

Separation Process Engineering 3rd Edition

The Definitive, Fully Updated Guide to Separation Process Engineering—Now with a Thorough Introduction to Mass Transfer Analysis Separation Process Engineering, Third Edition, is the most comprehensive, accessible guide available on modern separation processes and the fundamentals of mass transfer. Phillip C. Wankat teaches each key concept through detailed, realistic examples using real data—including up-to-date simulation practice and new spreadsheet-based exercises. Wankat thoroughly covers each of today's leading approaches, including flash, column, and batch distillation; exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. In this edition, he also presents the latest design methods for liquid-liquid extraction. This edition contains the most detailed coverage available of membrane separations and of sorption separations (adsorption, chromatography, and ion exchange). Updated with new techniques and references throughout, Separation Process Engineering, Third Edition, also contains more than 300 new homework problems, each tested in the author's Purdue University classes. Coverage includes Modular, up-to-date process simulation examples and homework problems, based on Aspen Plus and easily adaptable to any simulator Extensive new coverage of mass transfer and diffusion, including both Fickian and Maxwell-Stefan approaches Detailed discussions of liquid-liquid extraction, including McCabe-Thiele, triangle and computer simulation analyses; mixer-settler design; Karr columns; and related mass transfer analyses Thorough introductions to adsorption, chromatography, and ion exchange—designed to prepare students for advanced work in these areas Complete coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and key applications A full chapter on economics and energy conservation in distillation Excel spreadsheets offering additional practice with problems in distillation, diffusion, mass transfer, and membrane separation Introduction to Process Control, Third Edition continues to provide a bridge between traditional and modern views of process control by blending conventional topics with a broader perspective of integrated process operation, control, and information systems. Updated and expanded throughout, this third edition addresses issues highly relevant to today's teaching of process control: Discusses smart manufacturing, new data preprocessing techniques, and machine learning and artificial intelligence concepts that are part of current smart manufacturing decisions Includes extensive references to guide the reader to the resources needed to solve modeling, classification, and monitoring problems Introduces the link between process optimization and process control (optimizing control), including the effect of disturbances on the optimal plant operation, the concepts of steady-state and dynamic back-off as ways to quantify the economic benefits of control, and how to determine an optimal transition policy during a planned production change Incorporates an introduction to the modern architectures of industrial computer control systems with real case studies and applications to pilot-scale operations Analyzes the expanded role of process control in modern manufacturing, including model-centric technologies and integrated control systems Integrates data processing/reconciliation and intelligent monitoring in the overall control system architecture Drawing on the authors' combined 60 years of teaching experiences, this classroom-tested text is designed for chemical engineering students but is also suitable for industrial practitioners who need to understand key concepts of process control and how to implement them. The text offers a comprehensive pedagogical approach to reinforce learning and presents a concept first followed by an example, allowing students to grasp theoretical concepts in a practical manner and uses the same problem in each chapter, culminating in a complete control design strategy. A vast number of exercises throughout ensure readers are supported in their learning and comprehension. Downloadable MATLAB® toolboxes for process control education as well as the main simulation examples from the book offer a user-friendly software environment for interactively studying the examples in the text. These can be downloaded from the publisher's website. Solutions manual is available for qualifying professors from the publisher.

The Leading Integrated Chemical Process Design Guide: Now with New Problems, New Projects, and More More than ever, effective design is the focal point of sound chemical engineering. Analysis, Synthesis, and Design of Chemical Processes, Third Edition, presents design as a creative process that integrates both the big picture and the small details—and knows which to stress when, and why. Realistic from start to finish, this book moves readers beyond classroom exercises into open-ended, real-world process problem solving. The authors introduce integrated techniques for every facet of the discipline, from finance to operations, new plant design to existing process optimization. This fully updated Third Edition presents entirely new problems at the end of every chapter. It also adds extensive coverage of batch process design, including realistic examples of equipment sizing for batch sequencing; batch scheduling for multi-product plants; improving production via intermediate storage and parallel equipment; and new optimization techniques specifically for batch processes. Coverage includes Conceptualizing and analyzing chemical processes: flow diagrams, tracing, process conditions, and more Chemical process economics: analyzing capital and manufacturing costs, and predicting or assessing profitability Synthesizing and optimizing chemical processing: experience-based principles, BFD/PFD, simulations, and more Analyzing process performance via I/O models, performance curves, and other tools Process troubleshooting and “debottlenecking” Chemical engineering design and society: ethics, professionalism, health, safety, and new “green engineering” techniques Participating successfully in chemical engineering design teams Analysis, Synthesis, and Design of Chemical Processes, Third Edition, draws on nearly 35 years of innovative chemical engineering instruction at West Virginia University. It includes suggested curricula for both single-semester and year-long design courses; case studies and design projects with practical applications; and appendixes with current equipment cost data and preliminary design information for eleven chemical processes—including seven brand new to this edition.

Separation processes—or processes that use physical, chemical, or electrical forces to isolate or concentrate selected constituents of a mixture—are essential to the chemical, petroleum refining, and materials processing industries. In this volume, an expert panel reviews the separation process needs of seven industries and identifies technologies that hold promise for meeting these needs, as well as key technologies that could enable separations. In addition, the book recommends criteria for the selection of separations research projects for the Department of Energy's Office of Industrial Technology.

The Definitive, Up-to-Date, Student-Friendly Guide to Separation Process Engineering With More Mass Transfer Coverage and a New Chapter on Crystallization Separation Process Engineering, Fourth Edition, is the most comprehensive, accessible guide available on modern separation processes and the fundamentals of mass transfer. In this completely updated edition, Phillip C. Wankat teaches each key concept through detailed, realistic examples using real data including up-to-date simulation practice and spreadsheet-based exercises. Wankat thoroughly covers each separation process, including flash, column, and batch distillation;

exact calculations and shortcut methods for multicomponent distillation; staged and packed column design; absorption; stripping; and more. This edition provides expanded coverage of mass transfer and diffusion, so faculty can cover separations and mass transfer in one course. Detailed discussions of liquid-liquid extraction, adsorption, chromatography, and ion exchange prepare students for advanced work. Wankat presents coverage of membrane separations, including gas permeation, reverse osmosis, ultrafiltration, pervaporation, and applications. An updated chapter on economics and energy conservation in distillation adds coverage of equipment costs. This edition contains more than 300 new, up-to-date homework problems, extensively tested in undergraduate courses at Purdue University and the University of Canterbury (New Zealand). Coverage includes New chapter on crystallization from solution, including equilibrium, chemical purity, crystal size distribution, and pharmaceutical applications Thirteen up-to-date Aspen Plus process simulation labs, adaptable to any simulator Eight detailed Aspen Chromatography labs Extensive new coverage of ternary stage-by-stage distillation calculations Fraction collection and multicomponent calculations for simple batch distillation New mass transfer analysis sections on numerical solution for variable diffusivity Mass transfer to expanding or contracting objects, including ternary mass transfer Expanded coverage of pervaporation Updated Excel spreadsheets offering more practice with distillation, diffusion, mass transfer, and membrane separation problems Normal 0 false false EN-US X-NONE X-NONE "

The Second Edition of Food Process Engineering by Dr. Dennis Heldman, my former student, and co-author Paul Singh, his former student, attests to the importance of the previous edition. In the Foreword to the First Edition, I noted the need for people in all facets of the food processing industry to consider those variables of design of particular importance in engineering for the food processing field. In addition to recognizing the many variables involved in the biological food product being handled from production to consumption, the engineer must oftentimes adapt equations developed for non-biological materials. As more and more research is done, those equations are appropriately modified to be more accurate or new equations are developed specifically for designing to process foods. This Edition updates equations used. This book serves a very important need in acquainting engineers and technologists, particularly those with a mathematics and physics background, with the information necessary to provide a more efficient design to accomplish the objectives. Of prime importance, at present and in the future, is to design for efficient use of energy. Now, it is often economical to put considerably more money into first costs for an efficient design than previously, when energy costs were a much smaller proportion of the total cost of process engineering.

Separation Process Principles with Applications Using Process Simulator, 4th Edition is the most comprehensive and up-to-date treatment of the major separation operations in the chemical industry. The 4th edition focuses on using process simulators to design separation processes and prepares readers for professional practice. Completely rewritten to enhance clarity, this fourth edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration and centrifugation including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well.

The fourth edition enhanced eBook update of Product and Process Design Principles contains many new resources and supplements including new videos, quiz questions with answer-specific feedback, and real-world case studies to support student comprehension. Product and Process Design Principles covers material for process design courses in the chemical engineering curriculum—demonstrating how process design and product design are interlinked and their importance for modern applications. Presenting a systematic approach, this fully-updated new edition describes modern strategies for the design of chemical products and processes. The text presents two parallel tracks—product design and process design—which enables instructors to easily show how product designs lead to new chemical processes and, alternatively, teach product design as separate course. Divided into five parts, the fourth edition begins with a broad introduction to product design followed by a comprehensive introduction to process synthesis and analysis. Succeeding chapters cover the products and processes of design synthesis, design analysis, and design reports. The final part of the book presents ten case studies which look at product and process designs such as for Vitamin C tablets, conductive ink for printed electronics, and home hemodialysis devices. Effective pedagogical tools are thoroughly and consistently implemented throughout the text.

Edited to avoid duplication and favor comprehensiveness, 20 contributors detail the recovery, separation, and purification operations of bioprocess technology. Individual chapters in this classic yet still highly relevant work emphasize concepts that are becoming more and more important when applied to the large scale versions of techniques that are considered well established. Aside from fully discussing processes, Separation Processes in Biotechnology includes sections on concentration separation and operation, purification operations, and product release and recovery. It also discusses plant operation and equipment and delves into economic considerations

Ten years after the publication of the first edition of Fundamentals of Food Process Engineering, there have been significant changes in both food science education and the food industry itself. Students now in the food science curriculum are generally better prepared mathematically than their counterparts two decades ago. The food science curriculum in most schools in the United States has split into science and business options, with students in the science option following the Institute of Food Technologists' minimum requirements. The minimum requirements include the food engineering course, thus students enrolled in food engineering are generally better than average, and can be challenged with more rigor in the course material. The food industry itself has changed. Traditionally, the food industry has been primarily involved in the canning and freezing of agricultural commodities, and a company's operations generally remain within a single commodity. Now, the industry is becoming more diversified, with many companies involved in operations involving more than one type of commodity. A number of formulated food products are now made where the commodity connection becomes obscure. The ability to solve problems is a valued asset in a technologist, and often, solving problems involves nothing more than applying principles learned in other areas to the problem at hand. A principle that may have been commonly used with one commodity may also be applied to another commodity to produce unique products.

Economic needs as well as ecological demands are major driving forces in improving chemical processes and plants. To meet these goals processes have to be intensified in order to get products of higher quality, to increase yield by reducing

or even suppressing by-products and to minimise energy consumption. A preferred principle for such intensifications is process integration, especially integration of reaction and separation operations. Scientific research in this field has been boosted by certain extremely successful examples like the Eastman-Kodak process for methyl acetate or the MTBE process which are milestones for this method. In 2002 the German Research Foundation defined process integration as one of the major research topics for the next decade. In 1998 the Department of Biochemical and Chemical Engineering at the University of Dortmund decided to pool its activities for concerted efforts in process integration and to form a joint research cluster. Our interest was to find out the general challenges as well as obstacles of integrated processes and to work out methods for their design and valuation. Soon it became clear that theoretical work only cannot give reasonable answers.

For Senior-level and graduate courses in Biochemical Engineering, and for programs in Agricultural and Biological Engineering or Bioengineering. This concise yet comprehensive text introduces the essential concepts of bioprocessing-internal structure and functions of different types of microorganisms, major metabolic pathways, enzymes, microbial genetics, kinetics and stoichiometry of growth and product information-to traditional chemical engineers and those in related disciplines. It explores the engineering principles necessary for bioprocess synthesis and design, and illustrates the application of these principles to modern biotechnology for production of pharmaceuticals and biologics, solution of environmental problems, production of commodities, and medical applications.

Micro-Facts has proved to be a useful ready reference for practising food microbiologists and others concerned with ensuring the microbiological safety of foods. Micro-Facts 6th Edition is an invaluable tool for food microbiologists everywhere, as a source book of information relevant to the prevention of food-poisoning hazards worldwide.

Thermal Separation Technology is a key discipline for many industries and lays the engineering foundations for the sustainable and economic production of high-quality materials. This book provides fundamental knowledge on this field and may be used both in university teaching and in industrial research and development. Furthermore, it is intended to support professional engineers in their daily efforts to improve plant efficiency and reliability. Previous German editions of this book have gained widespread recognition. This first English edition will now make its content available to the international community of students and professionals. In the first chapters of the book the fundamentals of thermodynamics, heat and mass transfer, and multiphase flow are addressed. Further chapters examine in depth the different unit operations distillation and absorption, extraction, evaporation and condensation, crystallization, adsorption and chromatography, and drying, while the closing chapter provides valuable guidelines for a conceptual process development.

Solid-Liquid Separation, Third Edition reviews the equipment and principles involved in the separation of solids and liquids from a suspension. Some important aspects of solid-liquid separation such as washing, flotation, membrane separation, and magnetic separation are discussed. This book is comprised of 23 chapters and begins with an overview of solid-liquid separation processes and the principles involved, including flotation, gravity sedimentation, cake filtration, and deep bed filtration. The following chapters focus on the characterization of particles suspended in liquids; the efficiency of separation of particles from fluids; coagulation and flocculation; gravity thickening; and the operating characteristics, optimum design criteria, and applications of hydrocyclones. The reader is also introduced to various solid-liquid separation processes such as centrifugal sedimentation, screening, and filtration, along with the use of filter aids. Countercurrent washing of solids and problems associated with fine particle recycling are also considered. The final chapter is devoted to the thermodynamics of particle-fluid interaction. This monograph will be useful to chemical engineers and process engineers, particularly those in plant operation, plant design, or equipment testing and commissioning. It can also be used as a textbook for both undergraduate and postgraduate students.

Appropriate for one-year transport phenomena (also called transport processes) and separation processes course. First semester covers fluid mechanics, heat and mass transfer; second semester covers separation process principles (includes unit operations). The title of this Fourth Edition has been changed from Transport Processes and Unit Operations to Transport Processes and Separation Process Principles (Includes Unit Operations). This was done because the term Unit Operations has been largely superseded by the term Separation Processes which better reflects the present modern nomenclature being used. The main objectives and the format of the Fourth Edition remain the same. The sections on momentum transfer have been greatly expanded, especially in the sections on fluidized beds, flow meters, mixing, and non-Newtonian fluids. Material has been added to the chapter on mass transfer. The chapters on absorption, distillation, and liquid-liquid extraction have also been enlarged. More new material has been added to the sections on ion exchange and crystallization. The chapter on membrane separation processes has been greatly expanded especially for gas-membrane theory.

This book concentrates on the more recent methods and techniques for separating food components and products of the biotechnology industry. Each chapter deals with a specific type or area of application and includes information on the basic principles, industrial equipment available, commercial applications, and an overview of current research and development. Much of the emphasis is on extraction of macromolecules, increasing the added value of foods and recovering valuable components from by-products and fermentation media. Many of the methods discussed are now in commercial practice, while others are being vigorously researched. Separation and filtration technology is of major importance in food processing and biotechnology. This book provides a very detailed examination of the most important, advanced separation processes now in use.

Pinch analysis and related techniques are the key to design of inherently energy-efficient plants. This book shows engineers how to understand and optimize energy use in their processes, whether large or small. Energy savings go straight to the bottom line as increased profit, as well as reducing emissions. This is the key guide to process integration

for both experienced and newly qualified engineers, as well as academics and students. It begins with an introduction to the main concepts of pinch analysis, the calculation of energy targets for a given process, the pinch temperature and the golden rules of pinch-based design to meet energy targets. The book shows how to extract the stream data necessary for a pinch analysis and describes the targeting process in depth. Other essential details include the design of heat exchanger networks, hot and cold utility systems, CHP (combined heat and power), refrigeration and optimization of system operating conditions. Many tips and techniques for practical application are covered, supported by several detailed case studies and other examples covering a wide range of industries, including buildings and other non-process situations. The only dedicated pinch analysis and process integration guide, fully revised and expanded supported by free downloadable energy targeting software The perfect guide and reference for chemical process, food and biochemical engineers, plant engineers and professionals concerned with energy optimisation, including building designers Covers the practical analysis of both new and existing systems, with full details of industrial applications and case studies

Coulson and Richardson's Chemical Engineering: Volume 2A: Particulate Systems and Particle Technology, Sixth Edition, has been fully revised and updated to provide practitioners with an overview of chemical engineering, including clear explanations of theory and thorough coverage of practical applications, all supported by case studies. A worldwide team of contributors has pooled their experience to revise old content and add new content. The content has been updated to be more useful to practicing engineers. This complete reference to chemical engineering will support you throughout your career, as it covers every key chemical engineering topic. Fluid Flow, Heat Transfer and Mass Transfer has been developed from the series' volume 1, 6th edition. This volume covers the three main transport processes of interest to chemical engineers: momentum transfer (fluid flow), heat transfer and mass transfer and the relationships between them. Particulate Systems and Particle Technology has been developed from the series' volume 2, 5th edition. This volume covers the properties of particulate systems, including the character of individual particles and their behavior in fluids. Sedimentation of particles, both singly and at high concentrations, flow in packed and fluidized beds and filtration are then examined. Separation Processes has been developed from the series' volume 2, 5th edition. This volume covers distillation and gas absorption, which illustrate applications of the fundamental principles of mass transfer. Several techniques-adsorption, ion exchange, chromatographic and membrane separations, and process intensification-are described. Chemical and Biochemical Reactors and Reaction Engineering has been developed from the series' volume 3, 3rd edition. Features fully revised reference material converted from textbooks Covers foundational to technical topics Features emerging applications, numerical methods and computational tools

This 3rd edition provides chemical engineers with process control techniques that are used in practice while offering detailed mathematical analysis. Numerous examples and simulations are used to illustrate key theoretical concepts. New exercises are integrated throughout several chapters to reinforce concepts.

A modern separation process textbook written for advanced undergraduate and graduate level courses in chemical engineering.

Written by a highly regarded author with industrial and academic experience, this new edition of an established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

Separation Process Engineering Includes Mass Transfer Analysis Prentice Hall

Separation science plays a critical role in maintaining our standard of living and quality of life. Many industrial processes and general necessities such as chemicals, medicines, clean water, safe food, and energy sources rely on chemical separations. However, the process of chemical separations is often overlooked during product development and this has led to inefficiency, unnecessary waste, and lack of consensus among chemists and engineers. A reevaluation of system design, establishment of standards, and an increased focus on the advancement of separation science are imperative in supporting increased efficiency, continued U.S. manufacturing competitiveness, and public welfare. A Research Agenda for Transforming Separation Science explores developments in the industry since the 1987 National Academies report, Separation and Purification: Critical Needs and Opportunities. Many needs stated in the original report remain today, in addition to a variety of new challenges due to improved detection limits, advances in medicine, and a recent emphasis on sustainability and environmental stewardship. This report examines emerging chemical separation technologies, relevant developments in intersecting disciplines, and gaps in existing research, and provides recommendations for the application of improved separation science technologies and processes. This research serves as a foundation for transforming separation science, which could reduce global energy use, improve human and environmental health, and advance more efficient practices in various industries.

Food Process Engineering and Technology, Third Edition combines scientific depth with practical usefulness, creating a tool for graduate students and practicing food engineers, technologists and researchers looking for the latest information on transformation and preservation processes and process control and plant hygiene topics. This fully updated edition provides recent research and developments in the area, features sections on elements of food plant design, an introductory section on the elements of classical fluid mechanics, a section on non-thermal processes, and recent technologies, such as freeze concentration, osmotic dehydration, and active packaging that are discussed in detail. Provides a strong emphasis on the relationship between engineering and product quality/safety Considers cost and environmental factors Presents a fully updated, adequate review of recent research and developments in the area Includes a new, full chapter on elements of food plant design Covers recent technologies, such as freeze concentration, osmotic dehydration, and active packaging that are discussed in detail

This book covers diverse types of ceramic membranes applied in separation processes. The authors present the preparation methods and well as the main application of ceramic membranes. Modules, microfiltration and ultrafiltration are topics described within the text. The final chapter focuses on water and wastewater treatment by membranes separation processes.

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. * Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. * Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. * Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

Surveys the selection, design, and operation of most of the industrially important separation processes. Discusses the underlying principles on which the processes are based, and provides illustrative examples of the use of the processes in a modern context. Features thorough treatment of newer separation processes based on membranes, adsorption, chromatography, ion exchange, and chemical complexation. Includes a review of historically important separation processes such as distillation, absorption, extraction, leaching, and crystallization and considers these techniques in light of recent developments affecting them.

This is a well-rounded handbook of fermentation and biochemical engineering presenting techniques for the commercial production of chemicals and pharmaceuticals via fermentation. Emphasis is given to unit operations fermentation, separation, purification, and recovery. Principles, process design, and equipment are detailed. Environment aspects are covered. The practical aspects of development, design, and operation are stressed. Theory is included to provide the necessary insight for a particular operation. Problems addressed are the collection of pilot data, choice of scale-up parameters, selection of the right piece of equipment, pinpointing of likely trouble spots, and methods of troubleshooting. The text, written from a practical and operating viewpoint, will assist development, design, engineering and production personnel in the fermentation industry. Contributors were selected based on their industrial background and orientation. The book is illustrated with numerous figures, photographs and schematic diagrams.

The fourth edition of Ludwig's Applied Process Design for Chemical and Petrochemical Plants, Volume Three is a core reference for chemical, plant, and process engineers and provides an unrivalled reference on methods, process fundamentals, and supporting design data. New to this edition are expanded chapters on heat transfer plus additional chapters focused on the design of shell and tube heat exchangers, double pipe heat exchangers and air coolers. Heat tracer requirements for pipelines and heat loss from insulated pipelines are covered in this new edition, along with batch heating and cooling of process fluids, process integration, and industrial reactors. The book also looks at the troubleshooting of process equipment and corrosion and metallurgy. Assists engineers in rapidly analyzing problems and finding effective design methods and mechanical specifications Definitive guide to the selection and design of various equipment types, including heat exchanger sizing and compressor sizing, with established design codes Batch heating and cooling of process fluids supported by Excel programs

Completely rewritten to enhance clarity, this third edition provides engineers with a strong understanding of the field. With the help of an additional co-author, the text presents new information on bioseparations throughout the chapters. A new chapter on mechanical separations covers settling, filtration, and centrifugation, including mechanical separations in biotechnology and cell lysis. Boxes help highlight fundamental equations. Numerous new examples and exercises are integrated throughout as well. In addition, frequent references are made to the software products and simulators that will help engineers find the solutions they need.

This textbook is targeted to undergraduate students in chemical engineering, chemical technology, and biochemical engineering for courses in mass transfer, separation processes, transport processes, and unit operations. The principles of mass transfer, both diffusional and convective have been comprehensively discussed. The application of these principles to separation processes is explained. The more common separation processes used in the chemical industries are individually described in separate chapters. The book also provides a good understanding of the construction, the operating principles, and the selection criteria of separation equipment. Recent developments in equipment have been included as far as possible. The procedure of equipment design and sizing has been illustrated by simple examples. An overview of different applications and aspects of membrane separation has also been provided. 'Humidification and water cooling', necessary in every process industry, is also described. Finally, elementary principles of 'unsteady state diffusion' and mass transfer accompanied by a chemical reaction are covered.

SALIENT FEATURES :

- A balanced coverage of theoretical principles and applications.
- Important recent developments in mass transfer equipment and practice are included.
- A large number of solved problems of varying levels of complexities showing the applications of the theory are included.
- Many end-chapter exercises.
- Chapter-wise multiple choice questions.
- An Instructors manual for the teachers.

Process Intensification: Engineering for Efficiency, Sustainability and Flexibility is the first book to provide a practical working guide to understanding process intensification (PI) and developing successful PI solutions and applications in chemical process, civil, environmental, energy, pharmaceutical, biological, and biochemical systems. Process intensification is a chemical and process design approach that leads to substantially smaller, cleaner, safer, and more energy efficient process technology. It improves process flexibility, product quality, speed to market and inherent safety, with a reduced environmental footprint. This book represents a valuable resource for engineers working with leading-edge process technologies, and those involved research and development of chemical, process, environmental, pharmaceutical, and bioscience systems. No other reference covers both the technology and application of PI, addressing fundamentals, industry applications, and including a development and implementation guide Covers hot and high growth topics, including emission prevention, sustainable design, and pinch analysis World-class authors: Colin Ramshaw pioneered PI at ICI and is widely credited as the father of the technology

Chemical Engineering Volume 2 covers the properties of particulate systems, including the character of individual particles and their behaviour in fluids. Sedimentation of particles, both singly and at high concentrations, flow in packed and fluidised beds and filtration are then examined. The latter part of the book deals with separation processes, such as distillation and gas absorption,

which illustrate applications of the fundamental principles of mass transfer introduced in Chemical Engineering Volume 1. In conclusion, several techniques of growing importance - adsorption, ion exchange, chromatographic and membrane separations, and process intensification - are described. A logical progression of chemical engineering concepts, volume 2 builds on fundamental principles contained in Chemical Engineering volume 1 and these volumes are fully cross-referenced. Reflects the growth in complexity and stature of chemical engineering over the last few years. Supported with further reading at the end of each chapter and graded problems at the end of the book.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Food engineering is a required class in food science programs, as outlined by the Institute for Food Technologists (IFT). The concepts and applications are also required for professionals in food processing and manufacturing to attain the highest standards of food safety and quality. The third edition of this successful textbook succinctly presents the engineering concepts and unit operations used in food processing, in a unique blend of principles with applications. The authors use their many years of teaching to present food engineering concepts in a logical progression that covers the standard course curriculum. Each chapter describes the application of a particular principle followed by the quantitative relationships that define the related processes, solved examples, and problems to test understanding. The subjects the authors have selected to illustrate engineering principles demonstrate the relationship of engineering to the chemistry, microbiology, nutrition and processing of foods. Topics incorporate both traditional and contemporary food processing operations.

Key features: Industrially relevant approach to chemical and bio-process control Fully revised edition with substantial enhancements to the theoretical coverage of the subject Increased number and variety of examples Extensively revised homework problems with degree-of-difficulty rating added Expanded and enhanced chapter on model predictive control Self-assessment questions and problems at the end of most sections with answers listed in the appendix Bio-process control coverage: Background and history of bio-processing and bio-process control added to the introductory chapter Discussion and analysis of the primary bio-sensors used in bio-tech industries added to the chapter on control loop hardware Significant proportion of examples and homework problems in the text deal with bio-processes Section on troubleshooting bio-process control systems included Bio-related process models added to the modeling chapter Supplemental material: Visual basic simulator of process models developed in text Solutions manual Set of PowerPoint lecture slides Collection of process control exams All supplemental material can be found at www.che.ttu.edu/pcoc/software

This overview of diffusion and separation processes brings unsurpassed, engaging clarity to this complex topic. Diffusion is a key part of the undergraduate chemical engineering curriculum and at the core of understanding chemical purification and reaction engineering. This spontaneous mixing process is also central to our daily lives, with importance in phenomena as diverse as the dispersal of pollutants to digestion in the small intestine. For students, Diffusion goes from the basics of mass transfer and diffusion itself, with strong support through worked examples and a range of student questions. It also takes the reader right through to the cutting edge of our understanding, and the new examples in this third edition will appeal to professional scientists and engineers. Retaining the trademark enthusiastic style, the broad coverage now extends to biology and medicine.

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