

Process Intensification For The Chemical Industry Bhr Group Publication 38 British Hydromechanics Research Group Rep

Microreaction technology, with its unprecedented heat and mass transfer advantages, is one of the few technologies with potential to develop efficient, environmentally benign, and compact processes. Catalysis development, reactor design, and thermal management are reviewed.

With a focus on actual industrial processes, e.g. the production of light alkenes, synthesis gas, fine chemicals, polyethylene, it encourages the reader to think “out of the box” and invent and develop novel unit operations and processes. Reflecting today’s emphasis on sustainability, this edition contains new coverage of biomass as an alternative to fossil fuels, and process intensification. The second edition includes: New chapters on Process Intensification and Processes for the Conversion of Biomass Updated and expanded chapters throughout with 35% new material overall Text boxes containing case studies and examples from various different industries, e.g. synthesis loop designs, Sasol I Plant, Kaminsky catalysts, production of Ibuprofen, click chemistry, ammonia synthesis, fluid catalytic cracking Questions throughout to stimulate debate and keep students awake! Richly illustrated chapters with improved

figures and flowdiagrams Chemical Process Technology, Second Edition is acomprehensive introduction, linking the fundamental theory andconcepts to the applied nature of the subject. It will beinvaluable to students of chemical engineering, biotechnology andindustrial chemistry, as well as practising chemical engineers. From reviews of the first edition: “The authors have blended process technology, chemistryand thermodynamics in an elegant manner... Overall this is awelcome addition to books on chemical technology.”– The Chemist “Impressively wide-ranging and comprehensive... anexcellent textbook for students, with a combination of fundamentalknowledge and technology.” – Chemistry in Britain(now Chemistry World)

In recent years bioprocessing has increased in popularity and importance, however, bioprocessing still poses various important techno-economic and environmental challenges, such as product yields, excessive energy consumption for separations in highly watery systems, batch operation or the downstream processing bottlenecks in the production of biopharmaceutical products. Many of those challenges can be addressed by application of different process intensification technologies discussed in the present book. The first book dedicated entirely to this area, Intensification of Biobased Processes provides a comprehensive overview of modern process intensification technologies used in bioprocessing. The book focusses on four different categories of biobased products: bio-fuels and platform chemicals; cosmeceuticals; food products; and polymers

and advanced materials. It will cover various intensification aspects of the processes concerned, including (bio)reactor intensification; intensification of separation, recovery and formulation operations; and process integration. This is an invaluable source of information for researchers and industrialists working in chemical engineering, biotechnology and process engineering.

Presents comprehensive coverage of process intensification and integration for sustainable design, along with fundamental techniques and experiences from the industry Drawing from fundamental techniques and recent industrial experiences, this book discusses the many developments in process intensification and integration and focuses on increasing sustainability via several overarching topics such as Sustainable Manufacturing, Energy Saving Technologies, and Resource Conservation and Pollution Prevention Techniques. Process Intensification and Integration for Sustainable Design starts discussions on: shale gas as an option for the production of chemicals and challenges for process intensification; the design and techno-economic analysis of separation units to handle feedstock variability in shale gas treatment; RO-PRO desalination; and techno-economic and environmental assessment of ultrathin polysulfone membranes for oxygen-enriched combustion. Next, it looks at process intensification of membrane-based systems for water, energy, and environment applications; the design of internally heat-integrated distillation column (HIDiC); and graphical analysis and integration of heat exchanger

networks with heat pumps. Decomposition and implementation of large-scale interplant heat integration is covered, as is the synthesis of combined heat and mass exchange networks (CHAMENs) with renewables. The book also covers optimization strategies for integrating and intensifying housing complexes; a sustainable biomass conversion process assessment; and more. Covers the many advances and changes in process intensification and integration Provides side-by-side discussions of fundamental techniques and recent industrial experiences to guide practitioners in their own processes Presents comprehensive coverage of topics relevant, among others, to the process industry, biorefineries, and plant energy management Offers insightful analysis and integration of reactor and heat exchanger network Looks at optimization of integrated water and multi-regenerator membrane systems involving multi-contaminants Process Intensification and Integration for Sustainable Design is an ideal book for process engineers, chemical engineers, engineering scientists, engineering consultants, and chemists. Sustainable development is an area that has world-wide appeal, from developed industrialized countries to the developing world. Development of innovative technologies to achieve sustainability is being addressed by many European countries, the USA and also China and India. The need for chemical processes to be safe, compact, flexible, energy efficient, and environmentally benign and conducive to the rapid commercialization of new products poses new challenges for chemical engineers. This book examines the newest

technologies for sustainable development in chemical engineering, through careful analysis of the technical aspects, and discussion of the possible fields of industrial development. The book is broad in its coverage, and is divided into four sections: Energy Production, covering renewable energies, innovative solar technologies, cogeneration plants, and smart grids Process Intensification, describing why it is important in the chemical and petrochemical industry, the engineering approach, and nanoparticles as a smart technology for bioremediation Bio-based Platform Chemicals, including the production of bioethanol and biodiesel, bioplastics production and biodegradability, and biosurfactants Soil and Water Remediation, covering water management and re-use, and soil remediation technologies Throughout the book there are case studies and examples of industrial processes in practice.

Process Intensification is a comprehensive textbook and treats the theory of process intensification design, and all innovation steps from idea generation to commercial implementation, and all focused on contributing to the UN Sustainable Development Goals. This book covers the 'hard' elements of design, modelling, and experimental validations and the 'soft' elements, values of engineers, interests of stakeholders and beliefs of society.

Process Intensification Engineering for Efficiency, Sustainability and Flexibility Butterworth-Heinemann
This is a collection of the papers presented at the 1st International Conference on Process Intensification for the Chemical Industry, organized and sponsored by the

BHR Group Limited, and held in Antwerp, Belgium on 6-8 December 1995.

Provides a comprehensive overview on developing sustainable practices for waste minimization via green metal extraction from waste streams This book introduces readers to sustainable management and defines the challenges as well as the opportunities in waste stream management. It starts by covering conventional technologies for metal extraction then focuses on emerging tools and techniques such as green adsorption, bioleaching, and chelation. It also discusses the scale-up and process intensification of metal extraction from waste streams from process design to pilot plan. Sustainable Metal Extraction from Waste Streams begins by covering sustainability-related constructs and illustrates the pre-requisites for sustainable management of waste streams. It then introduces the basics of solid waste handling, ranging from an analysis of the relevance, categories of wastes, consequences of untreated waste disposal into the environment, government initiatives, management strategies, and unit operations for pre-treatment of wastes. The book also looks at widely accepted, conventional metal extraction technologies like hydro and pyro metallurgical methods; discusses the possibility of sustainable green processes for metal extraction; and introduces the recently deployed coiled flow inverter process.

- Provides a comprehensive collection of the conventional, emerging, and future technologies for metal extraction from industrial waste and electrical & electronic equipment in a sustainable way
- Demonstrates trans-disciplinary research as an executable direction to achieve the sustainable governance of natural resources and solid waste management
- Presents a dedicated section on scale-up and process intensification of metallurgical processes

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-Summarizes various aspects of novel processes ranging from basic concepts, benchmark performance of technologies on lab scale, and recent research trends in metal extraction. Covering a variety of interdisciplinary topics on resource optimization and waste minimization, Sustainable Metal Extraction from Waste Streams is an excellent resource for engineers, science students, entrepreneurs, and organizations who are working in the field of waste management and wish to gain information on upcoming sustainable processes.

This book addresses the application of process intensification to sustainable energy production, combining two very topical subject areas. Due to the increasing process of petroleum, sustainable energy production technologies must be developed, for example bioenergy, blue energy, chemical looping combustion, concepts for CO₂ capture etc. Process intensification offers significant competitive advantages, because it provides more efficient processes, leading to outstanding cost reduction, increased productivity and more environment-friendly processes.

This comprehensive work shows how to design and develop innovative, optimal and sustainable chemical processes by applying the principles of process systems engineering, leading to integrated sustainable processes with 'green' attributes. Generic systematic methods are employed, supported by intensive use of computer simulation as a powerful tool for mastering the complexity of physical models. New to the second edition are chapters on product design and batch processes with applications in specialty chemicals, process intensification methods for designing compact equipment with high energetic efficiency, plantwide control for managing the key factors affecting the plant dynamics and operation, health, safety and environment issues, as well as sustainability analysis for achieving high environmental

performance. All chapters are completely rewritten or have been revised. This new edition is suitable as teaching material for Chemical Process and Product Design courses for graduate MSc students, being compatible with academic requirements world-wide. The inclusion of the newest design methods will be of great value to professional chemical engineers. Systematic approach to developing innovative and sustainable chemical processes Presents generic principles of process simulation for analysis, creation and assessment Emphasis on sustainable development for the future of process industries

Combining the knowledge involved in process engineering and process modeling, this title covers modeling methods applicable to process intensification.

Chemistry and chemical engineering have changed significantly in the last decade. They have broadened their scope into biology, nanotechnology, materials science, computation, and advanced methods of process systems engineering and control so much that the programs in most chemistry and chemical engineering departments now barely resemble the classical notion of chemistry. Beyond the Molecular Frontier brings together research, discovery, and invention across the entire spectrum of the chemical sciences from fundamental, molecular-level chemistry to large-scale chemical processing technology. This reflects the way the field has evolved, the synergy at universities between research and education in chemistry and chemical engineering, and the way chemists and chemical engineers work together in industry. The astonishing developments in science and engineering during the 20th century have made it possible to dream of new goals that might previously have been considered unthinkable. This book identifies the key opportunities and challenges for the chemical sciences, from basic research to societal needs and from terrorism defense

to environmental protection, and it looks at the ways in which chemists and chemical engineers can work together to contribute to an improved future.

The use of alternative energy forms and transfer mechanisms is one of the key approaches of process intensification. In recent years, significant amounts of research have been carried out in developing chemical processing technologies enhanced by plasma, electric and magnetic fields, electromagnetic and ultra-sound waves and high gravity fields. Discussing the broad impact of alternative energy transfer technologies on reactions, separations and materials synthesis, this book reports on recent breakthrough results in various application areas. It provides a comprehensive overview of the current developments in the field. The book enables industrialists, academics and postgraduates in alternative-energy based processing to see the potential of alternative energies for green chemistry and sustainability of chemical manufacturing.

This book describes, analyses and discusses the main principles, phenomena and design strategies of reactive separation processes with an emphasis on the intensification as a basis of the sustainability. Different reactive separation processes are explained in detail to show the phenomena and with the purpose of understanding when their use allows advantages based on the output results. Case examples are analysed and the perspective of these processes in the future is discussed. The overall sustainability of reactive separation processes in the industry is also explained separately.

Continuous crystallization is an area of intense research, with particular respect to the pharmaceutical industry and fine chemicals. Improvements in continuous crystallization technologies offer chemical industries significant financial gains, through reduced expenditure and operational costs, and consistent product quality. Written by well-known leaders

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in the field, The Handbook of Continuous Crystallization presents fundamental and applied knowledge, with attention paid to application and scaling up, and the burgeoning area of process intensification. Beginning with concepts around crystallization techniques and control strategies, the reader will learn about experimental methods and computational tools. Case studies spanning fine and bulk chemicals, the pharmaceutical industry, and employing new mathematical tools, put theory into context. With regulatory considerations also covered, this book is a must-have guide for the field. This book describes how modeling fluid flow in chemical reactors may offer solutions that improve design, operation, and performance of reactors. Chemical reactors are any vessels, tubes, pipes, or tanks in which chemical reactions take place. Computational Flow Modeling for Chemical Reactor Engineering will show the reactor engineer how to define the specific roles of computational flow modeling, select appropriate tools, and apply these tools to link reactor hardware to reactor performance. Overall methodology is illustrated with numerous case studies. Industry has invested substantial funds in computational flow modeling which will pay off only if it can be used to realize significant performance enhancement in chemical reactors. No other single source exists which provides the information contained in this book. Explore and review novel techniques for intensifying transport and reaction in liquid-liquid and related systems with this essential toolkit. Topics include discussion of the principles of process intensification, the nexus between process intensification and sustainable engineering, and the fundamentals of liquid-liquid contacting, from an expert with over forty-five years' experience in the field. Providing promising directions for investment and for new research in process intensification, in addition to a unique review of the fundamentals of the topic, this book is the perfect guide for

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senior undergraduate students, graduate students, developers, and research staff in chemical engineering and biochemical engineering.

Process intensification (PI) is a chemical and process design approach that leads to substantially smaller, cleaner, safer and more energy-efficient process technology. A hot topic across the chemical and process industries, this is the first book to provide a practical working guide to understanding and developing successful PI solutions that deliver savings and efficiencies. It will appeal to engineers working with leading-edge process technologies and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. *

Shows chemical and process engineers how to apply process intensification to their system, process or operation * A hard-working reference and user guide to the technology AND application of PI, covering fundamentals, industry applications, supplemented by a development and implementation guide * Leading author team, including Professor Colin Ramshaw, developer of the HiGee high-gravity distillation process at ICI, widely credited as the instigator of PI principles

Modern membrane science and technology aids engineers in developing and designing more efficient and environmentally-friendly processes. The optimal material and membrane selection as well as applications in the many involved industries are provided. This work is the ideal introduction for engineers working in membrane science and applications (wastewater, desalination, adsorption, and catalysis), process engineers in separation science, biologists and biochemists, environmental scientists, and most of all students. Its multidisciplinary approach also stimulates thinking of hybrid technologies for current and future life-saving applications (artificial organs, drug delivery).

In recent years bioprocessing has increased in popularity and importance, however, bioprocessing still poses various important techno-economic and environmental challenges, such as product yields, excessive energy consumption for separations in highly watery systems, batch operation or the downstream processing bottlenecks in the production of biopharmaceutical products. Many of those challenges can be addressed by application of different process intensification technologies discussed in the present book. The first book dedicated entirely to this area, *Intensification of Biobased Processes* provides a comprehensive overview of modern process intensification technologies used in bioprocessing. The book focusses on four different categories of biobased products: bio-fuels and platform chemicals; cosmeceuticals; food products; and polymers and advanced materials. It will cover various intensification aspects of the processes concerned, including (bio)reactor intensification; intensification of separation, recovery and formulation operations; and process integration. This is an invaluable source of information for researchers and industrialists working in chemical engineering, biotechnology and process engineering.

Distillation has historically been the main method for separating mixtures in the chemical process industry. However, despite the flexibility and widespread use of distillation processes, they still remain extremely energy inefficient. Increased optimization and novel distillation concepts can deliver substantial benefits, not just in terms of significantly lower energy use, but also in reducing capital investment and improving eco-efficiency. While likely to remain the separation technology of choice for the next few decades, there is no doubt that distillation technologies need to make radical changes in order to meet the demands of the energy-conscious society. *Advanced Distillation*

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Technologies: Design, Control and Applications gives a deep and broad insight into integrated separations using non-conventional arrangements, including both current and upcoming process intensification technologies. It includes: Key concepts in distillation technology Principles of design, control, sizing and economics of distillation Dividing-wall column (DWC) – design, configurations, optimal operation and energy efficient and advanced control DWC applications in ternary separations, azeotropic, extractive and reactive distillation Heat integrated distillation column (HIDiC) – design, equipment and configurations Heat-pump assisted applications (MVR, TVR, AHP, CHRP, TAHP and others) Cyclic distillation technology – concepts, modeling approach, design and control issues Reactive distillation – fundamentals, equipment, applications, feasibility scheme Results of rigorous simulations in Mathworks Matlab & Simulink, Aspen Plus, Dynamics and Custom Modeler Containing abundant examples and industrial case studies, this is a unique resource that tackles the most advanced distillation technologies – all the way from the conceptual design to practical implementation. The author of Advanced Distillation Technologies, Dr. Ir. Anton A. Kiss, has been awarded the Hoogewerff Jongerenprijs 2013. http://www.hoogewerff-fonds.nl/nieuws/26/hoogewerff_jongerenprijs_2013_toegekend_aan_veelzijdige_procestechnoloog Find out more (website in Dutch).../a

Combining the knowledge involved in process engineering and process modeling, this is the first book to cover all modeling methods applicable to process intensification. Both the editors and authors are renowned experts from industry and academia in the various fields of process modeling and integrated chemical processes. Following an introduction to the topic, the book goes on to look at equipment and operational methods, monolithic catalysis, HEX, micro- and

reverse flow reactors, catalytic and reactive distillation, the simulated-moving bed and vibration bubble column as well as ultrasound and ultrasonic reactors. A final chapter is devoted to processes under supercritical conditions. In its treatment of hot topics of multidisciplinary interest, this book is of great value to researchers and engineers alike.

With contributions from experts from both the industry and academia, this book presents the latest developments in the identified areas. In addition, a thorough and updated coverage of the traditional aspects of heterogeneous catalysis such as preparation, characterization and use in well-established technologies such as nitration, ammoxidation and hydrofluorination is included. This book incorporates appropriate case studies, explanatory notes, and schematics for more clarity and better understanding.

This book is among the first to address the novel process intensification technologies for biodiesel production, in particular the integrated reactive separations. It provides a comprehensive overview illustrated with many industrially relevant examples of novel reactive separation processes used in the production of biodiesel (e.g. fatty acid alkyl esters): reactive distillation, reactive absorption, reactive extraction, membrane reactors, and centrifugal contact separators. Readers will also learn about the working principles, design and control of integrated processes, while also getting a relevant and modern overview of the process intensification opportunities for biodiesel synthesis. Biodiesel is a biodegradable and renewable fuel that currently enjoys much attention. In spite of the recent advances, the existing biodiesel processes still suffer from problems associated with the use of homogeneous catalysts (e.g. salt waste streams) and the key limitations imposed by the chemical reaction equilibrium, thus leading to severe economic and environmental penalties. The integration of reaction and

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separation into one operating unit overcomes equilibrium limitations and provides key benefits such as low capital investment and operating costs. Many of these processes can be further enhanced by heat-integration and powered by heterogeneous catalysts, to eliminate all conventional catalyst related operations, using the raw materials efficiently and the reaction volume, while offering high conversion and selectivity, and significant energy savings. The targeted audience of this book includes both academia (students and researchers) and industry (project leaders, technology managers, researchers, biodiesel producers, and equipment suppliers).

Intensified processes have found widespread application in the chemical and petrochemical industries. The use of intensified systems allows for a reduction of operating costs and supports the “greening” of chemical processes. However, the design of intensified equipment requires special methodologies. This book describes the fundamentals and applications of these design methods, making it a valuable resource for use in both industry and academia.

This advanced textbook covering the fundamentals and industry applications of process intensification (PI) discusses both the theoretical and conceptual basis of the discipline. Since interdisciplinarity is a key feature of PI, the material contained in the book reaches far beyond the classical area of chemical engineering. Developments in other relevant disciplines, such as chemistry, catalysis, energy technology, applied physics, electronics and materials science, are extensively described and discussed, while maintaining a chemical engineering perspective. Divided into three major parts, the first introduces the PI principles in detail and illustrates them using practical examples. The second part is entirely devoted to fundamental approaches of PI in four domains: spatial, thermodynamic, functional and temporal.

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The third and final part explores the methodology for applying fundamental PI approaches in practice. As well as detailing technologies, the book focuses on safety, energy and environmental issues, giving guidance on how to incorporate PI in plant design and operation -- safely, efficiently and effectively.

This book provides an insight into subjects such as catalysis; process intensification; and how to measure the "green" value of a process.

Process synthesis and process intensification are becoming state-of-the-art scientific fields that provide the methods and tools to improve process technologies in terms of high energy efficiency, low capital investment, low emissions, improved safety, and less hazardous byproducts to achieve sustainable products and processes. The book covers manufacturing processes from both fossil- and biomass-based feedstocks for graduate students.

Process Intensification: Engineering for Efficiency, Sustainability and Flexibility is the first book to provide a practical working guide to understanding process intensification (PI) and developing successful PI solutions and applications in chemical process, civil, environmental, energy, pharmaceutical, biological, and biochemical systems. Process intensification is a chemical and process design approach that leads to substantially smaller, cleaner, safer, and more energy efficient process technology. It improves process flexibility, product quality, speed to market and inherent safety, with a reduced environmental footprint. This book represents a valuable resource for engineers working with leading-edge process technologies, and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. No other reference covers both the technology and application of PI, addressing fundamentals, industry applications, and

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including a development and implementation guide Covers hot and high growth topics, including emission prevention, sustainable design, and pinch analysis World-class authors: Colin Ramshaw pioneered PI at ICI and is widely credited as the father of the technology

Process intensification aims for increasing efficiency and sustainability of (bio-)chemical production processes. This book presents strategies for improving fluid separation such as reactive distillation, reactive absorption and membrane assisted separations. The authors discuss computer simulation, model development, methodological approaches for synthesis and the design and scale-up of final industrial processes.

In recent years the need for sustainable process design and alternative reaction routes to reduce industry's impact on the environment has gained vital importance. The book begins with a general overview of new trends in designing industrial chemical processes which are environmentally friendly and economically feasible. Specific examples written by experts from industry cover the possibilities of running industrial chemical processes in a sustainable manner and provide an up-to-date insight into the main concerns, e.g., the use of renewable raw materials, the use of alternative energy sources in chemical processes, the design of intrinsically safe processes, microreactor and integrated reaction/ separation technologies, process intensification, waste reduction, new catalytic routes and/or solvent and process optimization.

The successful implementation of greener chemical processes relies not only on the development of more efficient catalysts for synthetic chemistry but also, and as importantly, on the development of reactor and separation technologies which can deliver enhanced processing performance in a safe, cost-effective and energy efficient manner. Process intensification has emerged as a promising field which can

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effectively tackle the challenges of significant process enhancement, whilst also offering the potential to diminish the environmental impact presented by the chemical industry. Following an introduction to process intensification and the principles of green chemistry, this book presents a number of intensified technologies which have been researched and developed, including case studies to illustrate their application to green chemical processes. Topics covered include:

- Intensified reactor technologies: spinning disc reactors, microreactors, monolith reactors, oscillatory flow reactors, cavitation reactors
- Combined reactor/separator systems: membrane reactors, reactive distillation, reactive extraction, reactive absorption
- Membrane separations for green chemistry
- Industry relevance of process intensification, including economics and environmental impact, opportunities for energy saving, and practical considerations for industrial implementation.

Process Intensification for Green Chemistry is a valuable resource for practising engineers and chemists alike who are interested in applying intensified reactor and/or separator systems in a range of industries to achieve green chemistry principles.

This book will provide researchers and graduate students with an overview of the recent developments and applications of process intensification in chemical engineering. It will also allow the readers to apply the available intensification techniques to their processes and specific problems. The content of this book can be readily adopted as part of special courses on process control, design, optimization and modelling aimed at senior undergraduate and graduate students. This book will be a useful resource for researchers in process system engineering as well as for practitioners interested in applying process intensification approaches to real-life problems in chemical engineering and related areas. This first comprehensive treatment of the intertwined roles of

micro-instrumentation, high throughput experimentation and process intensification as valuable tools for process analytical technology covers both industrial as well as academic aspects. First class editors and authors from top companies and universities provide interdisciplinary coverage ranging from chemistry and analytics to process design and engineering, supported throughout by case studies and ample analytical data.

The first guide to compile current research and frontline developments in the science of process intensification (PI), *Re-Engineering the Chemical Processing Plant* illustrates the design, integration, and application of PI principles and structures for the development and optimization of chemical and industrial plants. This volume updates professionals on emerging PI equipment and methodologies to promote technological advances and operational efficacy in chemical, biochemical, and engineering environments and presents clear examples illustrating the implementation and application of specific process-intensifying equipment and methods in various commercial arenas.

Improvements in Bio-Based Building Blocks Production Through Process Intensification and Sustainability Concepts discusses new information on the production and cost of bio-based building blocks. From a technical point-of-view, almost all industrial materials made from fossil resources can be substituted using bio-based counterparts. However, the cost of bio-based production in many cases exceeds the cost of petrochemical production. In addition, new products must be proven to perform at least as good as their petrochemical equivalents, have a lower environmental impact, meet consumer demand for environmentally-friendly products, factor in population growth, and account for limited supplies of non-renewables. This book outlines the application of process intensification techniques which allow for the

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generation of clean, efficient and economical processes for bio-based chemical blocks production. Includes synthesis and process design strategies for intensified processes Describes multi-objective optimization applied to the production of bio-based building blocks Presents the controllability of processes where the production of bio-based building blocks is involved Provides examples using aspen and MATLAB Introduces several sustainable indexes to evaluate production processes Presents process intensification techniques to improve performance in productive processes

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