

Friction Welding Of Dissimilar Plastic Polymer Materials

This book presents critical information on the principles and operation of friction welding, friction stir welding, and friction stir processing enhanced with many robust illustrations. It explains the application of these technologies and the current research efforts in the field. The authors explain in detail the advantages offered by these welding processes, in particular their ability to join dissimilar materials not possible to weld in the past. Written for graduate students, researchers, and industrial professionals, the book reinforces concepts presented with case studies on the experimental analysis of welding the dissimilar materials of copper and aluminum, and on friction stir processing.

The focus of this book is the chemistry of environmental engineering and its applications, with a special emphasis on the use of polymers in this field. It explores the creation and use of polymers with special properties such as viscoelasticity and interpenetrating networks; examples of which include the creation of polymer-modified asphalt as well as polymers with bacterial adhesion properties. The text contains the issues of polymerization methods, recycling methods, wastewater treatment, types of contaminants, such as microplastics, organic dyes, and pharmaceutical residues. After a detailed overview of polymers in Chapter 1, their special properties are discussed in the following chapter. Among the topics is the importance of polymers to water purification procedures, since their use in the formation of reverse osmosis membranes do not show biofouling. Chapter 3 details special processing methods, such as atom transfer radical polymerization, enzymatic polymerization, plasma treatment, and several other methods, can be used to meet the urgent demands of industrial applications. Chapter 4 addresses the important environmental issue of recycling methods as they relate to several types of materials such as PET bottles, tire rubbers, asphalt compositions, and other engineering resins. And wastewater treatment is detailed in Chapter 5, in which the types of contaminants, such as microplastics, organic dyes and pharmaceutical residues, are described and special methods for their proper removal are detailed along with types of adsorbents, including biosorbents. Still another important issue for environmental engineering chemistry is pesticides. Chapter 6 is a thorough description of the development and fabrication of special sensors for the detection of certain pesticides. A detailed presentation of the electrical uses of polymer-based composites is given in Chapter 7, which include photovoltaic materials, solar cells, energy storage and dielectric applications, light-emitting polymers, and fast-charging batteries. And recent issues relating to food engineering, such as food ingredient tracing, protein engineering, biosensors and electronic tongues, are presented in Chapter 8. Finally, polymers used for medical applications are described in Chapter 9. These applications include drug delivery, tissue engineering, porous coatings and also the special methods used to fabricate such materials.

The major issue of energy saving and conservation of the environment in the world is being emphasized to us to concentrate on lightweight materials in which aluminium alloys are contributing more in applications in the twenty-first century. Aluminium and its related materials possess lighter weight, considerable strength, more corrosion resistance and ductility. Especially from the past one decade, the use of aluminium alloys is increasing in construction field, transportation industries, packaging purposes, automotive, defence, aircraft and electrical sectors. Around 85% is being used in the form of wrought products, which replace the use of cast iron. Further, the major features of aluminium alloy are recyclability and its abundant availability in the world. In general, aluminium and its related materials are being processed via casting, drawing, forging, rolling, extrusion, welding, powder metallurgy process, etc. To improve the physical and mechanical properties, scientists are doing more research and adding some second-phase particles in to it called composites in addition to heat treatment.

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Therefore, to explore more in this field, the present book has been aimed and focused to bridge all scientists who are working in this field. The main objective of the present book is to focus on aluminium, its alloys and its composites, which include, but are not limited to, the various processing routes and characterization techniques in both macro- and nano-levels.

This book provides an overview of friction stir welding and friction stir spot welding with a focus on aluminium to aluminium and aluminium to copper. It also discusses experimental results for friction stir spot welding between aluminium and copper, offering a good foundation for researchers wishing to conduct more investigations on FSSW Al/Cu. Presenting full methodologies for manufacturing and case studies on FSSW Al/Cu, which can be duplicated and used for industrial purposes, it also provides a starting point for researchers and experts in the field to investigate the FSSW process in detail. A variant of the friction stir welding process (FSW), friction stir spot welding (FSSW) is a relatively new joining technique and has been used in a variety of sectors, such as the automotive and aerospace industries. The book describes the microstructural evolution, chemical and mechanical properties of FSW and FSSW, including a number of case studies. Within manufacturing, welding is by far the most widely used fabrication method used for production, leading to a rise in research and development activities pertaining to the welding and joining of different, similar, and dissimilar combinations of the metals. This book addresses recent advances in various welding processes across the domain, including arc welding and solid-state welding process, as well as experimental processes. The content is structured to update readers about the working principle, predicaments in existing process, innovations to overcome these problems, and direct industrial and practical applications. Key Features: Describes recent developments in welding technology, engineering, and science Discusses advanced computational techniques for procedure development Reviews recent trends of implementing DOE and meta-heuristics optimization techniques for setting accurate parameters Addresses related theoretical, practical, and industrial aspects Includes all the aspects of welding, such as arc welding, solid state welding, and weld overlay Friction-stir welding (FSW) is a solid-state joining process primarily used on aluminum, and is also widely used for joining dissimilar metals such as aluminum, magnesium, copper and ferrous alloys. Recently, a friction-stir processing (FSP) technique based on FSW has been used for microstructural modifications, the homogenized and refined microstructure along with the reduced porosity resulting in improved mechanical properties. Advances in friction-stir welding and processing deals with the processes involved in different metals and polymers, including their microstructural and mechanical properties, wear and corrosion behavior, heat flow, and simulation. The book is structured into ten chapters, covering applications of the technology; tool and welding design; material and heat flow; microstructural evolution; mechanical properties; corrosion behavior and wear properties. Later chapters cover mechanical alloying and FSP as a welding and casting repair technique; optimization and simulation of artificial neural networks; and FSW and FSP of polymers. Provides studies of the microstructural, mechanical, corrosion and wear properties of friction-stir welded and processed materials Considers heat generation, heat flow and material flow Covers simulation of FSW/FSP and use of artificial neural network in FSW/FSP

A hands-on guide to choosing and using old and new technologies for joining plastics and elastomers. Includes detailed discussions of over 25 techniques used to join plastics to themselves and to other materials. Advantages and disadvantages of each technique along with detailed discussions of applications are presented. A second section is organized by material and provides details of using different processes with over 50 generic families of plastics and how different techniques and operating parameters affect weld strength and other criteria. This book is an excellent reference and an invaluable resource for novice and expert alike in determining the best joining technique for their application and providing guidance in how to design and prepare for production.

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Joining and welding are two of the most important processes in manufacturing. These technologies have vastly improved and are now extensively used in numerous industries. This book covers a wide range of topics, from arc welding (GMAW and GTAW), FSW, laser and hybrid welding, and magnetic pulse welding on metal joining to the application of joining technologies for textile products. The analysis of temperature and phase transformation is also incorporated. This book also discusses the issue of dissimilar joint between metal and ceramic, as well as the technology of diffusion bonding.

There has been a great deal of progress in additive manufacturing (AM) during the past two decades and recent developments have been highlighted by many researchers. However, until now, there has been a limit to what is available for beginners in a step-by-step format, showcasing the different commercial AM technologies for field application. This book helps fill that gap. Additive Manufacturing: Applications and Innovations presents case studies of commonly used AM technologies with basic numerical problems for better understanding. It also includes hybrid processes and 4D printing applications, which currently are not offered in other AM books. Features Offers solved and unsolved problems in additive manufacturing Provides an understanding for additive manufacturing per international standards Includes case studies for better understanding of the individual processes Presents a review of specific technology highlights Introduces future research directions, mainly in 4D printing applications

This book provides information on complexities, peculiarities, and limitations of various molding processes, and the comparative advantages and disadvantages of the possible plastic products manufacturing techniques, to permit an ideal match of good design and processing.

Encyclopedia of Renewable and Sustainable Materials provides a comprehensive overview, covering research and development on all aspects of renewable, recyclable and sustainable materials. The use of renewable and sustainable materials in building construction, the automotive sector, energy, textiles and others can create markets for agricultural products and additional revenue streams for farmers, as well as significantly reduce carbon dioxide (CO₂) emissions, manufacturing energy requirements, manufacturing costs and waste. This book provides researchers, students and professionals in materials science and engineering with tactics and information as they face increasingly complex challenges around the development, selection and use of construction and manufacturing materials. Covers a broad range of topics not available elsewhere in one resource Arranged thematically for ease of navigation Discusses key features on processing, use, application and the environmental benefits of renewable and sustainable materials Contains a special focus on sustainability that will lead to the reduction of carbon emissions and enhance protection of the natural environment with regard to sustainable materials

This book contains the papers from the Proceedings of the 1st international joint symposium on joining and welding held

at Osaka University, Japan, 6-8 November 2013. The use of frictional heating to process and join materials has been used for many decades. Rotary and linear friction welding are vital techniques for many industrial sectors. More recently the development of friction stir welding (FSW) has significantly extended the application of friction processing. This conference is the first event organized by the three major institutes for joining and welding to focus on the broad range of friction processes. This symposium will provide the latest valuable information from academic and industrial experts from around the world on FSW, FSP, linear and rotary friction welding.

Additive Manufacturing explains the background theory, working principles, technical specifications, and latest developments in a wide range of additive manufacturing techniques. Topics addressed include treatments of manufactured parts, surface characterization, and the effects of surface treatments on mechanical behavior. Many different perspectives are covered, including design aspects, technologies, materials and sustainability. Experts in both academia and industry contribute to this comprehensive guide, combining theoretical developments with practical improvements from R&D. This unique guide allows readers to compare the characteristics of different processes, understand how they work, and provide parameters for their effective implementation. This book is part of a four-volume set entitled Handbooks in Advanced Manufacturing. Other titles in the set include Advanced Machining and Finishing, Advanced Welding and Deformation, and Sustainable Manufacturing Processes. Provides theory, operational parameters, and latest developments in 20 different additive manufacturing processes Includes contributions from experts in industry and academia with a wide range of disciplinary backgrounds, providing a comprehensive survey of this diverse and influential subject Includes case studies of innovative additive manufacturing practices from industry The evolution of mechanical properties and its characterization is important to the weld quality whose further analysis requires mechanical property and microstructure correlation. Present book addresses the basic understanding of the Friction Stir Welding (FSW) process that includes effect of various process parameters on the quality of welded joints. It discusses about various problems related to the welding of dissimilar aluminium alloys including influence of FSW process parameters on the microstructure and mechanical properties of such alloys. As a case study, effect of important process parameters on joint quality of dissimilar aluminium alloys is included.

This book presents the select proceedings of the International Conference on Functional Material, Manufacturing and Performances (ICFMMP) 2019. The book primarily covers recent research, theories, and practices relevant to surface engineering and processing of materials. It focuses on the lesser-known technologies and advanced manufacturing methods which may not be standardized yet but are highly beneficial to material and manufacturing industrial engineers. The book includes current advances in the field of coating, deposition, cladding, nanotechnology, surface finishing,

precision machining, processing, and emerging advanced manufacturing technologies which enhance the performance of materials in terms of corrosion, wear and fatigue. The book can be a valuable reference for beginners, researchers, and professionals interested in materials processing and allied fields.

Stainless steel is still one of the fastest growing materials. Today, the austenitic stainless steel with the classic composition of 18% Cr and 8% Ni (grade 304L) is still the most widely used by far in the world. The unique characteristic of stainless steel arises from three main factors. The versatility results from high corrosion resistance, excellent low- and high-temperature properties, high toughness, formability, and weldability. The long life of stainless steels has been proven in service in a wide range of environments, together with low maintenance costs compared to other highly alloyed metallic materials. The retained value of stainless steel results from the high intrinsic value and easy recycling. Stainless steel, especially of austenitic microstructure, plays a crucial role in achieving sustainable development nowadays, so it is also important for further generations.

Joining of dissimilar materials is one of the most essential needs of industries. There are various welding methods that have been developed to obtain suitable joints in various applications. However, friction welding is a solid state joining technique which utilizes the heat generated rubbing of two faying surfaces for the coalescence of the material. In the present study, an experimental setup was designed in order to achieve friction welding of plastically deformed Al 6082 and Al 6063 aluminium. Samples were welded under different burn off lengths and different rotational speeds. The tensile strength, impact strength, Vickers micro hardness and SEM analysis of the welded joints were determined and evaluated on the results obtained from experimentations, the graphs were plotted. The experimental results indicate that burn off length and rotational speed has a significant effect on the mechanical properties of the joint and it is possible to increase the quality of the welded joint by selecting the optimum burn off lengths and rotational speeds.

This book presents a collection of chapters on various aspects of futuristic composite materials, from manufacturing challenges to materials characterization. The book covers the scientific basis of processing and synthesizing futuristic composites, including the prerequisite theoretical background and latest fabrication techniques. The book also discusses industrial applications of composites, such as in aerospace, automotive, and sports equipment. This book will serve as a valuable guide for researchers and professionals working in the area of futuristic lightweight materials.

The new edition of this bestselling reference provides fully updated and detailed descriptions of plastics joining processes, plus an extensive compilation of data on joining specific materials. The volume is divided into two main parts: processes and materials. The processing section has 18 chapters, each explaining a different joining technique. The materials section has joining information for 25 generic polymer families. Both sections contain data organized according to the joining methods used for that material. * A significant and extensive update from experts at The Welding Institute * A systematic approach to discussing each

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joining method including: process, advantages and disadvantages, applications, materials, equipment, joint design, and welding parameters * Includes international suppliers' directory and glossary of key joining terms * Includes new techniques such as flash free welding and friction stir welding * Covers thermoplastics, thermosets, elastomers, and rubbers.

This volume presents selected papers from the 2nd International Conference on Mechanical, Manufacturing and Process Plant Engineering (ICMMPE 2016) which was held from 23rd to 24th November, 2016 in Kuala Lumpur, Malaysia. The proceedings discuss genuine problems of joining technologies that are heart of manufacturing sectors. It discusses the findings of experimental and numerical works from soldering, arc welding to solid state joining technology that faced by current industry.

The combination of distinct materials is a key issue in modern industry, whereas the driving concept is to design parts with the right material in the right place. In this framework, a great deal of attention is directed towards dissimilar welding and joining technologies. In the automotive sector, for instance, the concept of "tailored blanks", introduced in the last decade, has further highlighted the necessity to weld dissimilar materials. As far as the aeronautic field is concerned, most structures are built combining very different materials and alloys, in order to match lightweight and structural performance requirements. In this framework, the application of fusion welding techniques, namely, tungsten inert gas or laser welding, is quite challenging due to the difference in physical properties, in particular the melting point, between adjoining materials. On the other hand, solid-state welding methods, such as the friction stir welding as well as linear friction welding processes, have already proved to be capable of manufacturing sound Al-Cu, Al-Ti, Al-SS, and Al-Mg joints, to cite but a few. Recently, promising results have also been obtained using hybrid methods. Considering the novelty of the topic, many relevant issues are still open, and many research groups are continuously publishing valuable results. The aim of this book is to finalize the latest contributions on this topic. Welding and joining techniques play an essential role in both the manufacture and in-service repair of aerospace structures and components, and these techniques become more advanced as new, complex materials are developed. Welding and joining of aerospace materials provides an in-depth review of different techniques for joining metallic and non-metallic aerospace materials. Part one opens with a chapter on recently developed welding techniques for aerospace materials. The next few chapters focus on different types of welding such as inertia friction, laser and hybrid laser-arc welding. The final chapter in part one discusses the important issue of heat affected zone cracking in welded superalloys. Part two covers other joining techniques, including chapters on riveting, composite-to-metal bonding, diffusion bonding and recent improvements in bonding metals. Part two concludes with a chapter focusing on the use of high-temperature brazing in aerospace engineering. Finally, an appendix to the book covers the important issue of linear friction welding. With its distinguished editor and international team of contributors, Welding and joining of aerospace materials is an essential reference for engineers and designers in the aerospace, materials and welding and joining industries, as well as companies and other organisations operating in these sectors and all those with an academic research interest in the subject. Provides an in-depth review of different techniques for joining metallic and non-metallic aerospace materials Discusses the important issue of heat affected zone cracking in welded superalloys Covers many joining techniques, including

riveting, composite-to-metal bonding and diffusion bonding

In the automotive industry, the need to reduce vehicle weight has given rise to extensive research efforts to develop aluminum and magnesium alloys for structural car body parts. In aerospace, the move toward composite airframe structures urged an increased use of formable titanium alloys. In steel research, there are ongoing efforts to design novel damage-controlled forming processes for a new generation of efficient and reliable lightweight steel components. All these materials, and more, constitute today's research mission for lightweight structures. They provide a fertile materials science research field aiming to achieve a better understanding of the interplay between industrial processing, microstructure development, and the resulting material properties. *Advancements in the Processing, Characterization, and Application of Lightweight Materials* provides the recent advancements in the lightweight materials processing, manufacturing, and characterization. This book identifies the need for modern tools and techniques for designing lightweight materials and addresses multidisciplinary approaches for applying their use. Covering topics such as numerical optimization, fatigue characterization, and process evaluation, this text is an essential resource for materials engineers, manufacturers, practitioners, engineers, academicians, chief research officers, researchers, students, and vice presidents of research in government, industry, and academia.

Laser welding is a rapidly developing and versatile technology which has found increasing applications in industry and manufacturing. It allows the precision welding of small and hard-to-reach areas, and is particularly suitable for operation under computer or robotic control. *The Handbook of laser welding technologies* reviews the latest developments in the field and how they can be used across a variety of applications. Part one provides an introduction to the fundamentals of laser welding before moving on to explore developments in established technologies including CO₂ laser welding, disk laser welding and laser micro welding technology. Part two highlights laser welding technologies for various materials including aluminium and titanium alloys, plastics and glass. Part three focuses on developments in emerging laser welding technologies with chapters on the applications of robotics in laser welding and developments in the modelling and simulation of laser and hybrid laser welding. Finally, part four explores the applications of laser welding in the automotive, railway and shipbuilding industries. *The Handbook of laser welding technologies* is a technical resource for researchers and engineers using laser welding technologies, professionals requiring an understanding of laser welding techniques and academics interested in the field. Provides an introduction to the fundamentals of laser welding including characteristics, welding defects and evolution of laser welding Discusses developments in a number of techniques including disk, conduction and laser micro welding Focusses on technologies for particular materials such as light metal alloys, plastics and glass

This book presents some developments in the field of welding technology. It starts with classical welding concepts, covering then new approaches. Topics such as ultrasonic welding, robots welding, welding defects and welding quality control are presented in a clear, didactic way. Lower temperature metal-joining techniques such as brazing and soldering are highlighted as well.

Friction Stir Welding of Dissimilar Alloys and Materials Butterworth-Heinemann

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This book presents a current look at friction stir welding technology from application to characterization and from modeling to R&D. It is a compilation of the recent progress relating to friction stir technologies including derivative technologies, high-temperature applications, industrial applications, dissimilar alloy/materials, lightweight alloys, simulation, and characterization. With contributions from leaders and experts in industry and academia, this will be a comprehensive source for the field of Friction Stir Welding and Processing.

This three-volume set addresses a new knowledge of function materials, their processing, and their characterizations. "Functional and Smart Materials", covered the synthesis and fabrication route of functional and smart materials for universal applications such as material science, mechanical engineering, manufacturing, metrology, nanotechnology, physics, chemical, biology, chemistry, civil engineering, and food science. "Advanced Manufacturing and Processing Technology" covers the advanced manufacturing technologies includes coating, deposition, cladding, nanotechnology, surface finishing, precision machining, processing, and emerging advanced manufacturing technologies for processing of materials for functional applications. "Characterization, Testing, Measurement and Metrology" covered the application of new and advanced characterization techniques to investigate and analysis the processed materials.

As the Guest Editor of this Special Issue entitled "Science, Characterization, and Technology of Joining and Welding" of Metals, I am pleased to have this book published by MDPI. Joining, including welding, soldering, brazing, and assembly, is an essential requirement in manufacturing processes and is classified as a secondary manufacturing process. This Special Issue of Metals includes technical and review papers on, but not limited to, different aspects of joining and welding, including welding technologies (i.e., fusion-based welding and solid-state welding), characterization, metallurgy and materials science, quality control, and design and numerical simulation. This Special Issue also includes the joining of different materials, including metal and non-metals (polymers and composites), including 17 peer-reviewed papers from several researchers all around the globe (China, Germany, Brazil, South Korea, Slovakia, USA, Taiwan, Canada, and India). As of this date (April 2020), the papers in this Special Issue have been cited 47 times by other researchers, which I think is an eminent number and shows the high quality of the published papers in this Issue. This Special Issue includes a large diversity of various subjects in the field of joining: laser welding, friction stir welding, diffusion bonding, multipass welding, rotary friction-welding, friction bit joining, adhesive bonding, weldbonding, simulation and experimentation, metal/FRP joints, welding simulation, plasma-TIG coupled arc welding, liquation cracking, soldering, resin bonding, microstructural characteristics, brazing, and friction stir butt and scarf welding. I would like to sincerely thank all the researchers who contributed to this Special Issue for their high-quality research. I also would like to acknowledge Mr. Toliver Guo, Senior Assistant Editor at MDPI, who continuously and tirelessly contributed toward this Special Issue by assisting me with inviting the authors and the follow ups. I think this Special Issue will enhance our knowledge and understanding in the field of joining and assembly. I would like to dedicate this book to my wife, Mehrnoosh, for her continued support and encouragement.

Friction stir welding (FSW) is a highly important and recently developed joining technology that produces a solid phase bond. It

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uses a rotating tool to generate frictional heat that causes material of the components to be welded to soften without reaching the melting point and allows the tool to move along the weld line. Plasticized material is transferred from the leading edge to trailing edge of the tool probe, leaving a solid phase bond between the two parts. Friction stir welding: from basics to applications reviews the fundamentals of the process and how it is used in industrial applications. Part one discusses general issues with chapters on topics such as basic process overview, material deformation and joint formation in friction stir welding, inspection and quality control and friction stir welding equipment requirements and machinery descriptions as well as industrial applications of friction stir welding. A chapter giving an outlook on the future of friction stir welding is included in Part one. Part two reviews the variables in friction stir welding including residual stresses in friction stir welding, effects and defects of friction stir welds, modelling thermal properties in friction stir welding and metallurgy and weld performance. With its distinguished editors and international team of contributors, Friction stir welding: from basics to applications is a standard reference for mechanical, welding and materials engineers in the aerospace, automotive, railway, shipbuilding, nuclear and other metal fabrication industries, particularly those that use aluminium alloys. Provides essential information on topics such as basic process overview, materials deformation and joint formation in friction stir welding Inspection and quality control and friction stir welding equipment requirements are discussed as well as industrial applications of friction stir welding Reviews the variables involved in friction stir welding including residual stresses, effects and defects of friction stir welds, modelling thermal properties, metallurgy and weld performance

This book will summarize research work carried out so far on dissimilar metallic material welding using friction stir welding (FSW). Joining of dissimilar alloys and materials are needed in many engineering systems and is considered quite challenging. Research in this area has shown significant benefit in terms of ease of processing, material mixing, and superior mechanical properties such as joint efficiencies. A summary of these results will be discussed along with potential guidelines for designers. Explains solid phase process and distortion of work piece Addresses dimensional stability and repeatability Addresses joint strength Covers metallurgical properties in the joint area Covers fine microstructure Introduces improved materials use (e.g., joining different thicknesses) Covers decreased fuel consumption in light weight aircraft Addresses automotive and ship applications

This volume presents research papers on additive manufacturing (popularly known as 3D printing) and joining which were presented during the 7th International and 28th All India Manufacturing Technology, Design and Research conference 2018 (AIMTDR 2018). The contents of this volume present the latest technological advancements for improving the efficiency, accuracy and speed of the additive manufacturing process and in fusion and solid-state welding technologies, with a variety of technologies, including fused deposition modelling, poly jet 3D printing, weld deposition based technology, selective laser melting and important welding technologies being covered. This volume will be of interest to academicians, researchers, and practicing engineers alike. Surface Engineering of Metals provides basic definitions of classical and modern surface treatments, addressing mechanisms of formation, microstructure, and properties of surface layers. Part I outlines the fundamentals of surface engineering, presents the history of its development, and proposes a two-category classification of surface layers. Discussions include the basic potential

and usable properties of superficial layers and coatings, explaining their concept, interaction with other properties, and the significance of these properties for proper selection and functioning. Part II provides an original classification of the production methods of surface layers. Discussions include the latest technologies in this field, characterized by directional or beam interaction of particles or of the heating medium with the treat surface.

This book is a printed edition of the Special Issue "Advances in Welding Metal Alloys, Dissimilar Metals and Additively Manufactured Parts" that was published in Metals

This book focuses on strengthening and joining materials by means of plastic deformation, gathering extended research papers presented at the AIMTDR 2016 conference. Plastic deformation is used in materials processing to improve the strength of the material. For example, the rod/screw used to connect the cooker handle to the main body has to be strong and sustainable; such rods can be strengthened by plastic deformation (using multi-stage forming operations etc.). Similarly, joining by means of plastic deformation is highly valuable since it avoids the material and environmental degradation often caused by fusion welding processes. The book discusses various processing techniques in which plastic deformation is used to strengthen materials – e.g. in equal channel angular extrusion, autofrettage etc., or to join materials without melting them – e.g. in friction stir processing, riveting etc. Offering an extensive guide, the book includes chapters on roll bonding, equal channel angular pressing, autofrettage, friction stir processing/welding, magnetic pulse welding, and riveting – processes used to strengthen and join a variety of materials for lightweight applications and sustainable manufacturing. The contents of this book will be useful to researchers and practitioners alike.

This book gives a comprehensive overview of the rapidly evolving field of three-dimensional (3D) printing, and its increasing applications in the biomedical domain. 3D printing has distinct advantages like improved quality, cost-effectiveness, and higher efficiency compared to traditional manufacturing processes. Besides these advantages, current challenges and opportunities regarding choice of material, design, and efficiency are addressed in the book. Individual chapters also focus on select areas of applications such as surgical guides, tissue regeneration, artificial scaffolds and implants, and drug delivery and release. This book will be a valuable source of information for researchers and professionals interested in the expanding biomedical applications of 3D printing.

Friction welding is one of the most productive metal joining processes, yet this technology has not been applied in this country. This research is an effort to design and fabricate a low cost friction welding machine based on the basic operation principles. The structural frames, the driving system, the hydraulic system and the electrical control system were constructed to fulfill the requirements of welding with a flexible parameters. The result was an automatic welding system, capable of welding metal rods or equivalent of diameter ranged between 6.0 mm to 16 mm. The performance tests showed that similar and dissimilar metals can be welded at plastic temperature, without the need of any consumable. In the welding of similar metal; such as steel, stainless steel or aluminium, the macrograph and micrograph of the weldment showed that the weld zone is very narrow and has perfect fusion. The

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grain structure is very fine and distributed in concentric pattern. The tensile and bending test verified that the weld has good strength and ductility. The micro-vickers hardness test showed that there is a gradual hardness distribution across the selection of weldment. The friction welding process is simple and fast, it has the potential of handling high production at low cost. The technology of friction welding machine is thus made available for Malaysian metal industry to build on their own, the complete system.

This book disseminates recent research, theories, and practices relevant to the areas of surface engineering and the processing of materials for functional applications in the aerospace, automobile, and biomedical industries. The book focuses on the hidden technologies and advanced manufacturing methods that may not be standardized by research institutions but are greatly beneficial to material and manufacturing industrial engineers in many ways. It details projects, research activities, and innovations in a global platform to strengthen the knowledge of the concerned community. The book covers surface engineering including coating, deposition, cladding, nanotechnology, surface finishing, precision machining, processing, and emerging advanced manufacturing technologies to enhance the performance of materials in terms of corrosion, wear, and fatigue. The book captures the emerging areas of materials science and advanced manufacturing engineering and presents recent trends in research for researchers, field engineers, and academic professionals.

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