

## Natural Gas Processing Part II

A unique, well-documented, and forward-thinking work, the second edition of Handbook of Natural Gas Transmission and Processing continues to present a thoroughly updated, authoritative, and comprehensive description of all major aspects of natural gas transmission and processing. It provides an ideal platform for engineers, technologists, and operations personnel working in the natural gas industry to get a better understanding of any special requirements for optimal design and operations of natural gas transmission pipelines and processing plants. First book of its kind that covers all aspects of natural gas transmission and processing Provides pivotal updates on the latest technologies, which have not been addressed in-depth in any existing books Offers practical advice for design and operation based on sound engineering principles and established techniques Examines ways to select the best processing route for optimal design of gas-processing plants Contains new discussions on process modeling, control, and optimization in gas processing industry

Natural Gas: A Basic Handbook, Second Edition provides the reader with a quick and accessible introduction to a fuel source/industry that is transforming the energy sector. Written at an introductory level, but still appropriate for engineers

and other technical readers, this book provides an overview of natural gas as a fuel source, including its origins, properties and composition. Discussions include the production of natural gas from traditional and unconventional sources, the downstream aspects of the natural gas industry, including processing, storage, and transportation, and environmental issues and emission controls strategies. This book presents an ideal resource on the topic for engineers new to natural gas, for advisors and consultants in the natural gas industry, and for technical readers interested in learning more about this clean burning fuel source and how it is shaping the energy industry. Updated to include newer sources like shale gas Includes new discussions on natural gas hydrates and flow assurance Covers environmental issues Contain expanded coverage of liquefied natural gas (LNG) This book introduces a new and powerful approach based on rigorous process simulations conducted with professional simulators like HYSYS to predict the performance of supersonic separators (SS). The book addresses the utilization of SSs for the offshore processing of CO<sub>2</sub>-rich natural gas as an alternative to Joule-Thomson expansion, glycol absorption, membrane permeation and chemical absorption. It describes and analyzes the conventional offshore processing of CO<sub>2</sub>-rich natural gas, discussing the advantages of SS in terms of cost and power

consumption. The book offers a comprehensive framework for modeling SS units, describing the physical principles of SS in detail. The thermodynamic multiphase sound speed is also discussed at the light shed by a classical analysis based on the Landau Model of phase transitions. A complete framework is presented for modelling and simulating SS units within HYSYS environment. A special chapter is dedicated to the performance of SSs for removing CO<sub>2</sub> from CO<sub>2</sub>-rich natural gas, taking into account the limitations of CO<sub>2</sub> freeze-out in various scenarios of gas feed in terms of CO<sub>2</sub> content, pressure and temperature.

As the cleanest source of fossil energy with the most advantageous CO<sub>2</sub> footprint, natural gas continues to increase its share in the global energy market.

This book provides state-of-the-art contributions in the area of gas processing. Special emphasis is given to Liquefied Natural Gas (LNG); the book also covers the following gas processing applications in parallel sessions: \* Natural Gas processing and treatment \* Gas To Power and water \* Gas To Liquid (GTL) \* Gas To Petrochemicals, including olefins, ammonia and methanol \* Provides a state-of-the-art review of gas processing technologies \* Covers design, operating tools, and methodologies \*

Includes case studies and practical applications

Special edition of the Federal Register, containing a codification of documents of general applicability and

future effect ... with ancillaries.

Handbook of Natural Gas Transmission and Processing gives engineers and managers complete coverage of natural gas transmission and processing in the most rapidly growing sector to the petroleum industry. The authors provide a unique discussion of new technologies that are energy efficient and environmentally appealing at the same time. It is an invaluable reference on natural gas engineering and the latest techniques for all engineers and managers moving to natural gas processing as well as those currently working on natural gas projects. Provides practicing engineers critical information on all aspects of gas gathering, processing and transmission First book that treats multiphase flow transmission in great detail Examines natural gas energy costs and pricing with the aim of delivering on the goals of efficiency, quality and profit

Offering indispensable insight from experts in the field, Fundamentals of Natural Gas Processing, Second Edition provides an introduction to the gas industry and the processes required to convert wellhead gas into valuable natural gas and hydrocarbon liquids products. The authors compile information from the literature, meeting proceedings, and the

The immediate product extracted from oil and gas wells consists of mixtures of oil, gas, and water that is difficult to transport, requiring a certain amount of field processing. This reference analyzes principles and procedures related to the processing of reservoir fluids for the separation, handling, treatment, and production of quality petroleum oil and gas products. It details

strategies in equipment selection and system design, field development and operation, and process simulation and control to increase plant productivity and safety and avoid losses during purification, treatment, storage, and export. Providing guidelines for developing efficient and economical treatment systems, the book features solved design examples that demonstrate the application of developed design equations as well as review problems and exercises of key engineering concepts in petroleum field development and operation.

This book addresses several issues related to hydrate inhibition and monoethylene glycol (MEG) recovery units (MRUs) in offshore natural gas fields, from fundamentals to engineering aspects and from energy consumption assessment to advanced topics such as exergy analysis. The assessment of energy degradation in MRUs is critical in offshore rigs, and the topic of exergy theory has by no means been completely explored; it is still being developed. The book presents a comprehensive, yet concise, formulation for exergy flow and examines different approaches for the reference state of MEG and definition of the reference environment so as to obtain an effective exergy analysis with consistent results. It also provides new and useful information that has a great potential in the field of exergy analysis application by assessing energy degradation for three well-known MRU technologies on offshore rigs: the Traditional Atmospheric Distillation Process; the Full-Stream Process; and the Slip-Stream Process. The book then elucidates how the main design parameters impact the efficiency of MEG recovery units and offers insights into

thermodynamic efficiency based on case studies of general distillation-based processes with sharp or not too sharp cut, providing ranges for expected values of efficiencies and enhancing a global comprehension of this subject. Since MEG recovery is an energy consuming process that invariably has to be conducted in a limited space and with limited power supply, the book is a valuable resource for those involved in design, engineering, economic evaluation and environmental evaluation of topside processing on offshore platforms for natural gas production.

Updated and better than ever, *Design of Gas-Handling Systems and Facilities*, 3rd Edition includes greatly expanded chapters on gas-liquid separation, gas sweetening, gas liquefaction, and gas dehydration—information necessary and critical to production and process engineers and designers. Natural gas is at the forefront of today's energy needs, and this book walks you through the equipment and processes used in gas-handling operations, including conditioning and processing, to help you effectively design and manage your gas production facility. Taking a logical approach from theory into practical application, *Design of Gas-Handling Systems and Facilities*, 3rd Edition contains many supporting equations as well as detailed tables and charts to facilitate process design. Based on real-world case studies and experience, this must-have training guide is a reference that no natural gas practitioner and engineer should be without. Packed with charts, tables, and diagrams Features the prerequisite ASME and API codes Updated chapters on gas-liquid

separation, gas sweetening, gas liquefaction and gas dehydration

Fundamentals of Natural Gas Processing explores the natural gas industry from the wellhead to the marketplace. It compiles information from the open literature, meeting proceedings, and experts to accurately depict the state of gas processing technology today and highlight technologies that could become important in the future. This book cov

Liquefied natural gas (LNG) is a commercially attractive phase of the commodity that facilitates the efficient handling and transportation of natural gas around the world. The LNG industry, using technologies proven over decades of development, continues to expand its markets, diversify its supply chains and increase its share of the global natural gas trade. The Handbook of Liquefied Natural Gas is a timely book as the industry is currently developing new large sources of supply and the technologies have evolved in recent years to enable offshore infrastructure to develop and handle resources in more remote and harsher environments. It is the only book of its kind, covering the many aspects of the LNG supply chain from liquefaction to regasification by addressing the LNG industries' fundamentals and markets, as well as detailed engineering and design principles. A unique, well-documented, and forward-thinking work, this reference book provides an ideal platform for scientists, engineers, and other professionals involved in the LNG industry to gain a better understanding of the key basic and advanced topics relevant to LNG projects in operation and/or in

planning and development. Highlights the developments in the natural gas liquefaction industries and the challenges in meeting environmental regulations Provides guidelines in utilizing the full potential of LNG assets Offers advices on LNG plant design and operation based on proven practices and design experience Emphasizes technology selection and innovation with focus on a “fit-for-purpose design Updates code and regulation, safety, and security requirements for LNG applications

"Includes hydrate prevention, chemical injection systems, hydrate inhibitor methods; Condensation process, Glycol Regeneration and Molecular Sieves; An appendix provides the reader with additional exercises and solutions"--

Consists of a report on the survey of 37 states and Alaska, and a summary for the United States.

Advances in Gas Processing: Proceedings of the 2nd Annual Gas Processing Symposium 11-14 January, 2010, Doha, Qatar, reviews the state of knowledge in gas processing. The contributions are organized around five main themes: (i) environmental sustainability; (ii) natural gas processing technologies; (iii) energy efficiency in operations; (iv) design and safety; and (v) operational excellence. The papers on environmental sustainability cover topics such as the biogasification of waste monoethanolamine; the role of LNG in a carbon constrained world; and sustainable water management. The papers on natural gas processing technologies include the removal of acid gases from natural gas streams via membrane technology and selective control

of Fischer-Tropsch synthesis hydrocarbons product distribution. The papers on energy efficiency in operations cover lifted turbulent jet flame in a cross-flow; novel hybrid biomass and coal processes; and the adoption of plug-in hybrid electric vehicles (PHEVs). The papers on design and safety include studies on the optimal design and operation of a GTL process and efficient design, operating, and control strategies for LNG plants. The papers on operational excellence deal with topics such as chemicals in gas processing; the monitoring and optimization of hydrocarbon separation equipment; and the inhibition of gas hydrate formation. \*

Provides a state-of-the-art review of gas processing technologies \* Covers design, operating tools, and methodologies \* Includes case studies and practical applications

Offering indispensable insight from experts in the field, *Fundamentals of Natural Gas Processing, Third Edition* provides an introduction to the gas industry and the processes required to convert wellhead gas into valuable natural gas and hydrocarbon liquids products including LNG. The authors compile information from the literature, meeting proceedings, short courses, and their own work experiences to give an accurate picture of where gas processing technology stands today as well as to highlight relatively new technologies that could become important in the future. The third edition of this bestselling text features updates on North American gas processing and changing gas treating requirements due to shale gas production. It covers the international nature of natural gas trade, LNG, economics, and more. To help

nonengineers understand technical issues, the first 5 chapters present an overview of the basic engineering concepts applicable throughout the gas, oil, and chemical industries. The following 15 chapters address natural gas processing, with a focus on gas plant processes and technologies. The book contains 2 appendices. The first contains an updated glossary of gas processing terminology. The second is available only online and contains useful conversion factors and physical properties data. Aimed at students as well as natural gas processing professionals, this edition includes both discussion questions and exercises designed to reinforce important concepts, making this book suitable as a textbook in upper-level or graduate engineering courses.

Covers process descriptions, design method, operating procedures, and troubleshooting in great detail. This text is the definitive source on its topic and contains numerous diagrams and appendices, as well as case histories and review questions with numerical problems. *Modeling, Control, and Optimization of Natural Gas Processing Plants* presents the latest on the evolution of the natural gas industry, shining a light on the unique challenges plant managers and owners face when looking for ways to optimize plant performance and efficiency, including topics such as the various feed gas compositions, temperatures, pressures, and throughput capacities that keep them looking for better decision support tools. The book delivers the first reference focused strictly on the fast-growing natural gas markets. Whether you are trying to magnify your plants existing

capabilities or are designing a new facility to handle more feedstock options, this reference guides you by combining modeling control and optimization strategies with the latest developments within the natural gas industry, including the very latest in algorithms, software, and real-world case studies. Helps users adapt their natural gas plant quickly with optimization strategies and advanced control methods Presents real-world application for gas process operations with software and algorithm comparisons and practical case studies Provides coverage on multivariable control and optimization on existing equipment Allows plant managers and owners the tools they need to maximize the value of the natural gas produced

Equipment and process trouble-shooting techniques.

Natural gas is playing an increasing role in meeting world energy demands because of its abundance, versatility, and its clean burning nature. As a result, lots of new gas exploration, field development and production activities are under way, especially in places where natural gas until recently was labeled as “stranded . Because a significant portion of natural gas reserves worldwide are located across bodies of water, gas transportation in the form of LNG or CNG becomes an issue as well. Finally natural gas is viewed in comparison to the recently touted alternatives. Therefore, there is a need to have a book covering all the unique aspects and challenges related to natural gas from the upstream to midstream and downstream. All these new issues have not been addressed in depth in any existing book. To bridge the gap, Xiuli Wang and Michael Economides have written a

new book called *Advanced Natural Gas Engineering*. This book will serve as a reference for all engineers and professionals in the energy business. It can also be a textbook for students in petroleum and chemical engineering curricula and in training departments for a large group of companies.

Natural gas is considered the dominant worldwide bridge between fossil fuels of today and future resources of tomorrow. Thanks to the recent shale boom in North America, natural gas is in a surplus and quickly becoming a major international commodity. Stay current with conventional and now unconventional gas standards and procedures with *Natural Gas Processing: Technology and Engineering Design*. Covering the entire natural gas process, Bahadori's must-have handbook provides everything you need to know about natural gas, including: Fundamental background on natural gas properties and single/multiphase flow factors How to pinpoint equipment selection criteria, such as US and international standards, codes, and critical design considerations A step-by-step simplification of the major gas processing procedures, like sweetening, dehydration, and sulfur recovery Detailed explanation on plant engineering and design steps for natural gas projects, helping managers and contractors understand how to schedule, plan, and manage a safe and efficient processing plant Covers both conventional and unconventional gas resources such as coal bed methane and shale gas Bridges natural gas processing with basic and advanced engineering design of natural gas projects including real world case studies Digs deeper with practical equipment sizing calculations for flare systems, safety relief valves, and control valves

A comprehensive review of the current status and challenges for natural gas and shale gas production, treatment and

monetization technologies Natural Gas Processing from Midstream to Downstream presents an international perspective on the production and monetization of shale gas and natural gas. The authors review techno-economic assessments of the midstream and downstream natural gas processing technologies. Comprehensive in scope, the text offers insight into the current status and the challenges facing the advancement of the midstream natural gas treatments. Treatments covered include gas sweetening processes, sulfur recovery units, gas dehydration and natural gas pipeline transportation. The authors highlight the downstream processes including physical treatment and chemical conversion of both direct and indirect conversion. The book also contains an important overview of natural gas monetization processes and the potential for shale gas to play a role in the future of the energy market, specifically for the production of ultra-clean fuels and value-added chemicals. This vital resource: Provides fundamental chemical engineering aspects of natural gas technologies Covers topics related to upstream, midstream and downstream natural gas treatment and processing Contains well-integrated coverage of several technologies and processes for treatment and production of natural gas Highlights the economic factors and risks facing the monetization technologies Discusses supply chain, environmental and safety issues associated with the emerging shale gas industry Identifies future trends in educational and research opportunities, directions and emerging opportunities in natural gas monetization Includes contributions from leading researchers in academia and industry Written for Industrial scientists, academic researchers and government agencies working on developing and sustaining state-of-the-art technologies in gas and fuels production and processing, Natural Gas Processing from

Midstream to Downstream provides a broad overview of the current status and challenges for natural gas production, treatment and monetization technologies.

As I received many appreciations for my first book, (Fundamentals of Oil and Gas Processing), which is distributed by Amazon.com. I intended to prepare a book titled (Basics of Gas Field Processing). The new book is still under preparation while I am writing this preface, and it will contain 5 parts as follows: Part 1: Physical properties of natural gas Part 2 : Water-Hydrocarbon phase behavior, hydrate formation, and hydrate prediction. Part 3 : Dehydration of natural gas. Part 4 : Gas sweetening Part 5 : Refrigeration, hydrocarbon recovery, and trace component treatments. I think that, some readers are not interested in all above subjects, therefore, I preferred to extract some topics like (natural gas hydrate), as in this individual small book to present it. This book contains, Water-Hydrocarbon phase behavior, dewpoint of natural gas, measurements and calculations, hydrate prediction, and hydrate inhibition calculations using recent most accurate equations.

Conventional coal, oil and gas resources used worldwide for power production and transportation are limited and unsustainable. Research and development into clean, alternative hydrocarbon fuels is therefore aimed at improving fuel security through exploring new feedstock conversion techniques, improving production efficiency and reducing environmental impacts. Advances in clean hydrocarbon fuel processing provides a comprehensive and systematic reference on the range of alternative conversion processes and technologies. Following introductory overviews of the feedstocks, environmental issues and life cycle assessment for alternative hydrocarbon fuel processing, sections go on to review solid, liquid and gaseous fuel conversion. Solid fuel coverage includes reviews of liquefaction, gasification,

pyrolysis and biomass catalysis. Liquid fuel coverage includes reviews of sulfur removal, partial oxidation and hydroconversion. Gaseous fuel coverage includes reviews of Fischer-Tropsch synthesis, methanol and dimethyl ether production, water-gas shift technology and natural gas hydrate conversion. The final section examines environmental degradation issues in fuel processing plants as well as automation, advanced process control and process modelling techniques for plant optimisation

Written by an international team of expert contributors, *Advances in clean hydrocarbon fuel processing* provides a valuable reference for fuel processing engineers, industrial petrochemists and energy professionals, as well as for researchers and academics in this field. A comprehensive reference on the range of alternative conversion processes and technologies

Provides an overview of the feedstocks, environmental issues and life cycle assessments for alternative hydrocarbon fuel processing, including a review of the key issues in solid, liquid and gaseous fuel conversion

Examines automation, advanced process control and process modelling techniques for plant optimisation

Written by an internationally-recognized team of natural gas industry experts, the fourth edition of *Handbook of Natural Gas Transmission and Processing* is a unique, well-researched, and comprehensive work on the design and operation aspects of natural gas transmission and processing. Six new chapters have been added to include detailed discussion of the thermodynamic and energy efficiency of relevant processes, and recent developments in treating super-rich gas, high CO<sub>2</sub> content gas, and high nitrogen content gas with other contaminants. The new material describes technologies for processing today's unconventional gases, providing a fresh approach in solving today's gas processing challenges including greenhouse gas

emissions. The updated edition is an excellent platform for gas processors and educators to understand the basic principles and innovative designs necessary to meet today's environmental and sustainability requirement while delivering acceptable project economics. Covers all technical and operational aspects of natural gas transmission and processing. Provides pivotal updates on the latest technologies, applications, and solutions. Helps to understand today's natural gas resources, and the best gas processing technologies. Offers design optimization and advice on the design and operation of gas plants.

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