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Electric Motors and Drives: Fundamentals, Types and Applications provides information regarding the inner workings of motor and drive system. The book is comprised of nine chapters that cover several aspects and types of motor and drive systems. Chapter 1 discusses electric motors, and Chapter 2 deals with power electronic converters for motor drives. Chapter 3 covers the conventional d.c. motors, while Chapter 4 tackles inductions motors – rotating field, slip, and torque. The book also talks about the operating characteristics of induction motors, and then deals with the inverter-fed induction motor drives. The stepping motor systems; the synchronous, switched reluctance, and brushless d.c. drives; and the motor/drive selection are also covered. The text will be of great use to individuals who wish to familiarize themselves with motor and drive systems.

On history of communication

Written by two well-known experts in the field with input from a broad network of industry specialists, The ROV Manual, Second Edition provides a complete training and reference guide to the use of observation class ROVs for surveying, inspection, and research purposes. This new edition has been thoroughly revised and substantially expanded, with nine new chapters, increased coverage of mid-sized ROVs, and extensive information on subsystems and enabling technologies. Useful tips are included throughout to guide users in gaining the maximum benefit from ROV technology in deep water applications. Intended for marine and offshore engineers and technicians using ROVs, The ROV Manual, Second Edition is also suitable for use by ROV designers and project managers in client companies making use of ROV technology. A complete user guide to observation class ROV (remotely operated vehicle) technology and underwater deployment for industrial, commercial, scientific, and recreational tasks Substantially expanded, with nine new chapters and a new five-part structure separating information on the industry, the vehicle, payload sensors, and other aspects Packed with hard-won insights and advice to help you achieve mission results quickly and efficiently

The ROV Manual: A User Guide for Observation-Class Remotely Operated Vehicles is the first manual to provide a basic "How To" for using small observation-class ROVs for surveying, inspection and research procedures. It serves as a user guide that offers complete training and information about ROV operations for technicians, underwater activities enthusiasts, and engineers working offshore. The book focuses on the observation-class ROV and underwater uses for industrial, recreational, commercial, and scientific studies. It provides information about marine robotics and navigation tools used to obtain mission results and data faster and more efficiently. This manual also covers two common denominators: the technology and its application. It introduces the basic technologies needed and their relationship to

specific requirements; and it helps identify the equipment essential for a cost-effective and efficient operation. This user guide can be invaluable in marine research and surveying, crime investigations, harbor security, military and coast guarding, commercial boating, diving and fishing, nuclear energy and hydroelectric inspection, and ROV courses in marine and petroleum engineering. * The first book to focus on observation class ROV (Remotely Operated Vehicle) underwater deployment in real conditions for industrial, commercial, scientific and recreational tasks * A complete user guide to ROV operation with basic information on underwater robotics and navigation equipment to obtain mission results quickly and efficiently * Ideal for anyone involved with ROVs complete with self-learning questions and answers

Who doesn't want to learn how to play the ukulele? The uke is hot. And learning to play this instrument at a basic level is quick and easy for even the most inexperienced musicians - especially with *Ukulele in a Day For Dummies!* With this great introductory package, readers get the information they need to pick up a ukulele and try it out. *Ukulele in a Day For Dummies: Covers ukulele basics Introduces readers to basic chords and strumming patterns Provides everything needed for readers to play a simple tune or two at the end of the day! Comes with access to 29 audio tracks and a half dozen instructional videos so you can read, hear, and see how to play the uke*

This book serves as an invaluable reference to *Power Electronics Design*, covering the application of high-power semiconductor technology to large motor drives, power supplies, power conversion equipment, electric utility auxiliaries and numerous other applications. Design engineers, design drafters and technicians in the power electronics industry, as well as students studying power electronics in various contexts, will benefit from Keith Sueker's decades of experience in the industry. With this experience, the author has put the overall power electronics design process in the context of primary electronic components and the many associated components required for a system. The seeming complexity of power electronics design is made transparent with Keith Sueker's simple, direct language and a minimum reliance on mathematics. Readers will come away with a wealth of practical design information that has hundreds of explanatory diagrams to support it, having also seen many examples of potential pitfalls in the design process. * A down-to-earth approach, free of complex jargon and esoteric information. * Over 200 illustrations to clarify discussion points. * Examples of costly design goofs will provide invaluable cautionary advice.

Advanced Computing, Networking and Informatics are three distinct and mutually exclusive disciplines of knowledge with no apparent sharing/overlap among them. However, their convergence is observed in many real world applications, including cyber-security, internet banking, healthcare, sensor networks, cognitive radio, pervasive computing amidst many others. This two-volume proceedings explore the combined use of Advanced Computing and Informatics in the next generation wireless networks and security, signal and image processing, ontology and human-computer interfaces

(HCI). The two volumes together include 148 scholarly papers, which have been accepted for presentation from over 640 submissions in the second International Conference on Advanced Computing, Networking and Informatics, 2014, held in Kolkata, India during June 24-26, 2014. The first volume includes innovative computing techniques and relevant research results in informatics with selective applications in pattern recognition, signal/image processing and HCI. The second volume on the other hand demonstrates the possible scope of the computing techniques and informatics in wireless communications, networking and security.

This Dictionary covers information and communication technology (ICT), including hardware and software; information networks, including the Internet and the World Wide Web; automatic control; and ICT-related computer-aided fields. The Dictionary also lists abbreviated names of relevant organizations, conferences, symposia and workshops. This reference is important for all practitioners and users in the areas mentioned above, and those who consult or write technical material. This Second Edition contains 10,000 new entries, for a total of 33,000.

This book addresses the use, operation and maintenance of new renewable energy systems, taking into account their integration in the current electrical markets and in the new emergent uses of energy. The book is based on practical experiences which present different perspectives about what occurs once an energy production plant based on sources of renewable energy is in production. Questions to be addressed include: how the energy produced is integrated into the current system of energy production, what is its consideration in the electrical market, what the impact is on society, how differential the strategies of operation and maintenance are with respect to conventional systems of energy production, etc.

Provides coverage of the issues surrounding geriatric critical care, emphasising assessment and treatment.

Public Technology Procurement and Innovation studies public technology procurement as an instrument of innovation policy. In the past few years, public technology procurement has been a relatively neglected topic in the theoretical and research literature on the economics of innovation. Similarly, preoccupation with 'supply-side' measures has led policy-makers to avoid making very extensive use of this important 'demand-side' instrument. These trends have been especially pronounced in the European Union. There, as this book will argue, existing legislation governing public procurement presents obstacles to the use of public technology procurement as a means of stimulating and supporting technological innovation. Recently, however, there has been a gradual re-awakening of practical interest in such measures among policy-makers in the EU and elsewhere. For these and other related measures, this volume aims to contribute to a serious reconsideration of public technology procurement from the complementary standpoints of innovation theory and innovation policy.

Fully updated edition of the comprehensive, single-source reference on satellite technology and its applications Covering both the technology and its applications, Satellite Technology is a concise reference on satellites for commercial, scientific and military purposes. The book explains satellite technology fully, beginning by offering an introduction to the fundamentals, before covering

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orbits and trajectories, launch and in-orbit operations, hardware, communication techniques, multiple access techniques, and link design fundamentals. This new edition also includes comprehensive chapters on Satellite Networks and Satellite Technology – Emerging Trends. Providing a complete survey of applications, from remote sensing and military uses, to navigational and scientific applications, the authors also present an inclusive compendium on satellites and satellite launch vehicles. Filled with diagrams and illustrations, this book serves as an ideal introduction for those new to the topic, as well as a reference point for professionals. Fully updated edition of the comprehensive, single-source reference on satellite technology and its applications - remote sensing, weather, navigation, scientific, and military - including new chapters on Satellite Networks and Satellite Technology – Emerging Trends Covers the full range of satellite applications in remote sensing, meteorology, the military, navigation and science, and communications, including satellite-to-under sea communication, satellite cell-phones, and global Xpress system of INMARSAT The cross-disciplinary coverage makes the book an essential reference book for professionals, R&D scientists and students at post graduate level Companion website provides a complete compendium on satellites and satellite launch vehicles An ideal introduction for Professionals and R&D scientists in the field. Engineering Students. Cross disciplinary information for engineers and technical managers.

The rates are on the decline worldwide. But adolescent pregnancies still occur, placing millions of girls each year at risk for medical complications and social isolation and their babies for severe health problems-especially when prenatal care is inadequate or nonexistent. But as the opportunity for young women and girls increases around the world, adolescent pregnancy will continue to decline. Featuring reports from countries across the developed and developing worlds, the International Handbook of Adolescent Pregnancy analyzes the scope of the problem and the diversity of social and professional responses. Its biological/ecological perspective identifies factors influencing childhood pregnancy, as well as outcomes, challenges and needs of very young mothers as they differ across nations and regions. Salient comparisons are made as cultural contexts and community support vary widely and attention is paid to issues such as child marriage, LGBT concerns and the impact of religion and politics on health care, particularly access to contraception, abortion and other services. This global coverage heightens the understanding of readers involved in care, education and prevention programs and otherwise concerned with the psychosocial development, reproductive health and general well-being of girls. Included in the Handbook: Biological influences of adolescent pregnancy. Adolescent maternal health and childbearing. Adolescent pregnancy and mental health. International perspectives on adolescent fathers. Adolescent pregnancy as a feminist issue. Adolescent pregnancy as a social problem. Plus viewpoints from more than thirty countries. As a unique source of up-to-date findings and clear-headed analysis, the International Handbook of Adolescent Pregnancy is a go-to reference for practitioners and researchers in maternal and child health, pediatrics, adolescent medicine and global health.

The second edition of the highly acclaimed Wind Power in Power Systems has been thoroughly revised and expanded to reflect the latest challenges associated with increasing wind power penetration levels. Since its first release, practical experiences with

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high wind power penetration levels have significantly increased. This book presents an overview of the lessons learned in integrating wind power into power systems and provides an outlook of the relevant issues and solutions to allow even higher wind power penetration levels. This includes the development of standard wind turbine simulation models. This extensive update has 23 brand new chapters in cutting-edge areas including offshore wind farms and storage options, performance validation and certification for grid codes, and the provision of reactive power and voltage control from wind power plants. Key features: Offers an international perspective on integrating a high penetration of wind power into the power system, from basic network interconnection to industry deregulation; Outlines the methodology and results of European and North American large-scale grid integration studies; Extensive practical experience from wind power and power system experts and transmission systems operators in Germany, Denmark, Spain, UK, Ireland, USA, China and New Zealand; Presents various wind turbine designs from the electrical perspective and models for their simulation, and discusses industry standards and world-wide grid codes, along with power quality issues; Considers concepts to increase penetration of wind power in power systems, from wind turbine, power plant and power system redesign to smart grid and storage solutions. Carefully edited for a highly coherent structure, this work remains an essential reference for power system engineers, transmission and distribution network operator and planner, wind turbine designers, wind project developers and wind energy consultants dealing with the integration of wind power into the distribution or transmission network. Up-to-date and comprehensive, it is also useful for graduate students, researchers, regulation authorities, and policy makers who work in the area of wind power and need to understand the relevant power system integration issues. This report is based on an exhaustive review of the published literature on the definitions, measurements, epidemiology, economics and interventions applied to nine chronic conditions and risk factors.

This one-stop Mega Reference eBook brings together the essential professional reference content from leading international contributors in the automotive field. An expansion the Automotive Engineering print edition, this fully searchable electronic reference book of 2500 pages delivers content to meet all the main information needs of engineers working in vehicle design and development. Material ranges from basic to advanced topics from engines and transmissions to vehicle dynamics and modelling. * A fully searchable Mega Reference Ebook, providing all the essential material needed by Automotive Engineers on a day-to-day basis. * Fundamentals, key techniques, engineering best practice and rules-of-thumb together in one quick-reference. * Over 2,500 pages of reference material, including over 1,500 pages not included in the print edition

This pocket guide presents some tried and tested methods for putting impact measurement and accountability into practice throughout the life of a project. It is aimed at humanitarian practitioners, project officers and managers with some experience in the field, and draws on the work of field staff, NGOs, and inter-agency initiatives, including Sphere, ALNAP, HAP International, and People in Aid.

This comprehensive review of the histopathology of the human nail will act as a masterclass for all dermatologists, dermatopathologists, and nail-interested pathologists who have to interpret histological sections of nail tissue, which can be

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challenging for many reasons. In addition to a wealth of illustrated examples, the text guides the reader through the specialized terminology of nail science and supplies clinical data to help reach a reliable histopathological diagnosis.

This comprehensive handbook provides an overview of space technology and a holistic understanding of the system-of-systems that is a modern spacecraft. With a foreword by Elon Musk, CEO and CTO of SpaceX, and contributions from globally leading agency experts from NASA, ESA, JAXA, and CNES, as well as European and North American academics and industrialists, this handbook, as well as giving an interdisciplinary overview, offers, through individual self-contained chapters, more detailed understanding of specific fields, ranging through: · Launch systems, structures, power, thermal, communications, propulsion, and software, to · entry, descent and landing, ground segment, robotics, and data systems, to · technology management, legal and regulatory issues, and project management. This handbook is an equally invaluable asset to those on a career path towards the space industry as it is to those already within the industry.

This book presents a comprehensive set of guidelines and applications of DIgSILENT PowerFactory, an advanced power system simulation software package, for different types of power systems studies. Written by specialists in the field, it combines expertise and years of experience in the use of DIgSILENT PowerFactory with a deep understanding of power systems analysis. These complementary approaches therefore provide a fresh perspective on how to model, simulate and analyse power systems. It presents methodological approaches for modelling of system components, including both classical and non-conventional devices used in generation, transmission and distribution systems, discussing relevant assumptions and implications on performance assessment. This background is complemented with several guidelines for advanced use of DSL and DPL languages as well as for interfacing with other software packages, which is of great value for creating and performing different types of steady-state and dynamic performance simulation analysis. All employed test case studies are provided as supporting material to the reader to ease recreation of all examples presented in the book as well as to facilitate their use in other cases related to planning and operation studies. Providing an invaluable resource for the formal instruction of power system undergraduate/postgraduate students, this book is also a useful reference for engineers working in power system operation and planning.

ABOUT THIS BOOK This book is intended for researchers who want to keep abreast of current developments in corpus-based natural language processing. It is not meant as an introduction to this field; for readers who need one, several entry-level texts are available, including those of (Church and Mercer, 1993; Charniak, 1993; Jelinek, 1997). This book captures the essence of a series of highly successful work shops held in the last few years. The response in 1993 to the initial Workshop on Very Large Corpora (Columbus, Ohio) was so enthusiastic that we were encouraged to make it an annual event. The following year, we staged the Second Workshop on Very Large Corpora in Kyoto. As a way of managing these annual workshops, we then decided to register a special interest group called SIGDAT with the Association for Computational Linguistics. The demand for international forums on corpus-based NLP has been expanding so rapidly that in 1995 SIGDAT was led to organize not only the Third Workshop on Very Large Corpora (Cambridge, Mass.) but also a complementary workshop entitled From Texts to Tags (Dublin).

Obviously, the success of these workshops was in some measure a reflection of the growing popularity of corpus-based methods in the NLP community. But first and foremost, it was due to the fact that the workshops attracted so many high-quality papers. In any career in business, chances are that the time will come when someone will ask you to do a strategy for something. Too often, this will be a cue for stress at work and sleepless nights. What You Need to Know about Strategy shows that it doesn't have to be like this. Taking you step-by-step through the basics of what you need to know to come up with a great strategy, it shows: That getting the right answers depends on asking the right questions Why priorities matter How to map out your internal and external situation How to deal with uncertainty How to make tough choices What your brain does while you're doing strategy By cutting out the theory, and focusing on the things you need to know and do to come up with a killer strategy, this book means that you never need to panic again.

Over the last few decades, there have been dramatic improvements in the understanding and research of environmental design. Numerous methods have been developed to enhance architectural design in order for it to be more energy efficient, sustainable and health enhancing. This book presents several theories and techniques that can be used to improve how buildings are engineered and designed in order to utilize more sustainable construction methods while promoting the health of the building's occupants. Contributions to the study of environmental design have come from a diversity of fields including applied mathematics, optimization, computer science, medical research, psychology, management science, architecture, and engineering. The techniques developed in these areas of research can be used to increase building performance, occupant satisfaction, productivity, and well being, and reducing the incidence of health conditions and chronic diseases related to the use of a designed space. This book provides architectural practitioners, civil engineers as well as other interdisciplinary researchers with the techniques needed to design, implement, and test for sustainability and health promotion in new or existing structures.

This exploration of the technical progress of wind energy conversion systems also examines potential future trends and includes recently developed systems such as those for multi-converter operation of variable-speed wind generators and lightning protection.

Medical acronyms and abbreviations offer convenience, but those countless shortcuts can often be confusing. Now a part of the popular Dorland's suite of products, this reference features thousands of terms from across various medical specialties. Its alphabetical arrangement makes for quick reference, and expanded coverage of symbols ensures they are easier to find. Effective communication plays an important role in all medical settings, so turn to this trusted volume for nearly any medical abbreviation you might encounter. Symbols section makes it easier to locate unusual or seldom-used symbols. Convenient alphabetical format allows you to find the entry you need more intuitively. More than 90,000 entries and definitions. Many new and updated entries including terminology in expanding specialties, such as Nursing; Physical, Occupational, and Speech Therapies; Transcription and Coding; Computer and Technical Fields. New section on abbreviations to avoid, including Joint Commission abbreviations that are not to be used. Incorporates updates suggested by the Institute for Safe Medication Practices (ISMP).

Orbital Mechanics for Engineering Students, Second Edition, provides an introduction to the basic concepts of space mechanics. These include vector kinematics in three dimensions; Newton's laws of motion and gravitation; relative motion; the vector-based solution of the classical two-body problem; derivation of Kepler's equations; orbits in three dimensions; preliminary orbit determination; and orbital maneuvers. The book also covers relative motion and the two-impulse rendezvous problem; interplanetary mission design using patched

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conics; rigid-body dynamics used to characterize the attitude of a space vehicle; satellite attitude dynamics; and the characteristics and design of multi-stage launch vehicles. Each chapter begins with an outline of key concepts and concludes with problems that are based on the material covered. This text is written for undergraduates who are studying orbital mechanics for the first time and have completed courses in physics, dynamics, and mathematics, including differential equations and applied linear algebra. Graduate students, researchers, and experienced practitioners will also find useful review materials in the book. NEW: Reorganized and improved discussions of coordinate systems, new discussion on perturbations and quaternions NEW: Increased coverage of attitude dynamics, including new Matlab algorithms and examples in chapter 10 New examples and homework problems

Data is the foundation of the digital economy. Industry 4.0 and digital services are producing so far unknown quantities of data and make new business models possible. Under these circumstances, data quality has become the critical factor for success. This book presents a holistic approach for data quality management and presents ten case studies about this issue. It is intended for practitioners dealing with data quality management and data governance as well as for scientists. The book was written at the Competence Center Corporate Data Quality (CC CDQ) in close cooperation between researchers from the University of St. Gallen and Fraunhofer IML as well as many representatives from more than 20 major corporations. Chapter 1 introduces the role of data in the digitization of business and society and describes the most important business drivers for data quality. It presents the Framework for Corporate Data Quality Management and introduces essential terms and concepts. Chapter 2 presents practical, successful examples of the management of the quality of master data based on ten cases studies that were conducted by the CC CDQ. The case studies cover every aspect of the Framework for Corporate Data Quality Management. Chapter 3 describes selected tools for master data quality management. The three tools have been distinguished through their broad applicability (method for DQM strategy development and DQM maturity assessment) and their high level of innovation (Corporate Data League). Chapter 4 summarizes the essential factors for the successful management of the master data quality and provides a checklist of immediate measures that should be addressed immediately after the start of a data quality management project. This guarantees a quick start into the topic and provides initial recommendations for actions to be taken by project and line managers. Please also check out the book's homepage at <http://www.cdq-book.org/>

Orbital Mechanics for Engineering Students Elsevier

Printers nowadays are having to learn new technologies if they are to remain competitive. This innovative, practical manual is specifically designed to cater to these training demands. Written by an expert in the field, the Handbook is unique in covering the entire spectrum of modern print media production. Despite its comprehensive treatment, it remains an easy-to-use, single-volume reference, with all the information clearly structured and readily retrievable. The author covers both traditional as well as computer-aided technologies in all stages of production, as well as electronic media and multimedia. He also deals with training, research, strategies and trends, showing readers how to implement the latest methods. With 1,200 pages, containing 1,500 illustrations - over half in colour - the Handbook conveys the current state of technology together with its specific terminology. The accompanying CD-ROM includes the entire manual in fully searchable form, plus additional software tools. Invaluable information for both beginners and "old hands" in printing works, publishing houses, trade associations, the graphics industry, and their suppliers.

These two volumes, LNCS 7076 and LNCS 7077, constitute the refereed proceedings of the Second International Conference on Swarm, Evolutionary, and Memetic Computing, SEMCCO 2011, held in Visakhapatnam, India, in December 2011. The 124 revised full papers

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presented in both volumes were carefully reviewed and selected from 422 submissions. The papers explore new application areas, feature new bio-inspired algorithms for solving specific hard optimization problems, and review the latest progresses in the cutting-edge research with swarm, evolutionary, and memetic computing in both theoretical and practical aspects.

The objective of this book is to assist scientists and engineers select the ideal material or manufacturing process for particular applications; these could cover a wide range of fields, from light-weight structures to electronic hardware. The book will help in problem solving as it also presents more than 100 case studies and failure investigations from the space sector that can, by analogy, be applied to other industries. Difficult-to-find material data is included for reference. The sciences of metallic (primarily) and organic materials presented throughout the book demonstrate how they can be applied as an integral part of spacecraft product assurance schemes, which involve quality, material and processes evaluations, and the selection of mechanical and component parts. In this successor edition, which has been revised and updated, engineering problems associated with critical spacecraft hardware and the space environment are highlighted by over 500 illustrations including micrographs and fractographs. Space hardware captured by astronauts and returned to Earth from long durations in space are examined. Information detailed in the Handbook is applicable to general terrestrial applications including consumer electronics as well as high reliability systems associated with aeronautics, medical equipment and ground transportation. This Handbook is also directed to those involved in maximizing the reliability of new materials and processes for space technology and space engineering. It will be invaluable to engineers concerned with the construction of advanced structures or mechanical and electronic sub-systems.

Newborn Screening for Sickle Cell Disease and other Haemoglobinopathies is a Special Issue of the International Journal of Neonatal Screening. Sickle cell disease is one of the most common inherited blood disorders, with a huge impact on health care systems due to high morbidity and high mortality associated with the undiagnosed disease. Newborn screening helps to make the diagnosis early and to prevent fatal complications and diagnostic odysseys. This book gives an overview of diagnostic standards in newborn screening for sickle cell disease and examples of existing newborn screening programs.

Andean roots tubers at the crossroads; Ahipa: pachyizus (Wedd.) Parodi; Arracacha: arracacha xanthorrhiza Bancroft; Maca: Lepidium meyenii Walp; Yacon: Smallanthus scondifolius (Poepp. & Endl.).

Rapid technical advances in medical imaging, including its growing application to drug/gene therapy and invasive/interventional procedures, have attracted significant interest in close integration of research in life sciences, medicine, physical sciences and engineering. This is motivated by the clinical and basic science research requirement of obtaining more detailed physiological and pathological information about the body for establishing localized genesis and progression of diseases. Current research is also motivated by the fact that medical imaging is increasingly moving from a primarily diagnostic modality towards a therapeutic and interventional aid, driven by recent advances in minimal-access and robotic-assisted surgery. It was our great pleasure to welcome the attendees to MIAR 2004, the 2nd International Workshop on Medical Imaging and Augmented Reality, held at the Xia-shan (Fragrant Hills) Hotel, Beijing, during August 19–20, 2004. The goal of MIAR 2004 was to bring together researchers in computer vision, graphics, robotics, and medical imaging to present the state-of-the-art developments in this ever-growing research area. The meeting consisted of a single track of oral/poster presentations, with each session led by an invited lecture from our distinguished international faculty members. For MIAR 2004, we received 93 full submissions, which were subsequently reviewed by up to 5 reviewers, resulting in the acceptance of the 41 full papers included in this volume.

'Fury took my breath away. Heyman writes with such brio, muscularity and physicality; her trademark humour, honesty and energy vibrate on

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every page. This memoir is a triumph.'—Jill Dawson 'Gripping and brilliantly written...up there with the very best adventure memoirs such as The Salt Path by Raynor Winn or Cheryl Strayed's Wild. This is a literary work that will stand the test of time and has international bestseller written all over it.'—Louise Doughty At the age of 20, after a traumatic sexual assault trial, Kathryn Heyman ran away from her life and became a deckhand on a fishing trawler in the Timor Sea. Coming from a family of poverty and violence, she had no real role models, no example of how to create or live a decent life, how to have hope or expectations. But she was a reader. She understood story, and the power of words to name the world. This was to become her salvation. After one wild season on board the Ocean Thief, the only girl among tough working men, facing storms, treachery and harder physical labour than she had ever known, Heyman was transformed. Finally she could name the abuses she thought had broken her. After a period of enforced separation from the world, she was able to return to it newly formed, determined to remake the role she'd been born into. A reflection on the wider stories of class, and of growing up female with all its risks and rewards, Fury is a memoir of courage and determination, of fighting back and finding joy.

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