of corrosion to the oil and gas industry in the United States alone is estimated at \$27 billion (According to NACE International)—leading some to estimate the global annual cost to the oil and gas industry as exceeding \$60 billion. In addition, corrosion commonly causes serious environmental problems, such as spills and releases. An essential resource for all those who are involved in the corrosion management of oil and gas infrastructure, Corrosion Control in the Oil and Gas Industry provides engineers and designers with the tools and methods to design and implement comprehensive corrosion-management programs for oil and gas infrastructures. The book addresses all segments of the industry, including production, transmission, storage, refining and distribution. Selects cost-effective methods to control corrosion Quantitatively measures and estimates corrosion rates Treats oil and gas infrastructures as systems in order to avoid the impacts that changes to one segment if a corrosion management program may have on others Provides a gateway to more than 1,000 industry best practices and international standards

The advancement of methods and technologies in the oil and gas industries calls for new insight into the corrosion problems these industries face daily. With the application of more precise instruments and laboratory techniques as well as the development of new scientific paradigms, corrosion professionals are also witnessing a new era in the way d

To protect metals or alloys from corrosion, some methods can be used such as isolating the structure from the aggressive media or compensating the loss of electrons from the corroded structure. The use of corrosion inhibitors may include organic and inorganic compounds that adsorb on the metallic structure to isolate it from its surrounding media to decrease oxidation-reduction processes. This book collects new developments about corrosion inhibitors and their recent applications.

Trends in Oil and Gas Corrosion Research and Technologies: Production and Transmission delivers the most up-to-date and highly multidisciplinary reference available to identify emerging developments, fundamental mechanisms and the technologies necessary in one unified source. Starting with a brief explanation on corrosion management that also addresses today's most challenging issues for oil and gas production and transmission operations, the book dives into the latest advances in microbiology-influenced corrosion and other corrosion threats, such as stress corrosion cracking and hydrogen damage just to name a few. In addition, it covers testing and monitoring techniques, such as molecular microbiology and online monitoring for surface and subsurface facilities, mitigation tools, including coatings, nano-packaged biocides, modeling and prediction, cathodic protection and new steels and non-metallics. Rounding out with an extensive glossary and list of abbreviations, the book equips upstream and midstream corrosion professionals in the oil and gas industry with the most advanced collection of topics and solutions to responsibly help solve today's oil and gas corrosion challenges. Covers the latest in corrosion mitigation techniques, such as corrosion inhibitors, biocides, non-metallics, coatings, and modeling and prediction Solves knowledge gaps with the most current technology and discoveries on specific corrosion mechanisms, highlighting where future research and industry efforts should be concentrated Achieves practical and balanced understanding with a full spectrum of subjects presented from multiple academic and world-renowned contributors in the industry

This book is intended for engineers and related professionals in the oil and gas production industries. It is intended for use by personnel with limited backgrounds in chemistry, metallurgy, and corrosion and will give them a general understanding of how and why corrosion occurs and the practical approaches to how the effects of corrosion can be mitigated. It is also an asset to the entry-level corrosion control professional who may have a theoretical background in metallurgy, chemistry, or a related field, but who needs to understand the practical limitations of large-scale industrial operations associated with oil and gas production. While the may use by technicians and others with limited formal technical training, it will be written on a level intended for use by engineers having had some exposure to college-level chemistry and some familiarity with materials and engineering design.

Provides comprehensive coverage of corrosion inhibitors in the oil and gas industries Considering the high importance of corrosion inhibitor development for the oil and gas sectors, this book provides a thorough overview of the most recent advancements in this field. It systematically addresses corrosion inhibitors for various applications in the oil and gas value chain, as well as the fundamentals of corrosion inhibition and interference of inhibitors with co-additives. Corrosion Inhibitors in the Oil and Gas Industries is presented in three parts. The first part on Fundamentals and Approaches focuses on principles and processes in the oil and gas industry, the types of corrosion encountered and their control methods, environmental factors affecting inhibition, material selection strategies, and economic aspects of corrosion. The second part on Choice of Inhibitors examines corrosion inhibitors for acidizing processes, inhibitors for sweet and sour corrosion, inhibitors in refinery operations, high-temperature corrosion inhibitors, inhibitors for challenging corrosive environments, inhibitors for microbiologically influenced corrosion, polymeric inhibitors, vapor phase inhibitors, and smart controlled release inhibitor systems. The last part on Interaction with Co-additives looks at industrial co-additives and their interference with corrosion inhibitors such as antiscalants, hydrate inhibitors, and sulfide scavengers. -Presents a well-structured and systematic overview of the fundamentals and factors affecting corrosion -Acts as a handy reference tool for scientists and engineers working with corrosion inhibitors for the oil and gas industries -Collectively presents all the information available on the development and application of corrosion inhibitors for the oil and gas industries -Offers a unique and specific focus on the oil and gas industries Corrosion Inhibitors in the Oil and Gas Industries is an excellent resource for scientists in industry as well as in academia working in the field of corrosion protection for the oil and gas sectors, and will appeal to materials scientists, electrochemists, chemists, and chemical engineers.

These papers from two recent European Federation of Corrosion conferences, EURCORR '97 and EURCORR '98, deal with advances in the understanding of corrosion and performance of equipment in upstream oil and gas operations. The opening section includes two keynote papers on: the materials and corrosion view of wet gas transportation; and the modelling of low induced localised corrosion from critical hydrodynamic data and fracture mechanics data of CO₂ corrosion scales. The further 45 papers cover carbon and low alloy steels, martensitic stainless steels, corrosion resistant alloys, galvanic corrosion, corrosion inhibitors and other materials.

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