

# Solution Manual Peters Timmerhaus Flasha

least, the author wishes to thank his constantly helpful wife Maggie and his secretary Pat Weimer; the former for her patience, encouragement, and for acting as a sounding-board, and the latter who toiled endlessly, cheerfully, and most competently on the book's preparation. CONTENTS Preface / iii 1. INTRODUCTION / 1 Frequently Used Economic Studies / 2 Basic Economic Subjects / 3 Priorities / 3 Problems / 6 Appendixes / 6 References / 6 2. EQUIPMENT COST ESTIMATING / 8 Manufacturers' Quotations / 8 Estimating Charts / 10 Size Factoring Exponents / 11 Inflation Cost Indexes / 13 Installation Factor / 16 Module Factor / 18 Estimating Accuracy / 19 Estimating Example / 19 References / 21 3. PLANT COST ESTIMATES / 22 Accuracy and Costs of Estimates / 22 Cost Overruns / 25 Plant Cost Estimating Factors / 26 Equipment Installation / 28 Instrumentation / 30 v vi CONTENTS Piping / 30 Insulation / 30 Electrical / 30 Buildings / 32 Environmental Control / 32 Painting, Fire Protection, Safety Miscellaneous / 32 Yard Improvements / 32 Utilities / 32 Land / 33 Construction and Engineering Expense, Contractor's Fee, Contingency / 33 Total Multiplier / 34 Complete Plant Estimating Charts / 34 Cost per Ton of Product

## Access Free Solution Manual Peters Timmerhaus Flasha

/ 35 Capital Ratio (Turnover Ratio) / 35 Factoring Exponents / 37 Plant Modifications / 38 Other Components of Total Capital Investment / 38 Off-Site Facilities / 38 Distribution Facilities / 39 Research and Development, Engineering, Licensing / 40 Working Capital / 40

Process Equipment and Plant Design: Principles and Practices takes a holistic approach towards process design in the chemical engineering industry, dealing with the design of individual process equipment and its configuration as a complete functional system. Chapters cover typical heat and mass transfer systems and equipment included in a chemical engineering curriculum, such as heat exchangers, heat exchanger networks, evaporators, distillation, absorption, adsorption, reactors and more. The authors expand on additional topics such as industrial cooling systems, extraction, and topics on process utilities, piping and hydraulics, including instrumentation and safety basics that supplement the equipment design procedure and help to arrive at a complete plant design. The chapters are arranged in sections pertaining to heat and mass transfer processes, reacting systems, plant hydraulics and process vessels, plant auxiliaries, and engineered safety as well as a separate chapter showcasing examples of process design in complete plants. This comprehensive reference bridges the gap between industry and academia, while exploring best

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practices in design, including relevant theories in process design making this a valuable primer for fresh graduates and professionals working on design projects in the industry. Serves as a consolidated resource for process and plant design, including process utilities and engineered safety Bridges the gap between industry and academia by including practices in design and summarizing relevant theories Presents design solutions as a complete functional system and not merely the design of major equipment Provides design procedures as pseudo-code/flow-chart, along with practical considerations Thermodynamics: Fundamentals and Applications for Chemical Engineers explores the concepts and properties of thermodynamics and illustrates how they can be applied to solve practical problems. The book introduces the fundamentals of thermodynamics for multi-phase, multi-component systems, providing a framework for dealing with problems in chemical engineering including mixing, compressing, and distilling fluids. The first eight chapters of Thermodynamics focus on single-component thermodynamics, introducing important concepts that will be referenced throughout subsequent chapters. Later chapters introduce modeling for multi-component systems. Topics covered include: properties as a function of state variables; first and second law of thermodynamics; power cycles, combustion, refrigeration cycles, and

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heat pumps; equilibrium phase relationships; correlations and calculations of vapor-liquid equilibrium data; elementary theories of solutions; and the efficiency of multicomponent separation and reaction processes. The Second Law of Thermodynamics, availability concepts, and process efficiency receive extensive coverage. The clear, well-organized sequence of the chapters helps students successfully learn and retain information. Each of the fifteen chapters includes updated sample problems that underline key principles and problem-solving steps. The book has numerous appendixes for quick reference on everything from conversion factors to Francis constants, and from properties of pure substances to thermodynamics tables and Diagrams. Thermodynamics can be used by chemical, petroleum, and mechanical engineering departments in introductory and intermediate courses on engineering thermodynamics and thermodynamics fundamentals. Born and raised in Chile, Miguel T. Fleischer earned his M.S. and Ph.D. in chemical engineering from the University of Houston where he is an adjunct professor and the undergraduate program director of the Chemical and Biomolecular Engineering Department. Dr. Fleischer worked at Royal Dutch Shell for more than 26 years in research and development, manufacturing, finance, and management. He began teaching when he was an undergraduate student in Chile where he

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developed a program sponsored by Universidad Catolica de Chile to prepare high school students for college. He was the co-owner and CEO of Fleischer International Trading, a private enterprise that imported and distributed wines from all over the world for 13 years. He continued teaching while he was a graduate student at the University of Houston. He has received the Outstanding Lecturer award of the Cullen College of Engineering four times, the University's Teaching Excellence Award, the Cullen College of Engineering's Career Teaching Award, and the Cullen College of Engineering's Distinguished Engineering Alumni Award.

The demand for functional foods and nutraceuticals is on the rise, leaving product development companies racing to improve bioactive compound extraction methods – a key component of functional foods and nutraceuticals development. From established processes such as steam distillation to emerging techniques like supercritical fluid technology, *Extracting Bioactive Compounds for Food Products: Theory and Applications* details the engineering aspects of the processes used to extract bioactive compounds from their food sources. Covers Bioactive Compounds Found in Foods, Cosmetics, and Pharmaceuticals Each well-developed chapter provides the fundamentals of transport phenomena and thermodynamics as they relate to the process described, a state-of-the-art

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literature review, and replicable case studies of extraction processes. This authoritative reference examines a variety of established and groundbreaking extraction processes including: Steam distillation Low-pressure solvent extraction Liquid-liquid extraction Supercritical and pressurized fluid extraction Adsorption and desorption The acute view of thermodynamic, mass transfer, and economical engineering provided in this book builds a foundation in the processes used to obtain high-quality bioactive extracts and purified compounds. Going beyond the information traditionally found in unit operations reference books, *Extracting Bioactive Compounds for Food Products: Theory and Applications* demonstrates how to successfully optimize bioactive compound extraction methods and use them to create new and better natural food options.

The CRC Handbook of Thermal Engineering, Second Edition, is a fully updated version of this respected reference work, with chapters written by leading experts. Its first part covers basic concepts, equations and principles of thermodynamics, heat transfer, and fluid dynamics. Following that is detailed coverage of major application areas, such as bioengineering, energy-efficient building systems, traditional and renewable energy sources, food processing, and aerospace heat transfer topics. The latest numerical and computational tools, microscale

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and nanoscale engineering, and new complex-structured materials are also presented. Designed for easy reference, this new edition is a must-have volume for engineers and researchers around the globe.

Chemical Process Engineering presents a systematic approach to solving design problems by listing the needed equations, calculating degrees-of-freedom, developing calculation procedures to generate process specifications- mostly pressures, temperatures, compositions, and flow rates- and sizing equipment. This illustrative reference/text tabulates numerous easy-to-follow calculation procedures as well as the relationships needed for sizing commonly used equipment.

This book critically discusses different aspects of algal production systems and several of the drawbacks related to microalgal biomass production, namely, low biomass yield, and energy-consuming harvesting, dewatering, drying and extraction processes. These provide a background to the state-of-the-art technologies for algal cultivation, CO<sub>2</sub> sequestration, and large-scale application of these systems. In order to tap the commercial potential of algae, a biorefinery concept has been proposed that could help to extract maximum benefits from algal biomass. This refinery concept promotes the harvesting of multiple products from the feedstock so as to make the process economically attractive. For

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the last few decades, algal biomass has been explored for use in various products such as fuel, agricultural crops, pigments and pharmaceuticals, as well as in bioremediation. To meet the huge demand, there has been a focus on large-scale production of algal biomass in closed or open photobioreactors. Different nutritional conditions for algal growth have been explored, such as photoautotrophic, heterotrophic, mixotrophic and oleaginous. This book is aimed at a wide audience, including undergraduates, postgraduates, academics, energy researchers, scientists in industry, energy specialists, policy makers and others who wish to understand algal biorefineries and also keep abreast of the latest developments. Chemical Engineering Volume 2 covers the properties of particulate systems, including the character of individual particles and their behaviour in fluids. Sedimentation of particles, both singly and at high concentrations, flow in packed and fluidised beds and filtration are then examined. The latter part of the book deals with separation processes, such as distillation and gas absorption, which illustrate applications of the fundamental principles of mass transfer introduced in Chemical Engineering Volume 1. In conclusion, several techniques of growing importance - adsorption, ion exchange, chromatographic and membrane separations, and process intensification - are described. A logical progression of chemical engineering concepts, volume 2 builds on fundamental principles contained in Chemical

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Engineering volume 1 and these volumes are fully cross-referenced Reflects the growth in complexity and stature of chemical engineering over the last few years Supported with further reading at the end of each chapter and graded problems at the end of the book This popular safety best-seller is designed to help the user quantify the expected damage of potential fire and explosion incidents in realistic terms, identify the equipment likely to contribute to the creation or escalation of an incident, and communicate the fire and explosion risk potential to management. Based on Dow's Fire and Explosion Risk Analysis Program, the index provides a step-by-step, objective evaluation of the actual fire and explosion, as well as reactivity potential of process equipment and its contents.

There are many comprehensive design books, but none of them provide a significant number of detailed economic design examples of typically complex industrial processes. Most of the current design books cover a wide variety of topics associated with process design. In addition to discussing flowsheet development and equipment design, these textbooks go into a lot of detail on engineering economics and other many peripheral subjects such as written and oral skills, ethics, "green" engineering and product design. This book presents general process design principles in a concise readable form that can be easily comprehended by students and engineers when developing effective flow sheet and control structures. Ten detailed case studies presented illustrate an in-depth and quantitative way the application of these general principles. Detailed economic steady-

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state designs are developed that satisfy economic criterion such as minimize total annual cost of both capital and energy or return on incremental capital investment. Complete detailed flow sheets and Aspen Plus files are provided. Then conventional PI control structures are be developed and tested for their ability to maintain product quality during disturbances. Complete Aspen Dynamics files are be provided of the dynamic simulations.

This book presents in-depth information on the state of the art of global biodiesel production and investigates its impact on climate change. Subsequently, it comprehensively discusses biodiesel production in terms of production systems (reactor technologies) as well as biodiesel purification and upgrading technologies. Moreover, the book reviews essential parameters in biodiesel production systems as well as major principles of operation, process control, and trouble-shooting in these systems. Conventional and emerging applications of biodiesel by-products with a view to further economize biodiesel production are also scrutinized. Separate chapters are dedicated to economic risk analysis and critical comparison of biodiesel production systems as well as techno-economical aspects of biodiesel plants. The book also thoroughly investigates the important aspects of biodiesel production and combustion by taking advantage of advanced sustainability analysis tools including life cycle assessment (LCA) and exergy techniques. In closing, the application of Omics technologies in biodiesel production is presented and discussed. This book is relevant to anyone with an

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interest in renewable, more sustainable fuel and energy solutions.

In the debate over pollution control, the price of pollution is a key issue. But which is more costly: clean up or prevention? From regulations to technology selection to equipment design, *Air Pollution Control Technology Handbook* serves as a single source of information on commonly used air pollution control technology. It covers environmental regulations and their history, process design, the cost of air pollution control equipment, and methods of designing equipment for control of gaseous pollutants and particulate matter. This book covers how to: Review alternative design methods Select methods for control Evaluate the costs of control equipment Examine equipment proposals from vendors With its comprehensive coverage of air pollution control processes, the *Air Pollution Control Technology Handbook* is a detailed reference for the practicing engineer who prepares the basic process engineering and cost estimation required for the design of an air pollution control system. It discusses the topics in depth so that you can apply the methods and equations presented and proceed with equipment design.

This text contains a very practical engineering orientation with many real-world industrial control examples and problems. Coverage includes plantwide control and the interactions between steady-state design and dynamic controllability. MATLAB is used as a computer-aided analysis tool. Additionally, many examples and an extensive selection of problems are included.

Energy efficiency, environmental protection, and

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processing waste management continue to attract increased attention in the food processing industry. As with other industrial sectors, reducing costs while also reducing environmental impact and improving overall sustainability is becoming an important part of the business process. Providing practical guidance, *Energy Efficiency and Management in Food Processing Facilities* explores energy efficiency technologies, emerging energy efficient processes, and methods for converting food processing wastes into energy. Organized around five central themes, the book explores: Fundamentals of energy conservation, analysis, and management Energy conservation technologies as applied to the food processing industry Energy efficiency and conservations in current food processing systems Emerging systems Energy conversion technologies for utilization of food processing wastes Conservation Techniques that Improve the Bottom Line The lack of information on energy conservation and conversion technologies has been a major barrier to energy efficiency improvement and the utilization of processing wastes in the food processing industry. With coverage ranging from basic theory to traditional and alternative energy, this book provides the required skill set for the increased energy conservation and reduced consumption that will positively impact the bottom line in food processing facilities.

This volume in the Coulson and Richardson series in chemical engineering contains full worked solutions to the problems posed in volume 1. Whilst the main volume contains illustrative worked examples throughout the text, this book

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contains answers to the more challenging questions posed at the end of each chapter of the main text. These questions are of both a standard and non-standard nature, and so will prove to be of interest to both academic staff teaching courses in this area and to the keen student. Chemical engineers in industry who are looking for a standard solution to a real-life problem will also find the book of considerable interest. \* An invaluable source of information for the student studying the material contained in Chemical Engineering Volume 1 \* A helpful method of learning - answers are explained in full

Chemical Engineering Design is one of the best-known and widely adopted texts available for students of chemical engineering. It deals with the application of chemical engineering principles to the design of chemical processes and equipment. Revised throughout, the fourth edition covers the latest aspects of process design, operations, safety, loss prevention and equipment selection, among others. Comprehensive and detailed, the book is supported by problems and selected solutions. In addition the book is widely used by professionals as a day-to-day reference. Best selling chemical engineering text Revised to keep pace with the latest chemical industry changes; designed to see students through from undergraduate study to professional practice End of chapter exercises and solutions Offers coverage of each important step in engineering cost control process, from project justification to life-cycle costs. The book describes cost control systems and shows how to apply the principles of value engineering. It explains estimating methodology and the estimation of engineering, engineering equipment, and construction and labour costs This volume is intended to provide the reader with a breadth of understanding regarding the many challenges faced with the formulation of poorly water-soluble drugs as well as in-depth knowledge in the critical areas of development with

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these compounds. Further, this book is designed to provide practical guidance for overcoming formulation challenges toward the end goal of improving drug therapies with poorly water-soluble drugs. Enhancing solubility via formulation intervention is a unique opportunity in which formulation scientists can enable drug therapies by creating viable medicines from seemingly undeliverable molecules. With the ever increasing number of poorly water-soluble compounds entering development, the role of the formulation scientist is growing in importance. Also, knowledge of the advanced analytical, formulation, and process technologies as well as specific regulatory considerations related to the formulation of these compounds is increasing in value. Ideally, this book will serve as a useful tool in the education of current and future generations of scientists, and in this context contribute toward providing patients with new and better medicines.

Facilitates the process of learning and later mastering Aspen Plus® with step by step examples and succinct explanations  
Step-by-step textbook for identifying solutions to various process engineering problems via screenshots of the Aspen Plus® platforms in parallel with the related text  
Includes end-of-chapter problems and term project problems  
Includes online exam and quiz problems for instructors that are parametrized (i.e., adjustable) so that each student will have a standalone version  
Includes extra online material for students such as Aspen Plus®-related files that are used in the working tutorials throughout the entire textbook  
Originally published: New York: McGraw-Hill, 1971. 2nd ed.  
Includes a new introduction.

The Platinum Edition presents the complete content of Perry's Chemical Engineer's Handbook, Seventh Edition, in both print and electronic formats packaged together and now available at one great price. The print Handbook is the world renowned source to chemical engineering practices--covering

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everything from the fundamentals to details on computer applications and control, as well as the newest advances in your field. The accompanying CD, with its extensive graphics and fast problem-solving capabilities, is the perfect interactive complement to the text. This exclusive set is expressively designed for engineers with the highest standards--professionals who will settle for nothing less than the outstanding, superior-quality reference tools in this Platinum Edition. Two great reference tools--available at one great price! On the CD-ROM \*The entire text of Perry's Chemical Handbook, Seventh Edition \*75 interactive equations \*On-screen problem-solving: math formulas, calculations, graphs, and tables \*Automatic conversions from U.S. to metric (SI) standard units \*Fully searchable Adobe Acrobat format \*Hyperlinked Table of Contents and Index Minimum System Requirements PC with 486 or higher processor Microsoft Windows 3.1, Windows 95, or Windows NT 3.5.1 or later / 16 MB of RAM 25 MB of available hard-disk spaceSVGA monitor / 2x CD-ROM drive / Mouse In these pages is all the information that you-manager, engineer, or other technical professional-would need to select, size, and estimate "budget/study" level capital and annual costs for a variety of air pollution control equipment. This equipment includes wet scrubbers, carbon adsorbers, and other "add-on" devices. This book also deals with such nonstack controls as wet dust suppression systems and flue gas desulfurization systems. The costs are current (1988 or 1989 dollars) and are mainly presented in equational form for ease of computerization and updating. Clear, comprehensive equipment sizing procedures are also detailed. Finally, several detailed example problems are included to illustrate the sizing and costing procedures. This book is not just for technical personnel, however. The material is easy to grasp and use. Anyone with an air pollution control background can

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follow and apply the procedures and data herein. Using this book, air pollution control professionals can now develop sound, defensible (within  $\pm 30\%$ ) cost estimates with a minimum of time and effort.

A comprehensive and example oriented text for the study of chemical process design and simulation *Chemical Process Design and Simulation* is an accessible guide that offers information on the most important principles of chemical engineering design and includes illustrative examples of their application that uses simulation software. A comprehensive and practical resource, the text uses both Aspen Plus and Aspen Hysys simulation software. The author describes the basic methodologies for computer aided design and offers a description of the basic steps of process simulation in Aspen Plus and Aspen Hysys. The text reviews the design and simulation of individual simple unit operations that includes a mathematical model of each unit operation such as reactors, separators, and heat exchangers. The author also explores the design of new plants and simulation of existing plants where conventional chemicals and material mixtures with measurable compositions are used. In addition, to aid in comprehension, solutions to examples of real problems are included. The final section covers plant design and simulation of processes using nonconventional components. This important resource: Includes information on the application of both the Aspen Plus and Aspen Hysys software that enables a comparison of the two software systems Combines the basic theoretical principles of chemical process and design with real-world examples Covers both processes with conventional organic chemicals and processes with more complex materials such as solids, oil blends, polymers and electrolytes Presents examples that are solved using a new version of Aspen software, ASPEN One 9 Written for students and academics in the field of process design, Chemical

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Process Design and Simulation is a practical and accessible guide to the chemical process design and simulation using proven software.

This best selling text prepares students to formulate and solve material and energy balances in chemical process systems and lays the foundation for subsequent courses in chemical engineering. The text provides a realistic, informative, and positive introduction to the practice of chemical engineering. The Integrated Media Edition update provides a stronger link between the text, media supplements, and new student workbook.

to increase the use of direct contact processes, the National Science Foundation supported a workshop on direct contact heat transfer at the Solar Energy Research Institute in the summer of 1985. We served as organizers for this workshop, which emphasized an area of thermal engineering that, in our opinion, has great promise for the future, but has not yet reached the point of wide-spread commercial application. Hence, a summary of the state of knowledge at this point is timely. The workshop had a dual objective: 1. To summarize the current state of knowledge in such a form that industrial practitioners can make use of the available information. 2. To indicate the research and development needed to advance the state-of-the-art, indicating not only what kind of research is needed, but also the industrial potential that could be realized if the information to be obtained through the proposed research activities were available.

This book is a printed edition of the Special Issue "Feature Papers" that was published in Processes

This book will provide researchers and graduate students with an overview of the recent developments and applications of process intensification in chemical engineering. It will also allow the readers to apply the available intensification techniques to their processes and specific problems. The

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content of this book can be readily adopted as part of special courses on process control, design, optimization and modelling aimed at senior undergraduate and graduate students. This book will be a useful resource for researchers in process system engineering as well as for practitioners interested in applying process intensification approaches to real-life problems in chemical engineering and related areas.

Part I: Process design -- Introduction to design -- Process flowsheet development -- Utilities and energy efficient design -- Process simulation -- Instrumentation and process control -- Materials of construction -- Capital cost estimating -- Estimating revenues and production costs -- Economic evaluation of projects -- Safety and loss prevention -- General site considerations -- Optimization in design -- Part II: Plant design -- Equipment selection, specification and design -- Design of pressure vessels -- Design of reactors and mixers -- Separation of fluids -- Separation columns (distillation, absorption and extraction) -- Specification and design of solids-handling equipment -- Heat transfer equipment -- Transport and storage of fluids.

Chemical Engineering Design Principles, Practice and Economics of Plant and Process Design Elsevier  
An introduction to the art and practice of design as applied to chemical processes and equipment. It is intended primarily as a text for chemical engineering students undertaking the design projects that are set as part of undergraduate courses in chemical engineering in the UK and USA. It has been written to complement the treatment of chemical engineering fundamentals given in Chemical Engineering volumes 1, 2 and 3. Examples are given in each chapter to illustrate the design methods

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presented.

Comprehensive and practical guide to the selection and design of a wide range of chemical process equipment. Emphasis is placed on real-world process design and performance of equipment. Provides examples of successful applications, with numerous drawings, graphs, and tables to show the functioning and performance of the equipment. Equipment rating forms and manufacturers' questionnaires are collected to illustrate the data essential to process design. Includes a chapter on equipment cost and addresses economic concerns. \*

Practical guide to the selection and design of a wide range of chemical process equipment. Examples of successful, real-world applications are provided. \*

Fully revised and updated with valuable shortcut methods, rules of thumb, and equipment rating forms and manufacturers' questionnaires have been collected to demonstrate the design process. Many line drawings, graphs, and tables illustrate performance data. \* Chapter 19 has been expanded to cover new information on membrane separation. Approximately 100 worked examples are included. End of chapter references also are provided.

Product and Process Design: Driving Innovation is a comprehensive textbook for students and industrial professionals. It treats the combined design of innovative products and their innovative manufacturing processes, providing specific

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methods for BSc, MSc, PDEng and PhD courses. Students, industrial innovators and managers are guided through all design steps in all innovation stages (discovery, concept, feasibility, development, detailed engineering, and implementation) to successfully obtain novel products and their novel processes. The authors' decades of innovation experience in industry, as well as in teaching BSc, MSc, and post-academic product and process design courses, thereby including the latest design publications, culminate in this book.

This text covers the basic techniques and applications of engineering economy for all disciplines in the engineering profession. The writing style emphasizes brief, crisp coverage of the principle or technique discussed in order to reduce the time taken to present and grasp the essentials. The objective of the text is to explain and demonstrate the principles and techniques of engineering economic analysis as applied in different fields of engineering. This brief text includes coverage of multiple attribute evaluation for instructors who want to include non-economic dimensions in alternative evaluation and the discussion of risk considerations in the appendix, compared to Blank's comprehensive text, where these topics are discussed in two unique chapters. Written by a highly regarded author with industrial and academic experience, this new edition of an

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established bestselling book provides practical guidance for students, researchers, and those in chemical engineering. The book includes a new section on sustainable energy, with sections on carbon capture and sequestration, as a result of increasing environmental awareness; and a companion website that includes problems, worked solutions, and Excel spreadsheets to enable students to carry out complex calculations.

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