

Engineering Design For Manufacturability Volume I

Design for Manufacturability How to Use Concurrent Engineering to Rapidly Develop Low-Cost, High-Quality Products for Lean Production CRC Press

Part of the renowned Tool and Manufacturing Engineers Handbook Series, the Machining Vol. 1 helps you apply cost-effective techniques to achieve the best results for over 100 traditional and nontraditional machining processes. Chapters include: Principles of Metalcutting and Machinability, Tolerance Control, Cutting Tool Materials, Sawing, Broaching, Planing, Shaping, and Slotting, Turning and Boring, Milling, Grinding, Threading Gear and Spline Production, Nontraditional Machining, Machine Loading and Unloading, Machine Rebuilding, and much more!

Sustainable Manufacturing and Design draws together research and practices from a wide range of disciplines to help engineers design more environmentally sustainable products. Sustainable manufacturing requires that the entire manufacturing enterprise adopts sustainability goals at a system-level in decision-making, hence the scope of this book covers a wide range of viewpoints in response. Advice on recyclability, zero landfill design, sustainable quality systems, and product take-back issues make this a highly usable guide to the challenges facing engineering designers today. Contributions from around the globe are included, helping to form an international view of an issue that requires a global response. Addresses methods to reduce energy and material waste through manufacturing design Helps to troubleshoot manufacturability problems that can arise in sustainable design Includes coverage of the legislative, cultural and social impacts of sustainable manufacturing, promoting a holistic view of the subject

This comprehensive handbook has become the definitive reference work in the field of nanoscience and nanotechnology, and this 4th edition incorporates a number of recent new developments. It integrates nanofabrication, nanomaterials, nanodevices, nanomechanics, nanotribology, materials science, and reliability engineering knowledge in just one volume. Furthermore, it discusses various nanostructures; micro/nanofabrication; micro/nanodevices and biomicro/nanodevices, as well as scanning probe microscopy; nanotribology and nanomechanics; molecularly thick films; industrial applications and nanodevice reliability; societal, environmental, health and safety issues; and nanotechnology education. In this new edition, written by an international team of over 140 distinguished experts and put together by an experienced editor with a comprehensive understanding of the field, almost all the chapters are either new or substantially revised and expanded, with new topics of interest added. It is an essential resource for anyone working in the rapidly evolving field of key technology, including mechanical and electrical engineers, materials scientists, physicists, and chemists.

"Engineering Design and Rapid Prototyping" offers insight into the methods and techniques that allow for easily implementing engineering designs by incorporating advanced methodologies and technologies. This book contains advanced topics such as feature-based design and process planning, modularity and rapid manufacturing, along with a collection of the latest methods and technologies currently being utilized in the field. The volume also: -Provides axiomatic design and solution methodologies for both design and manufacturing -Discusses product life cycle development and analysis for ease of manufacture and assembly -Offers applied methods and technologies in rapid prototyping, tooling and manufacturing "Engineering Design and Rapid Prototyping" will be extremely valuable for any engineers and researchers and students working in engineering design.

The proceedings of the fourth ICMA in 2004 represent a huge contribution to research in this area. Everyone attending the conference was asked to submit their papers electronically which meant that 100 top quality papers from no less than 10 different countries contributed to the theme of the conference.

Metal cutting applications span the entire range from mass production to mass customization to high-precision, fully customized designs. The careful balance between precision and efficiency is maintained only through intimate knowledge of the physical processes, material characteristics, and technological capabilities of the equipment and workpieces involved. The best-selling first edition of Metal Cutting Theory and Practice provided such knowledge, integrating timely research with current industry practice. This brilliant reference enters its second edition with fully updated coverage, new sections, and the inclusion of examples and problems. Supplying complete, up-to-date information on machine tools, tooling, and workholding technologies, this second edition stresses a physical understanding of machining processes including forces, temperatures, and surface finish. This provides a practical basis for troubleshooting and evaluating vendor claims. In addition to updates in all chapters, the book features three new chapters on cutting fluids, agile and high-throughput machining, and design for machining. The authors also added examples and problems for additional hands-on insight. Rounding out the treatment, an entire chapter is devoted to machining economics and optimization. Endowing you with practical knowledge and a fundamental understanding of underlying physical concepts, Metal Cutting Theory and Practice, Second Edition is a necessity for designing, evaluating, purchasing, and using machine tools.

This book covers a variety of topics related to machine manufacturing and concerning machine design, product assembly, technological aspects of production, mechatronics and production maintenance. Based on papers presented at the 6th International Scientific-Technical Conference MANUFACTURING 2019, held in Poznan, Poland on May 19-22, 2019, the different chapters reports on cutting-edge issues in constructing machine parts, mechatronic solutions and modern drives. They include new ideas and technologies for machine cutting and precise processing. Chipless technologies, such as founding, plastic forming, non-metal construction materials and composites, and additive techniques alike, are also analyzed and thoroughly discussed. All in all, the book reports on significant scientific contributions in modern manufacturing, offering a timely guide for researchers and professionals developing and/or using mechanical engineering technologies that have become indispensable for modern manufacturing.

Addresses important topics of DFM, including how it relates to concurrent engineering, management issues, getting started in DFM, how to justify using DFM, applying quality tools and how DFM is affecting computer technology (and vice

versa). Covers topics starting with the creative thinking process, to combining DFM with geometric dimensioning and tolerancing. Also includes product design information that designers should know when committing pen to paper or mouse to mat.

Process Systems Engineering for Pharmaceutical Manufacturing: From Product Design to Enterprise-Wide Decisions, Volume 41, covers the following process systems engineering methods and tools for the modernization of the pharmaceutical industry: computer-aided pharmaceutical product design and pharmaceutical production processes design/synthesis; modeling and simulation of the pharmaceutical processing unit operation, integrated flowsheets and applications for design, analysis, risk assessment, sensitivity analysis, optimization, design space identification and control system design; optimal operation, control and monitoring of pharmaceutical production processes; enterprise-wide optimization and supply chain management for pharmaceutical manufacturing processes. Currently, pharmaceutical companies are going through a paradigm shift, from traditional manufacturing mode to modernized mode, built on cutting edge technology and computer-aided methods and tools. Such shifts can benefit tremendously from the application of methods and tools of process systems engineering. Introduces Process System Engineering (PSE) methods and tools for discovering, developing and deploying greener, safer, cost-effective and efficient pharmaceutical production processes Includes a wide spectrum of case studies where different PSE tools and methods are used to improve various pharmaceutical production processes with distinct final products Examines the future benefits and challenges for applying PSE methods and tools to pharmaceutical manufacturing

The book entitled Application of Design for Manufacturing and Assembly aims to present applicable research in the field of design, manufacturing, and assembly realized by researchers affiliated to well-known institutes. The book has a profound interdisciplinary character and is addressed to researchers, engineers, PhD students, graduate and undergraduate students, teachers, and other readers interested in assembly applications. I am confident that readers will find interesting information and challenging topics of high academic and scientific level within this book. The book presents case studies focused on new design for special parts using the principles of Design for Manufacturing and Assembly (DFMA), strategies that minimize the defects in design and manufacturing applications, special devices produced to replace human activity, multiple criteria analysis to evaluate engineering solutions, and the advantages of using the additive manufacturing technology to design the next generation of complex parts, in different engineering fields.

Design is a fundamental creative human activity. This certainly applies to the design of artefacts, the realisation of which has to meet many constraints and ever raising criteria. The world in which we live today, is enormously influenced by the human race. Over the last century, these artefacts have dramatically changed the living conditions of humans. The present wealth in very large parts of the world, depends on it. All the ideas for better and new artefacts brought forward by humans have gone through the minds of designers, who have turned them into feasible concepts and subsequently transformed them into realistic product models. The designers have been, still are, and will remain the leading 'change agents' in the physical world. Manufacturability of artefacts has always played a significant role in design. In pre industrial manufacturing, the blacksmith held the many design and realisation aspects of a product in one hand. The synthesis of the design and manufacturing aspects took, almost implicitly, place in the head of the man. All the knowledge and the skills were stored in one person. Education and training took place along the line of many years of apprenticeship. When the production volumes increased, -'assembling to measure' was no longer tolerated and production efficiency became essential - design, process planning, production planning and fabrication became separated concerns. The designers created their own world, separated from the production world. They argued that restrictions in the freedom of designing would badly influence their creativity in design.

Direct Engineering (DE) is the creation of a product development cycle into a single, unified process. The design process in most industries is an evolutionary one (i.e., incremental changes to some existing design). DE is a manufacturing process that seeks to improve the design processes by providing complete archival documentation of existing designs. It uses three-dimensional geometric models with integrated manufacturing information throughout the design process. DE reduces the design cycle, and the variety and number of engineering changes. This process decreases the design cycle time, increases productivity, and provides a higher quality product. The required technologies and methodologies that will support the development of the DE environment are: (1) product representation using feature-based modeling; (2) knowledge-based applications that will support the entire product development cycle; (3) an engineering environment implemented around distributed computing and object-oriented systems; (4) direct manufacturing techniques using rapid prototyping. Direct Engineering: Toward Intelligent Manufacturing addresses the following recent topics related to the development, implementation, and integration of the DE environment: (1) the current scope of the research in intelligent manufacturing; (2) the results of the technologies and tools developed for integrated product and process designs, and (3) examination of the methodologies and algorithms used for the implementation of direct engineering.

Cooperative working environments and their development are becoming increasingly important and ever more frequent in different industrial sectors and this book provides a scientific approach for managing Team Engineering. Meta-cognitive knowledge and networks are identified as the key resources enabling engineering teams to work effectively and to reduce engineering time and this book illustrates how computer support can aid cooperative work within the context of practical methodologies and examples. The fields covered in the book include: State-of-the-art research in cooperative learning tools; Practical examples and methodologies illustrating the implementation of cooperative networks; and An interdisciplinary approach to team engineering. This valuable new book is sponsored by the International Federation for Information Processing (IFIP) and will be essential reading for researchers, engineers, technical managers involved in the development of advanced applications for engineering and manufacturing, and software design and engineering.

In the competitive business arena companies must continually strive to create new and better products faster, more efficiently, and more cost effectively than their competitors to gain and keep the competitive advantage. Computer-aided design (CAD), computer-aided engineering (CAE), and computer-aided manufacturing (CAM) are now the industry stand

Feature-based technology is the key factor towards meeting the increasingly high demands of improving and speeding up the product development process from concept to customer feedback, and is therefore expected to be able to provide for a better approach to integrate the complete product design process chain. Feature Based Product Life-Cycle Modelling is dedicated to exploring the progress towards an integrated solution for the product creation process based on feature technology. Hence, it encompasses significant phases of the product creation process, from conceptual design to recycling, including the following topics: *Life-phases modelling; *Knowledge based engineering; *Multiple-view geometric modelling; *Technological links among assemblies; *Manufacturing process cost estimation; *Manufacturing modelling; *Machining preparation; *Product deterioration prediction; *Product recovery estimation. For each topic, a state of the art, theoretic bases, tentative solutions and illustrative examples are detailed, demonstrating the successful application of feature technology to the modelling of innovative products and the efficient control of their design. The book is a selection of proceedings from the International Conference on Feature Modelling in Advanced Design-for-the-Life-Cycle Systems (FEATS 2001), which was sponsored by the International Federation for Information Processing (IFIP) and held in Valenciennes, France in June 2001.

This book gathers papers presented at the International Joint Conference on Mechanics, Design Engineering and Advanced Manufacturing (JCM 2016), held on 14-16 September, 2016, in Catania, Italy. It reports on cutting-edge topics in product design and manufacturing, such as industrial methods for integrated product and process design; innovative design; and computer-aided design. Further topics covered include virtual simulation and reverse engineering; additive manufacturing; product manufacturing; engineering methods in medicine and education; representation techniques; and nautical, aeronautics and aerospace design and modeling. The book is divided into eight main sections, reflecting the focus and primary themes of the conference. The contributions presented here will not only provide researchers, engineers and experts in a range of industrial engineering subfields with extensive information to support their daily work; they are also intended to stimulate new research directions, advanced applications of the methods discussed, and future interdisciplinary collaborations.

Contains papers on the advances in Concurrent Engineering research and applications. This book focuses on developing methodologies, techniques and tools based on Web technologies required to support the key objectives of Concurrent Engineering.

This book reports on topics at the interface between manufacturing and materials engineering, with a special emphasis on design and simulation issues. Specifically, it covers the development of CAx technologies for product design, the implementation of smart manufacturing systems and Industry 4.0 strategies, topics in technological assurance, numerical simulation and experimental studies on cutting, milling, grinding, pressing and profiling processes, as well as the development and implementation of new advanced materials. Based on the 3rd International Conference on Design, Simulation, Manufacturing: The Innovation Exchange (DSMIE-2020), held on June 9-12, 2020 in Kharkiv, Ukraine, this first volume in a two-volume set provides academics and professionals with extensive information on the latest trends, technologies, challenges and practice-oriented lessons learned in the above-mentioned areas.

The trusted handbook?now in a new edition This newly revised handbook presents a multifaceted view of systems engineering from process and systems management perspectives. It begins with a comprehensive introduction to the subject and provides a brief overview of the thirty-four chapters that follow. This introductory chapter is intended to serve as a "field guide" that indicates why, when, and how to use the material that follows in the handbook. Topical coverage includes: systems engineering life cycles and management; risk management; discovering system requirements; configuration management; cost management; total quality management; reliability, maintainability, and availability; concurrent engineering; standards in systems engineering; system architectures; systems design; systems integration; systematic measurements; human supervisory control; managing organizational and individual decision-making; systems reengineering; project planning; human systems integration; information technology and knowledge management; and more. The handbook is written and edited for systems engineers in industry and government, and to serve as a university reference handbook in systems engineering and management courses. By focusing on systems engineering processes and systems management, the editors have produced a long-lasting handbook that will make a difference in the design of systems of all types that are large in scale and/or scope.

The ECCM conferences attract world-wide participation and are now recognised as the premier European forum for discussion in all aspects of composites research and development. The eighth conference is to be held in Naples in June 1998. The book is structured on 8 different symposia dealing with all major scientific and industrial aspects of the science, technologies and application of composite materials.

Design for Manufacturing assists anyone not familiar with various manufacturing processes in better visualizing and understanding the relationship between part design and the ease or difficulty of producing the part. Decisions made during the early conceptual stages of design have a great effect on subsequent stages. In fact, quite often more than 70% of the manufacturing cost of a product is determined at this conceptual stage, yet manufacturing is not involved. Through this book, designers will gain insight that will allow them to assess the impact of their proposed design on manufacturing difficulty. The vast majority of components found in commercial batch-manufactured products, such as appliances, computers and office automation equipment are either injection molded, stamped, die cast, or (occasionally) forged. This book emphasizes these particular, most commonly implemented processes. In addition to chapters on these processes, the book touches upon material process selection, general guidelines for determining whether several components should be combined into a single component or not, communications, the physical and mechanical properties of materials, tolerances, and inspection and quality control. In developing the

DFM methods presented in this book, he has worked with over 30 firms specializing in injection molding, die-casting, forging and stamping. Implements a philosophy which allows for easier and more economic production of designs Educates designers about manufacturing Emphasizes the four major manufacturing processes

This state-of-the-art book explores the concept of knowledge-intensive CAD systems. The topics covered range from ontology to knowledge representation, making it essential reading for researchers, engineers, and technical managers involved in the development of advanced applications for knowledge management, engineering design, and manufacturing.

An authoritative guide to optimizing design for manufacturability and reliability from a team of experts Design for Excellence in Electronics Manufacturing is a comprehensive, state-of-the-art book that covers design and reliability of electronics. The authors—noted experts on the topic—explain how using the DfX concepts of design for reliability, design for manufacturability, design for environment, design for testability, and more, reduce research and development costs and decrease time to market and allow companies to confidently issue warranty coverage. By employing the concepts outlined in Design for Excellence in Electronics Manufacturing, engineers and managers can increase customer satisfaction, market share, and long-term profits. In addition, the authors describe the best practices regarding product design and show how the practices can be adapted for different manufacturing processes, suppliers, use environments, and reliability expectations. This important book: Contains a comprehensive review of the design and reliability of electronics Covers a range of topics: establishing a reliability program, design for the use environment, design for manufacturability, and more Includes technical information on electronic packaging, discrete components, and assembly processes Shows how aspects of electronics can fail under different environmental stresses Written for reliability engineers, electronics engineers, design engineers, component engineers, and others, Design for Excellence in Electronics Manufacturing is a comprehensive book that reveals how to get product design right the first time.

With more emphasis being placed on the cost and quality of new products and on reducing the lead time to develop them, attention is turning to the increasingly important topic of design for manufacturing (DFM). This involves the collaboration among research and development, manufacturing, and other company functions and is aimed at accelerating the new product development process from product conception to market introduction. A company can create a competitive advantage for itself by managing the process and its related organizational dynamics effectively. This collection of essays focuses on the development of strategic capabilities through use of DFM tools and practices, the role of DFM in specific product development phases, and the social, political, and cultural context within which DFM is introduced.

Design for Manufacturability: How to Use Concurrent Engineering to Rapidly Develop Low-Cost, High-Quality Products for Lean Production shows how to use concurrent engineering teams to design products for all aspects of manufacturing with the lowest cost, the highest quality, and the quickest time to stable production. Extending the concepts of design for manufacturability to an advanced product development model, the book explains how to simultaneously make major improvements in all these product development goals, while enabling effective implementation of Lean Production and quality programs. Illustrating how to make the most of lessons learned from previous projects, the book proposes numerous improvements to current product development practices, education, and management. It outlines effective procedures to standardize parts and materials, save time and money with off-the-shelf parts, and implement a standardization program. It also spells out how to work with the purchasing department early on to select parts and materials that maximize quality and availability while minimizing part lead-times and ensuring desired functionality. Describes how to design families of products for Lean Production, build-to-order, and mass customization Emphasizes the importance of quantifying all product and overhead costs and then provides easy ways to quantify total cost Details dozens of design guidelines for product design, including assembly, fastening, test, repair, and maintenance Presents numerous design guidelines for designing parts for manufacturability Shows how to design in quality and reliability with many quality guidelines and sections on mistake-proofing (poka-yoke) Describing how to design parts for optimal manufacturability and compatibility with factory processes, the book provides a big picture perspective that emphasizes designing for the lowest total cost and time to stable production. After reading this book you will understand how to reduce total costs, ramp up quickly to volume production without delays or extra cost, and be able to scale up production rapidly so as not to limit growth.

From raw materials ... to machining and casting ... to assembly and finishing, the Second Edition of this classic guide will introduce you to the principles and procedures of Design for Manufacturability (DFM)—the art of developing high-quality products for the lowest possible manufacturing cost. Written by over 70 experts in manufacturing and product design, this update features cutting-edge techniques for every stage of manufacturing—plus entirely new chapters on DFM for Electronics, DFX (Designing for all desirable attributes), DFM for Low-Quality Production, and Concurrent Engineering.

Achieve any cost goals in half the time and achieve stable production with quality designed in right-the-first-time. Design for Manufacturability: How to Use Concurrent Engineering to Rapidly Develop Low-Cost, High-Quality Products for Lean Production is still the definitive work on DFM. This second edition extends the proven methodology to the most advanced product development process with the addition of the following new, unique, and original topics, which have never been addressed previously. These topics show you how to: Cut cost from 1/2 to 1/10 in 9 categories—with ways to remove that much cost from product charges and pricing Commercialize innovation—starting with Manufacturable Research and learning from the new section on scalability, you will learn how to design products and processing equipment to quickly scale up to any needed demand or desired growth. Design product families that can be built "on-demand" in platform cells that also "mass customize" products to-order Make Lean production easier to implement with much more effective results while making build-to-order practical with spontaneous supply chains and eliminating forecasted inventory by including an updated chapter on "Designing Products for Lean Production" The author's 30 years of experience teaching companies DFM based on pre-class surveys and plant tours is the foundation of this most advanced design process. It includes incorporating dozens of proven DFM guidelines through up-front concurrent-engineering teamwork that cuts the time to stable production in half and curtails change orders for ramps, rework, redesign, substituting cheaper parts, change orders to fix the changes, unstable design specs, part obsolescence, and late discovery of manufacturability issues at periodic design reviews. This second edition is for the whole product development community, including: Engineers who want to learn the most advanced DFM techniques Managers who want to lead the most advanced product development Project team leaders who want to immediately apply all the principles taught in this book in their own micro-climate Improvement leaders and champions who want to implement the above and ensure that the company can design products and versatile processing equipment for low-volume/high-mix product varieties Designing half to a tenth of cost categories can avoid substituting cheap parts, which degrades quality, and encourages standardization and spontaneous supply chains, which will encourage Lean initiatives. Using cellular manufacturing to shift production between lines for mixed production of platforms and build-to-order to offer the fastest order fulfillment can beat any competitors' delivery time.

Hailed as a groundbreaking and important textbook upon its initial publication, the latest iteration of Product Design for Manufacture and Assembly does not rest on those laurels. In addition to the expected updating of data in all chapters, this third edition has been revised to provide a top-notch textbook for university-level courses in product

Design for Additive Manufacturing is a complete guide to design tools for the manufacturing requirements of AM and how they can enable the optimization of process and product parameters for the reduction of manufacturing costs and effort. This timely synopsis of state-of-the-art design tools for AM brings the reader right up-to-date on the latest methods from

both academia and industry. Tools for both metallic and polymeric AM technologies are presented and critically reviewed, along with their manufacturing attributes. Commercial applications of AM are also explained with case studies from a range of industries, thus demonstrating best-practice in AM design. Covers all the commonly used tools for designing for additive manufacturing, as well as descriptions of important emerging technologies Provides systematic methods for optimizing AM process selection for specific production requirement Addresses design tools for both metallic and polymeric AM technologies Includes commercially relevant case studies that showcase best-practice in AM design, including the biomedical, aerospace, defense and automotive sectors

Now in its eleventh edition, DeGarmo's Materials and Processes in Manufacturing has been a market-leading text on manufacturing and manufacturing processes courses for more than fifty years. Authors J. T. Black and Ron Kohser have continued this book's long and distinguished tradition of exceedingly clear presentation and highly practical approach to materials and processes, presenting mathematical models and analytical equations only when they enhance the basic understanding of the material. Completely revised and updated to reflect all current practices, standards, and materials, the eleventh edition has new coverage of additive manufacturing, lean engineering, and processes related to ceramics, polymers, and plastics.

This book comprises select papers presented at the International Conference on Mechanical Engineering Design (ICMechD) 2019. The volume focuses on the different design aspects involved in manufacturing, composite materials processing as well as in engineering management. A wide range of topics such as control and automation, mechatronics, robotics, composite and nanomaterial design, and welding design are covered here. The book also discusses current research in engineering management on topics like products, services and system design, optimization in design, manufacturing planning and control, and sustainable product design. Given the range of the contents, this book will prove useful to students, researchers and practitioners.

Artificial Intelligence in Engineering Design is a three-volume edited collection of key papers from the field of AI and design, aimed at providing a state-of-the-art description of the field, and focusing on how ideas and methods from artificial intelligence can help engineers in the design of physical artifacts and processes. The books survey a wide variety of applications in the areas of civil, chemical, electrical, computer, VLSI, and mechanical engineering.

Full coverage of electronics, MEMS, and instrumentation and control in mechanical engineering This second volume of Mechanical Engineers' Handbook covers electronics, MEMS, and instrumentation and control, giving you accessible and in-depth access to the topics you'll encounter in the discipline: computer-aided design, product design for manufacturing and assembly, design optimization, total quality management in mechanical system design, reliability in the mechanical design process for sustainability, life-cycle design, design for remanufacturing processes, signal processing, data acquisition and display systems, and much more. The book provides a quick guide to specialized areas you may encounter in your work, giving you access to the basics of each and pointing you toward trusted resources for further reading, if needed. The accessible information inside offers discussions, examples, and analyses of the topics covered, rather than the straight data, formulas, and calculations you'll find in other handbooks. Presents the most comprehensive coverage of the entire discipline of Mechanical Engineering anywhere in four interrelated books Offers the option of being purchased as a four-book set or as single books Comes in a subscription format through the Wiley Online Library and in electronic and custom formats Engineers at all levels will find Mechanical Engineers' Handbook, Volume 2 an excellent resource they can turn to for the basics of electronics, MEMS, and instrumentation and control.

Artificial Intelligence in Engineering Design is a three volume edited collection of key papers from the field of artificial intelligence and design, aimed at providing a description of the field, and focusing on how ideas and methods from artificial intelligence can help engineers in the design of physical artifacts and processes. The book surveys a wide variety of applications in the areas of civil, mechanical, chemical, VLSI, electrical, and computer engineering. The contributors are from leading academic computer-aided design centers as well as from industry.

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